



**PARTS
CATALOGUE
CATALOGO
DE REPUESTOS**

F250HET'25 (6FJ9)
FL250HET'25 (6FK9)



1Z6FJ-200SA

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F250HET/FL250HET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F250H	6DX-1022657	FL250H	6DY-1009014

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6FJ9	F250HET
2	CHN	F250HET FOR CHINA
3	OTH	F250HET FOR SOUTH EAST ASIA
4	6FK9	FL250HET

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2
115-83311-60	.BOMBILLA (6V-18W)	1

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

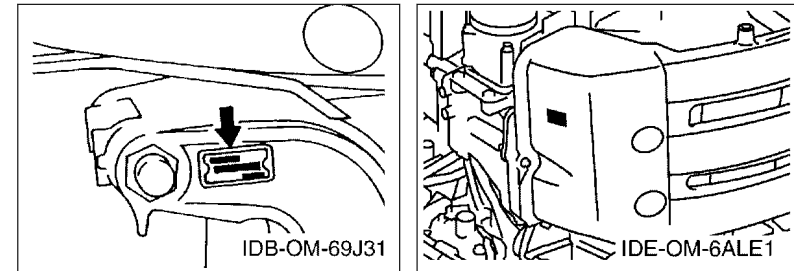
CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2 MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1 PARA MXR

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
F250H	6DX-1022657	FL250H	6DY-1009014

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBN1	DARK BLUISH GRAY 1	008D

10. Informacion para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	6FJ9	F250HET
2	CHN	F250HET FOR CHINA
3	OTH	F250HET FOR SOUTH EAST ASIA
4	6FK9	FL250HET

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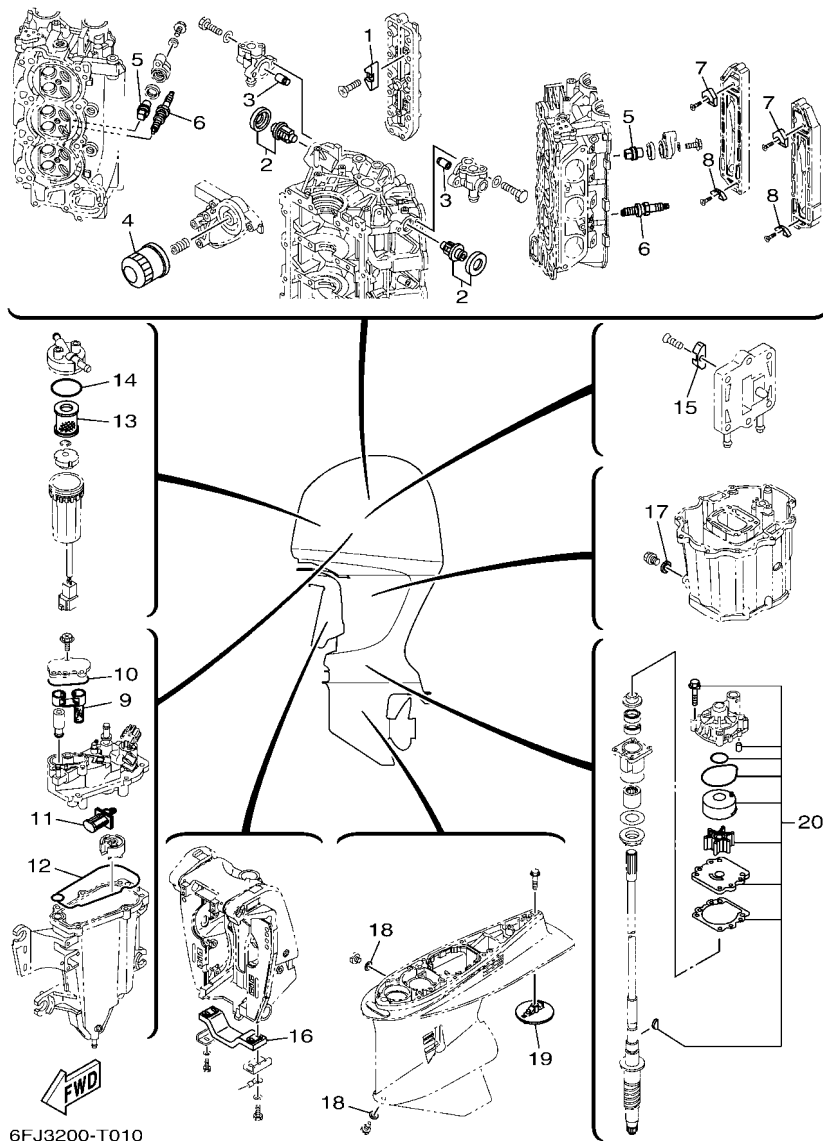


FIG. 1 SCHEDULED SERVICE PARTS

PARTES DE REPUESTO TEMPORALES

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6E5-11325-00	ANODE ANODO	4	4	4	4	
2	67F-12411-01	THERMOSTAT TERMOSTAT	2	2	2	2	
3	6P3-11325-00	ANODE ANODO	2	2	2	2	
4	69J-13440-05	ELEMENT ASSY, OIL CLEANER ELEMENTO FILTRO DE ACEITE	1	1	1	1	
5	6ML-11325-00	ANODE ANODO	4	4	4	4	
6	94702-00400	PLUG, SPARK (NGK LFR6A-11) BUJIA (NGK LFR6A-11)	6	6	6	6	
7	6P2-11325-00	ANODE ANODO	2	2	2	2	
8	6E5-11325-00	ANODE ANODO	2	2	2	2	
9	6CB-24501-01	FILTER, FUEL FIELTRO	1	1	1	1	
10	6CB-13016-00	O-RING ANILLO O	1	1	1	1	
11	63P-13915-00	FILTER FILTRO	1	1	1	1	
12	6CB-14984-00	GASKET, FLOAT CHAMBER EMPAQUE CAMARA DE BOIA	1	1	1	1	
13	6P3-24563-02	ELEMENT, FILTER ELEMENTO DEL FILTRO	1	1	1	1	
14	6P3-24564-00	GASKET EMPAQUE	1	1	1	1	
15	6E5-11325-00	ANODE ANODO	1	1	1	1	
16	6G5-45251-02	ANODE CATODE	1	1	1	1	
17	90430-14M09	GASKET JUNTA	1	1	1	1	
18	90430-08003	GASKET JUNTA	2	2	2	2	
19	6CE-45373-00	ANODE ANODO	1	1	1	1	
20	6S1-W0078-01	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	1	

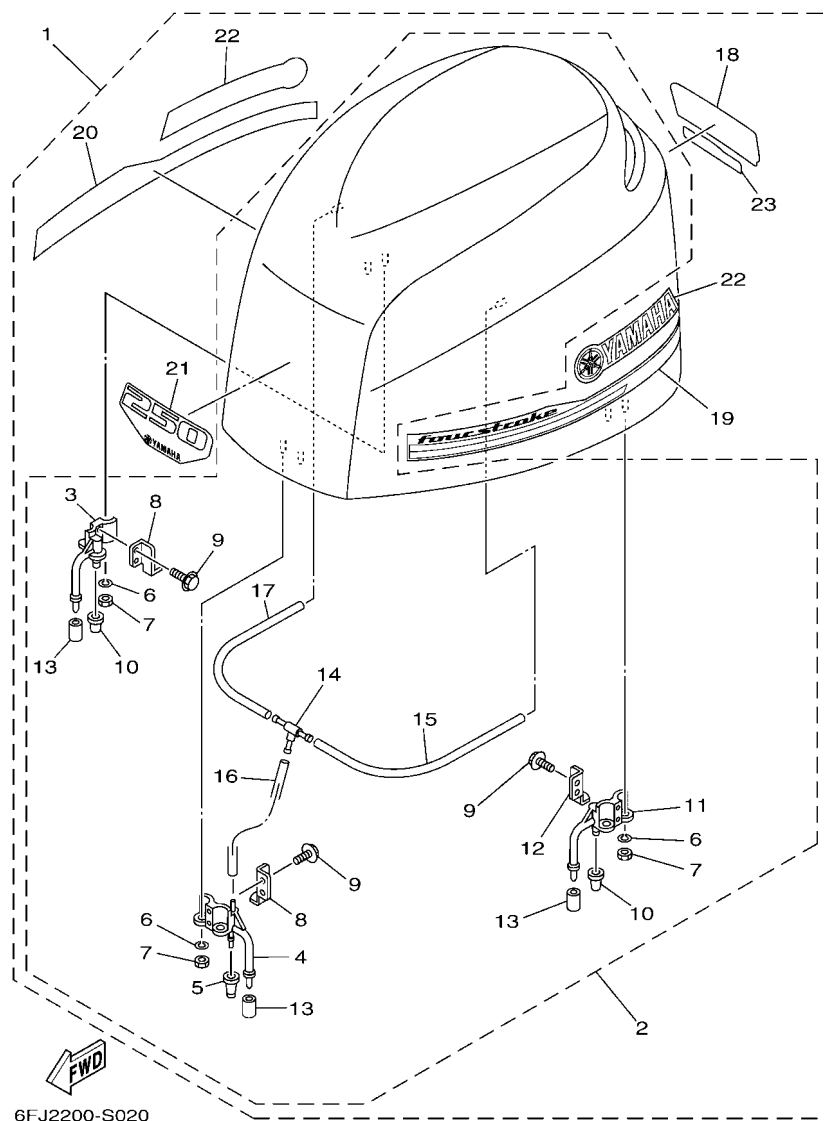


FIG. 2 TOP COWLING

SOPORTE SUPERIOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6FJ-42610-02	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	1	1	1	
2	6P2-4261A-02	.TOP COWLING W/O GRAPHICS .SOPORTE SUPERIOR SIN GRAFICOS	1	1	1	1	
3	68F-42647-01	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	1	1	1	1	
4	69J-42647-01	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	1	1	1	1	
5	69J-42663-01	.DAMPER 2 .AMORTIGUADOR 2	1	1	1	1	
6	92990-06100	.WASHER, SPRING .ARANDELA PLANA	6	6	6	6	
7	95380-06600	.NUT, HEXAGON .TUERCA	6	6	6	6	
8	60V-42651-01	.HOOK .GANCHO	2	2	2	2	
9	97E95-06516	.BOLT, HEXAGON W/W DEEP RECESS .TORNILLO HEXAGONAL CON RONDONA	6	6	6	6	
10	68F-42663-01	.DAMPER 2 .AMORTIGUADOR 2	2	2	2	2	
11	68F-42648-01	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	1	1	1	1	
12	60V-42652-00	.HOOK .GANCHO	1	1	1	1	
13	67F-13448-00	.CAP .TAPA	3	3	3	3	
14	69J-24378-00	.PIPE, JOINT 3 .TUBO DE UNION 3	1	1	1	1	
15	90445-11M27	.HOSE (L240) .TUBO (L240)	1	1	1	1	
16	90445-11699	.HOSE (L500) .TUBO (L500)	1	1	1	1	
17	90445-11182	.HOSE (L300) .TUBO (L300)	1	1	1	1	
18	6FJ-42678-01	.GRAPHIC, REAR .CALCAMONIA TRASERA	1	1	1	1	
19	6S1-42675-01	.GRAPHIC, SIDE 1 .CALCAMONIA LATERAL 1	1	1	1	1	
20	6S1-42676-01	.GRAPHIC, SIDE 2 .CALCAMONIA LATERAL 2	1	1	1	1	
21	6FJ-42677-01	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	1	1	1	
22	6S1-42681-01	.MARK, COWLING .MARCA DE CUBIERTA	2	2	2	2	
23	6S1-4267A-01	.GRAPHIC, REAR 2 .CALCAMONIA TRASERA 2	1	1	1	1	

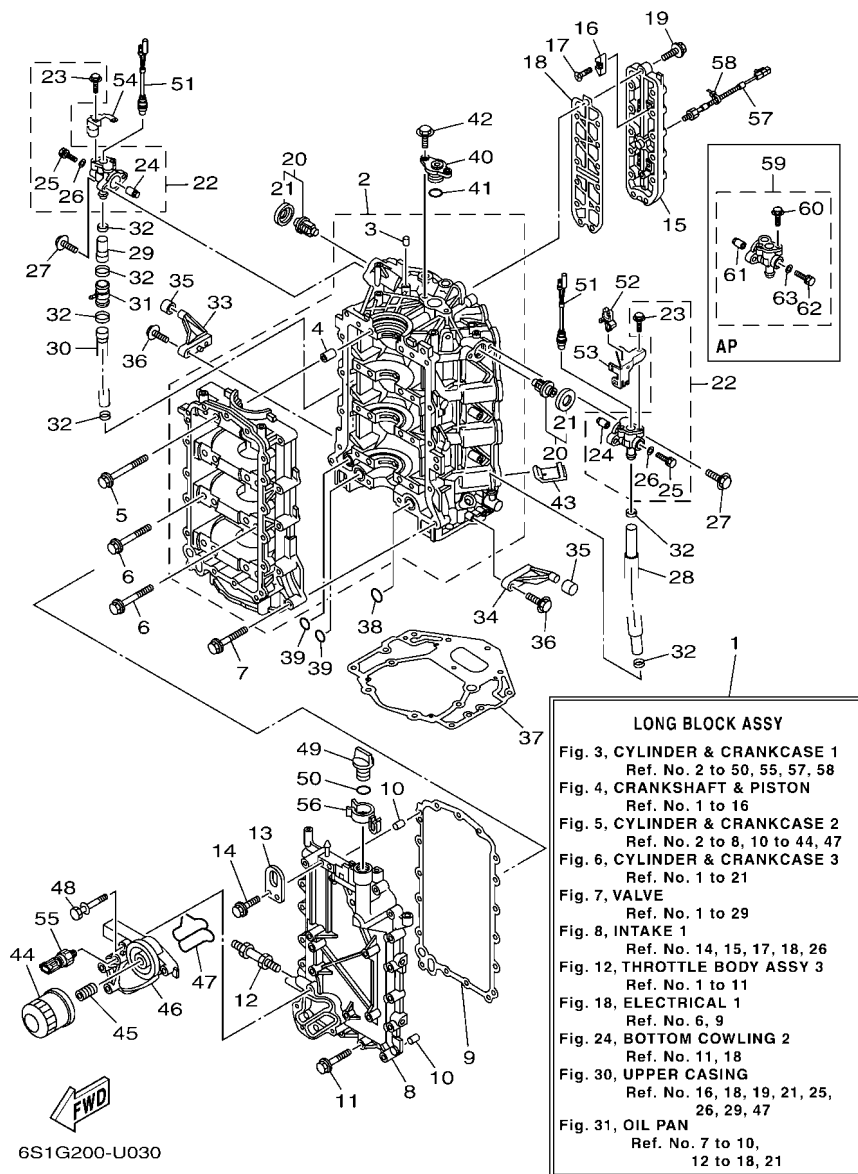


FIG. 3 CYLINDER & CRANKCASE 1

CILINDRO & CARTER 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6DX-11000-06	LONG BLOCK ASSY SUBENSAMBLAJE DEL MOTOR	1	1	1	1	
2	6P2-15100-11	CRANKCASE ASSY CARTER COMPLETO	1	1	1	1	
3	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
4	91814-18002	.PIN, DOWEL .PASADOR DE CLAVIJA	8	8	8	8	
5	6P2-15187-00	BOLT PERNO	8	8	8	8	
6	6P2-15481-00	BOLT 1 PERNO 1	8	8	8	8	
7	90119-08M66	BOLT, WITH WASHER TORNILLO CON ARANDELA	13	13	13	13	
8	6P2-15411-01-9S	COVER, CRANKCASE 1 CUBIERTA DE CARTER 1	1	1	1	1	
9	69J-15451-01	GASKET, CRANKCASE COVER 1 EMPAQ DE CUBIERTA DE CARTER	1	1	1	1	
10	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
11	90119-08009	BOLT, WITH WASHER TORNILLO CON ARANDELA	17	17	17	17	
12	90116-10027	BOLT, STUD ESPARRAGO	1	1	1	1	
13	69J-11119-00	HANGER, ENGINE SOPORTE DEL MOTOR	1	1	1	1	
14	90105-06M09	BOLT, FLANGE TORNILLO	2	2	2	2	
15	6P2-1131C-00-9S	COVER, JOINT CUBIERTA DE UNION	1	1	1	1	
16	6E5-11325-00	ANODE ANODO	4	4	4	4	
17	98780-04016	SCREW, FLAT HEAD TORNILLO, CABEZA PLANA	4	4	4	4	
18	6P2-1131B-00	GASKET, COVER EMPAQUE DE CUBIERTA	1	1	1	1	
19	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	13	13	13	13	
20	67F-12411-01	THERMOSTAT TERMOSTAT	2	2	2	2	
21	67F-12412-00	.SEAL, THERMOSTAT .SELLO TERMOSTATO	1	1	1	1	
22	6P2-1240H-00-9S	ANODE ASSY ANODO COMPLET	2	2	2	2	
23	90109-06M80	.BOLT .PERNO	2	2	2	2	
24	6P3-11325-00	.ANODE .ANODO	1	1	1	1	
25	90105-05012	.BOLT, FLANGE .TORNILLO	1	1	1	1	
26	90430-05002	.GASKET .JUNTA	1	1	1	1	
27	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	

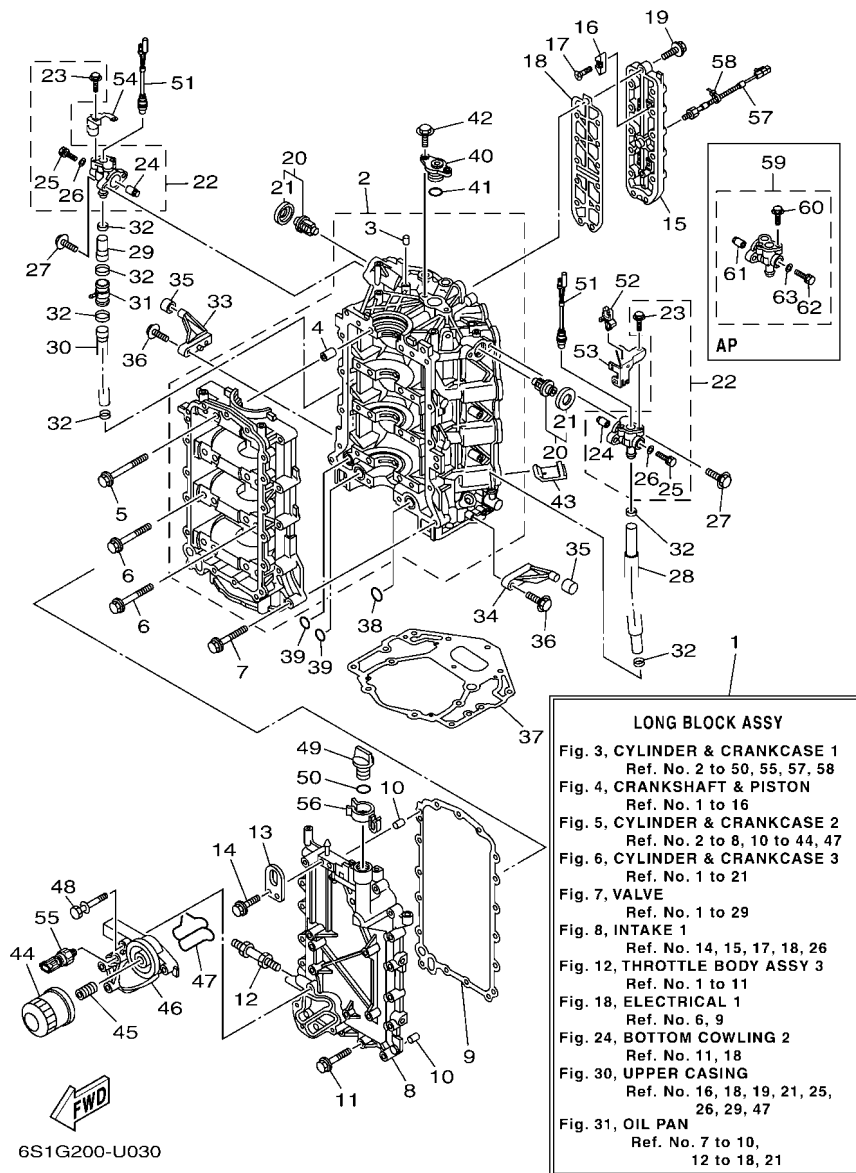
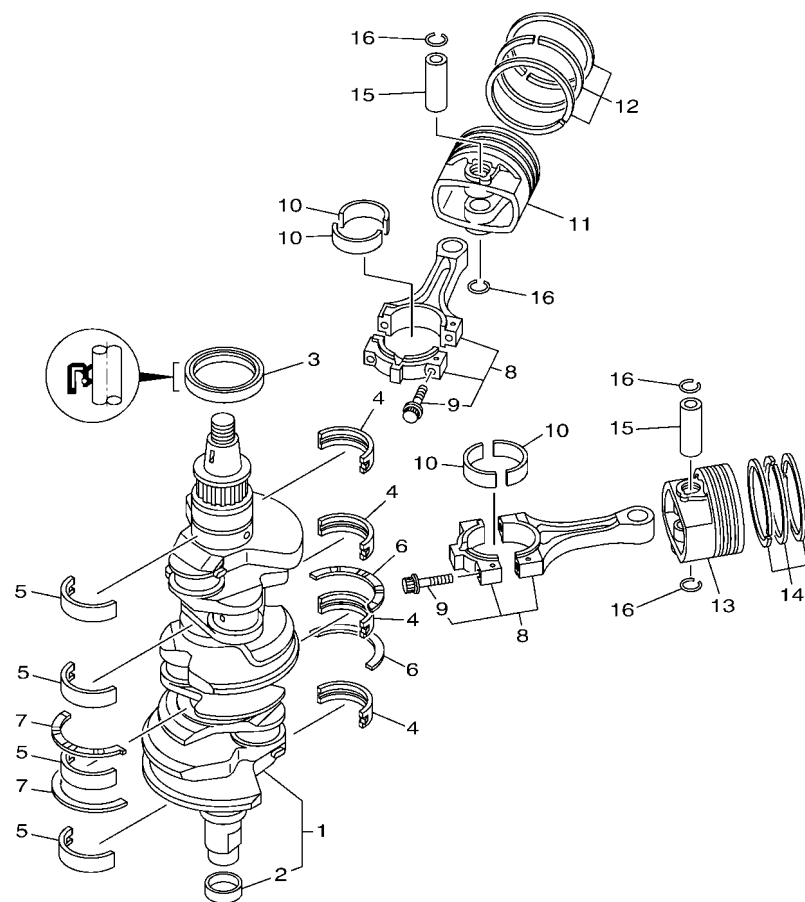


FIG. 3 CYLINDER & CRANKCASE 1

CILINDRO & CARTER 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	6P2-1243A-00	HOSE 1 TUBO 1	1	1	1	1	
29	6P2-1243E-00	HOSE 2 TUBO 2	1	1	1	1	
30	6P2-1243F-00	HOSE,3 MANGUERA 3	1	1	1	1	
31	6S1-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
32	90465-11M59	CLAMP BRIDA	6	6	6	6	
33	67F-42761-01	STOPPER RETEN 1	1	1	1	1	
34	6P2-42761-00	STOPPER RETEN 1	1	1	1	1	
35	68F-44533-02	DAMPER, UPPER MOUNT RUBBER AMORTIGUADOR SUPERIOR	2	2	2	2	
36	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
37	69J-11351-12	GASKET, CYLINDER JUNTA, DE CILINDRO	1	1	1	1	
38	93210-25552	O-RING ANILLO O	1	1	1	1	
39	93210-19MJ1	O-RING ANILLO O	2	2	2	2	
40	69J-11313-00	PLUG, BLIND TAPON CIEGO	1	1	1	1	
41	93210-25647	O-RING ANILLO O	1	1	1	1	
42	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
43	69J-14664-01	GROMMET, WATER SHUT TAPON	2	2	2	2	
44	69J-13440-05	ELEMENT ASSY, OIL CLEANER ELEMENTO FILTRO DE ACEITE	1	1	1	1	
45	6S5-12858-00	BOLT, UNION PERNO DE UNION	1	1	1	1	
46	6P2-13446-00-9S	CONNECTOR CONECTOR	1	1	1	1	
47	6P2-13477-00	GASKET EMPAQUE	1	1	1	1	
48	90119-06025	BOLT, WITH WASHER TORNILLO CON ARANDELA	5	5	5	5	
49	6G8-15363-00	PLUG, OIL TAPON DE ACEITE	1	1	1	1	
50	93210-24M79	O-RING ANILLO O	1	1	1	1	
51	6P2-82560-01	THERMO SWITCH ASSY INTER. DE TERMO	2	2	2	2	
52	90464-06001	CLAMP BRIDA	1	1	1	1	
53	6P2-82588-01	PLATE PLACA	1	1	1	1	
54	6P2-82389-10	PLATE 2 PLACA 2	1	1	1	1	

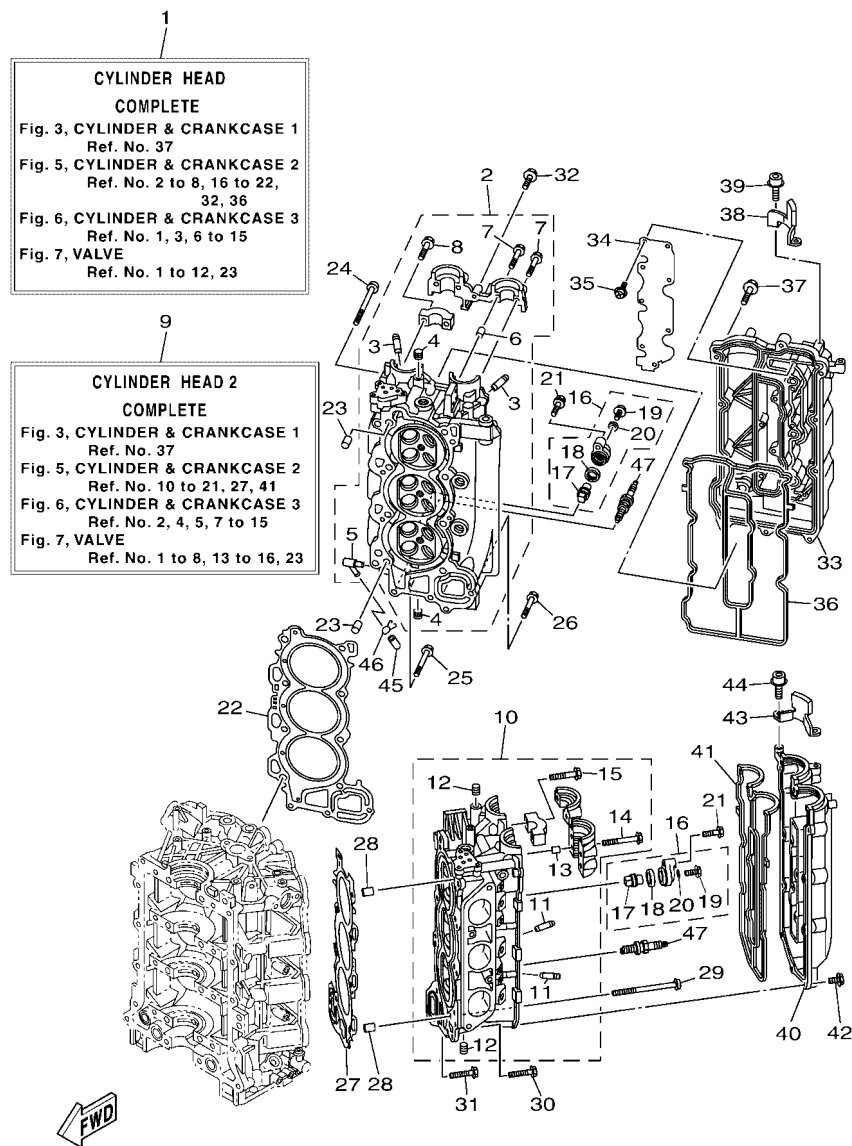


FWD
6DX5200-P040

FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-11410-10	CRANKSHAFT CIGUENAL	1	1	1	1	
2	6CB-11478-00	.COLLAR .COLLAR	1	1	1	1	
3	93102-63004	OIL SEAL SELLO ACEITE	1	1	1	1	
4	6P2-11416-00	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	4	4	UR YELLOW UR YELLOW
	6P2-11416-10	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	4	4	UR GREEN UR GREEN
	6P2-11416-20	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	4	4	UR BLUE UR BLUE
5	6P2-11417-00	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4	4	4	UR YELLOW UR YELLOW
	6P2-11417-10	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4	4	4	UR GREEN UR GREEN
	6P2-11417-20	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4	4	4	UR BLUE UR BLUE
6	6AW-11426-01	BEARING, THRUST 1 COJINETE DE EMPUJE 1	2	2	2	2	
7	6AW-11427-01	BEARING, THRUST 2 COJINETE DE EMPUJE 2	2	2	2	2	
8	6P2-11650-00	CONNECTING ROD ASSY BIELA COMPLETA	6	6	6	6	
9	63P-11654-10	.BOLT, CONNECTING ROD .TORNILLO DE BIELA	2	2	2	2	
10	6S1-11656-00	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12	12	12	UR YELLOW UR YELLOW
	6S1-11656-10	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12	12	12	UR GREEN UR GREEN
	6S1-11656-20	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12	12	12	UR BLUE UR BLUE
11	6DX-11631-01-93	PISTON (STD) PISTON (NORMA)	3	3	3	3	
	6DX-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	3	AP AP
12	6S1-11603-00	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	3	3	3	3	
	6S1-11604-00	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	3	3	3	3	AP AP
13	6DX-11642-01-93	PISTON 2 (STD) PISTON 2 (NORMA)	3	3	3	3	
	6DX-11645-00	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	3	3	3	3	AP AP
14	6S1-11603-00	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	3	3	3	3	
	6S1-11604-00	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	3	3	3	3	AP AP
15	63P-11633-10	PIN, PISTON PASADOR, PISTON	6	6	6	6	
16	63P-11634-00	CLIP, PISTON PIN PRESILLA, BULON DE PISTON	12	12	12	12	

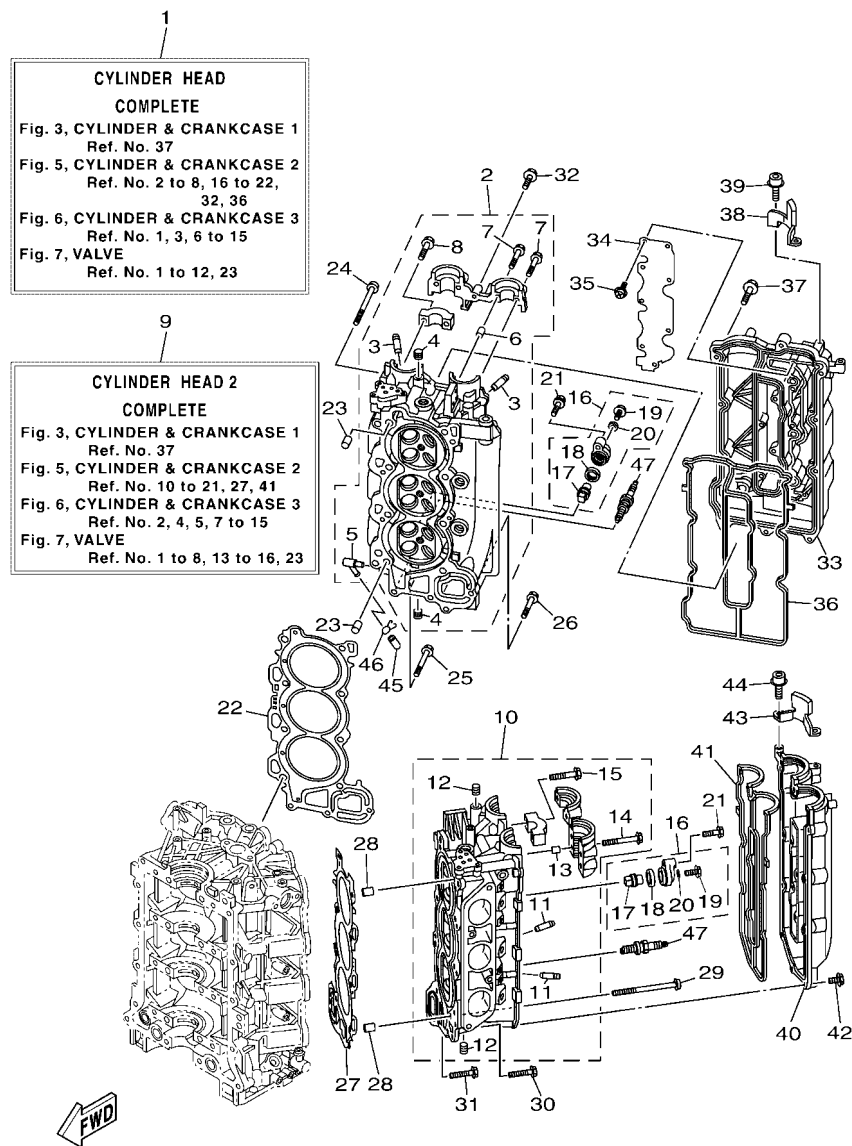


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FIG. 5 CYLINDER & CRANKCASE 2

CILINDRO & CARTER 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-W009A-07-9S	CYLINDER HEAD COMPLETE CILINDRO CULATA COMPLETO	1	1	1	1	
2	6P2-11110-12-9S	CYLINDER HEAD ASSY CULATA DE CILINDRO COMPLETA	1	1	1	1	
3	6S5-11133-10	.GUIDE, VALVE 1 .GUIA DE VALVULA 1	12	12	12	12	
4	90344-51019	.PLUG, TAPER SCREW .TAPON DE TORNILLO AHUSADO	7	7	7	7	
5	676-11372-00	.NIPPLE, HOSE .NIPLE DE MANGUERA	1	1	1	1	
6	91809-08006	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2	2	2	
7	90119-07001	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4	4	4	
8	90119-07234	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	14	14	14	14	
9	6P2-W009C-07-9S	CYLINDER HEAD 2 COMPLETE CULATA DE CILINDRO COMPL. 2	1	1	1	1	
10	6P2-11120-12-9S	CYLINDER HEAD ASSY 2 CULATA DE CILINDRO COMPL. 2	1	1	1	1	
11	6S5-11133-10	.GUIDE, VALVE 1 .GUIA DE VALVULA 1	12	12	12	12	
12	90344-51019	.PLUG, TAPER SCREW .TAPON DE TORNILLO AHUSADO	3	3	3	3	
13	91809-08006	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4	4	4	
14	90119-07235	.BOLT/WASHER-CAM CAPS .TORNILLO CON ARANDELA	6	6	6	6	
15	90119-07234	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	12	12	12	12	
16	69J-11301-02	ANODE COVER ASSY CONJUNTO CUBIERTA DE ANODO	4	4	4	4	
17	6ML-11325-00	.ANODE .ANODO	1	1	1	1	
18	67F-11328-01	.GROMMET, ANODE .TAPON	1	1	1	1	
19	90105-06M07	.BOLT, FLANGE .TORNILLO	1	1	1	1	
20	90430-06M03	.GASKET .JUNTA	1	1	1	1	
21	97E75-08540	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
22	6P2-11181-00	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1	1	1	1	
23	99530-14016	PIN, DOWEL PASADOR, DE ESPIGA	2	2	2	2	
24	90155-10009	SCREW, FLAT FILLISTER TORNILLO CABEZA PLANA RAN.	8	8	8	8	
25	90119-08M91	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
26	90119-08021	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
27	6P2-11182-00	GASKET, CYLINDER HEAD 2 EMPAQUE CULATA DE CILINDRO 2	1	1	1	1	



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FIG. 5 CYLINDER & CRANKCASE 2

CILINDRO & CARTER 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	99530-14016	PIN, DOWEL PASADOR, DE ESPIGA	2	2	2	2	
29	90155-10009	SCREW, FLAT FILLISTER TORNILLO CABEZA PLANA RAN.	8	8	8	8	
30	90119-08M91	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
31	90119-08021	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
32	97E95-06530	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
33	6P2-11191-00-9S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1	1	1	
34	6P2-11135-00	PLATE, BREATHER 3 PLACA RESPIRADERO 3	1	1	1	1	
35	97607-04208	SCREW, WITH WASHER TORNILLO CAB CON PLANA C/ARAN	8	8	8	8	
36	6P2-11193-00	GASKET, HEAD COVER 1 EMPAQUE	1	1	1	1	
37	97E95-06530	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	14	14	14	14	
38	6P2-15142-00	GUIDE 1 GUIA 1.	1	1	1	1	
39	90110-06150	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	2	2	2	2	
40	6P2-11192-00-9S	COVER, CYLINDER HEAD 2 TAPA CULATA DE CILINDRO 2	1	1	1	1	
41	6P2-11194-00	GASKET, HEAD COVER 2 EMPAQUE DE TAPA DE CULATA 2	1	1	1	1	
42	97E95-06530	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	14	14	14	14	
43	6P2-15143-00	GUIDE GUIA	1	1	1	1	
44	90110-06150	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	2	2	2	2	
45	6P2-13448-00	CAP TAPA	1	1	1	1	
46	90467-08M18	CLIP PRESILLA	1	1	1	1	
47	94702-00400	PLUG, SPARK (NGK LFR6A-11) BUJIA (NGK LFR6A-11)	6	6	6	6	

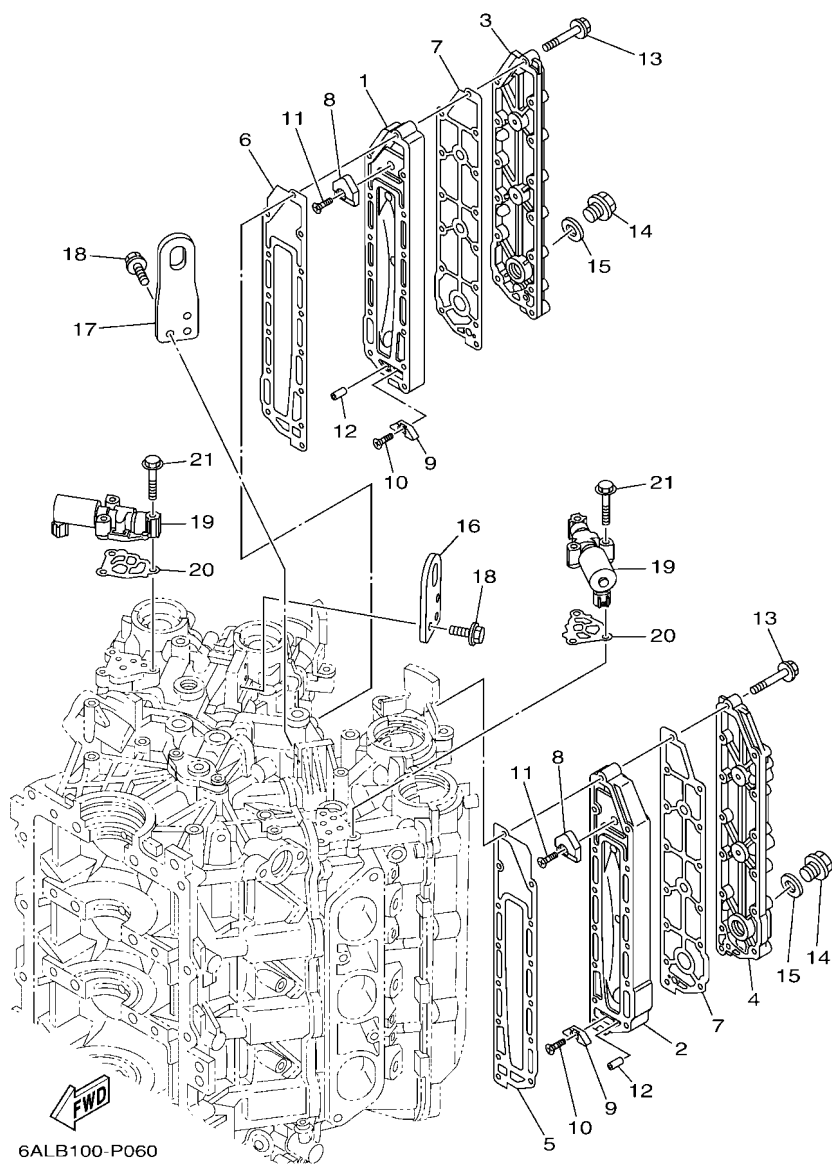


FIG. 6 CYLINDER & CRANKCASE 3

CILINDRO & CARTER 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	69J-41111-01-9S	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	1	1	1	
2	69J-41121-01-9S	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	1	1	1	
3	69J-41113-02-9S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1	1	1	
4	69J-41123-02-9S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1	1	1	
5	6P2-41112-00	GASKET, EXHAUST INNER COVER EMPAQUE	1	1	1	1	
6	6P2-41122-00	GASKET, EXHAUST INNER COVER EMPAQUE	1	1	1	1	
7	6P2-41114-00	GASKET, EXHAUST OUTER COVER EMPAQUE	2	2	2	2	
8	6P2-11325-00	ANODE ANODO	2	2	2	2	
9	6E5-11325-00	ANODE ANODO	2	2	2	2	
10	98780-04016	SCREW, FLAT HEAD TORNILLO, CABEZA PLANA	2	2	2	2	
11	90151-06M02	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2	2	2	2	
12	91690-40010	PIN, SPRING PASADOR DE RESORTE	2	2	2	2	
13	90119-06027	BOLT, WITH WASHER TORNILLO CON ARANDELA	28	28	28	28	
14	90340-18M09	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	2	2	2	2	
15	90201-186F1	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
16	6P2-11119-00	HANGER, ENGINE SOPORTE DEL MOTOR	1	1	1	1	
17	6P2-1111E-00	HANGER, ENGINE 2 MOTOR DE COLGADOR 2	1	1	1	1	
18	90105-06M09	BOLT, FLANGE TORNILLO	6	6	6	6	
19	6CB-86120-00	SOLENOID VALVE ASSY VALVULA SOLENOIDE CONJ.	2	2	2	2	
20	6CB-1242F-00	GASKET, FILTER EMPAQUE DE FILTRO	2	2	2	2	
21	90105-06035	BOLT, FLANGE TORNILLO	6	6	6	6	

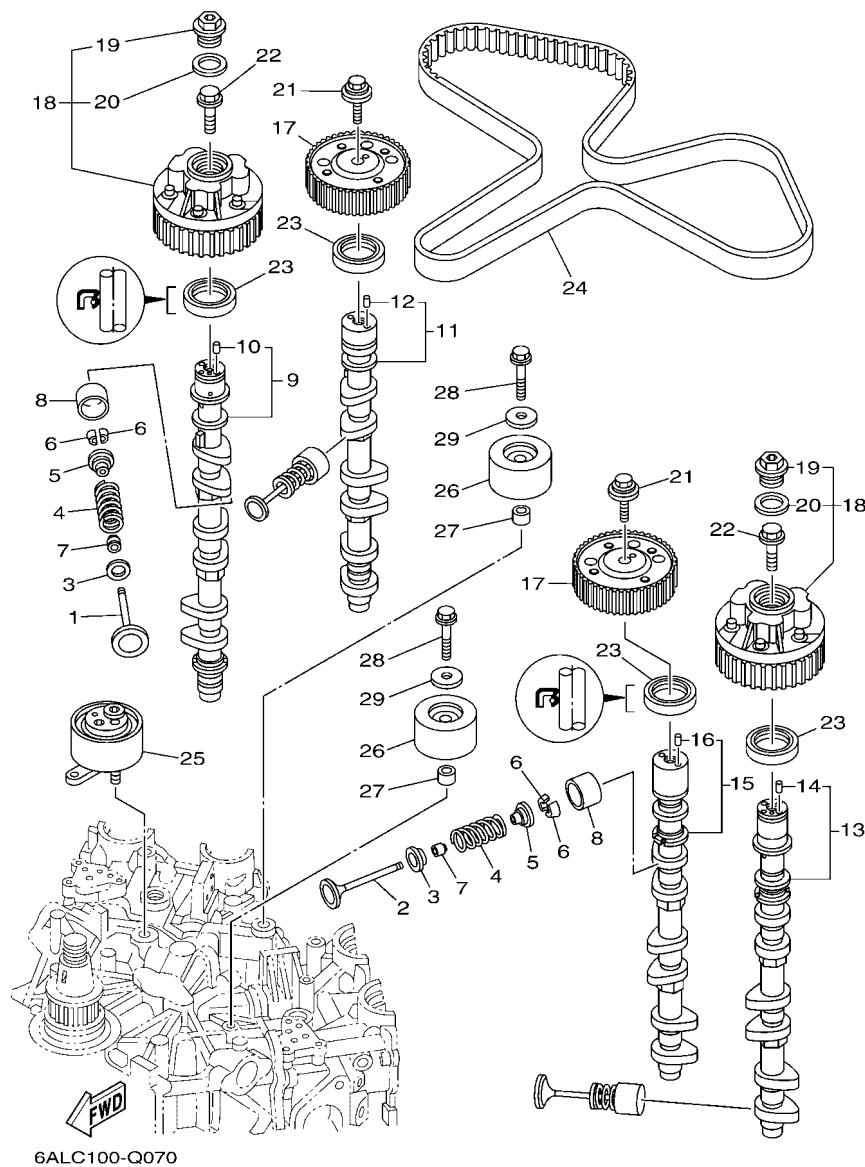


FIG. 7 VALVE

VALVULA

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-12111-10	VALVE, INTAKE VALVULA DE ADMISION	12	12	12	12	
2	6DX-12121-00	VALVE, EXHAUST VALVULA DE ESCAPE	12	12	12	12	
3	K0F-A3743-00	SEAT, VALVE SPRING ASIENTO RESORTE DE VALVULA	24	24	24	24	
4	6CB-12113-00	SPRING, VALVE INNER RESORTE VALVULA INTERNA	24	24	24	24	
5	K0F-A3741-00	RETAINER, VALVE SPRING RETEN RESORTE DE VALVULA	24	24	24	24	
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER SEGURO DE VALVULA	48	48	48	48	
7	51Y-12119-00	SEAL, VALVE STEM SELLO DE ACEITE VALVULA	24	24	24	24	
8	K0F-A3751-00	LIFTER, VALVE (3.000) LEVANTADOR DE VALVULA (3.000)	24	24	24	24	UR
	K0F-A3751-10	LIFTER, VALVE (3.025) LEVANTADOR DE VALVULA (3.025)	24	24	24	24	UR
	K0F-A3751-20	LIFTER, VALVE (3.050) LEVANTADOR DE VALVULA (3.050)	24	24	24	24	UR
	K0F-A3751-30	LIFTER, VALVE (3.075) LEVANTADOR DE VALVULA (3.075)	24	24	24	24	UR
	K0F-A3751-40	LIFTER, VALVE (3.100) LEVANTADOR DE VALVULA (3.100)	24	24	24	24	UR
	K0F-A3751-50	LIFTER, VALVE (3.122) LEVANTADOR DE VALVULA (3.122)	24	24	24	24	UR
	K0F-A3751-60	LIFTER, VALVE (3.142) LEVANTADOR DE VALVULA (3.142)	24	24	24	24	UR
	K0F-A3751-70	LIFTER, VALVE (3.162) LEVANTADOR DE VALVULA (3.162)	24	24	24	24	UR
	K0F-A3751-80	LIFTER, VALVE (3.182) LEVANTADOR DE VALVULA (3.182)	24	24	24	24	UR
	K0F-A3751-90	LIFTER, VALVE (3.202) LEVANTADOR DE VALVULA (3.202)	24	24	24	24	UR
	K0F-A3751-A0	LIFTER, VALVE (3.222) LEVANTADOR DE VALVULA (3.222)	24	24	24	24	UR
	K0F-A3751-B0	LIFTER, VALVE (3.242) LEVANTADOR DE VALVULA (3.242)	24	24	24	24	UR
	K0F-A3751-C0	LIFTER, VALVE (3.262) LEVANTADOR DE VALVULA (3.262)	24	24	24	24	UR
	K0F-A3751-D0	LIFTER, VALVE (3.282) LEVANTADOR DE VALVULA (3.282)	24	24	24	24	UR
	K0F-A3751-E0	LIFTER, VALVE (3.302) LEVANTADOR DE VALVULA (3.302)	24	24	24	24	UR
	K0F-A3751-F0	LIFTER, VALVE (3.322) LEVANTADOR DE VALVULA (3.322)	24	24	24	24	UR
	K0F-A3751-G0	LIFTER, VALVE (3.342) LEVANTADOR DE VALVULA (3.342)	24	24	24	24	UR
	K0F-A3751-H0	LIFTER, VALVE (3.362) LEVANTADOR DE VALVULA (3.362)	24	24	24	24	UR
	K0F-A3751-J0	LIFTER, VALVE (3.382) LEVANTADOR DE VALVULA (3.382)	24	24	24	24	UR
	K0F-A3751-K0	LIFTER, VALVE (3.402) LEVANTADOR DE VALVULA (3.402)	24	24	24	24	UR

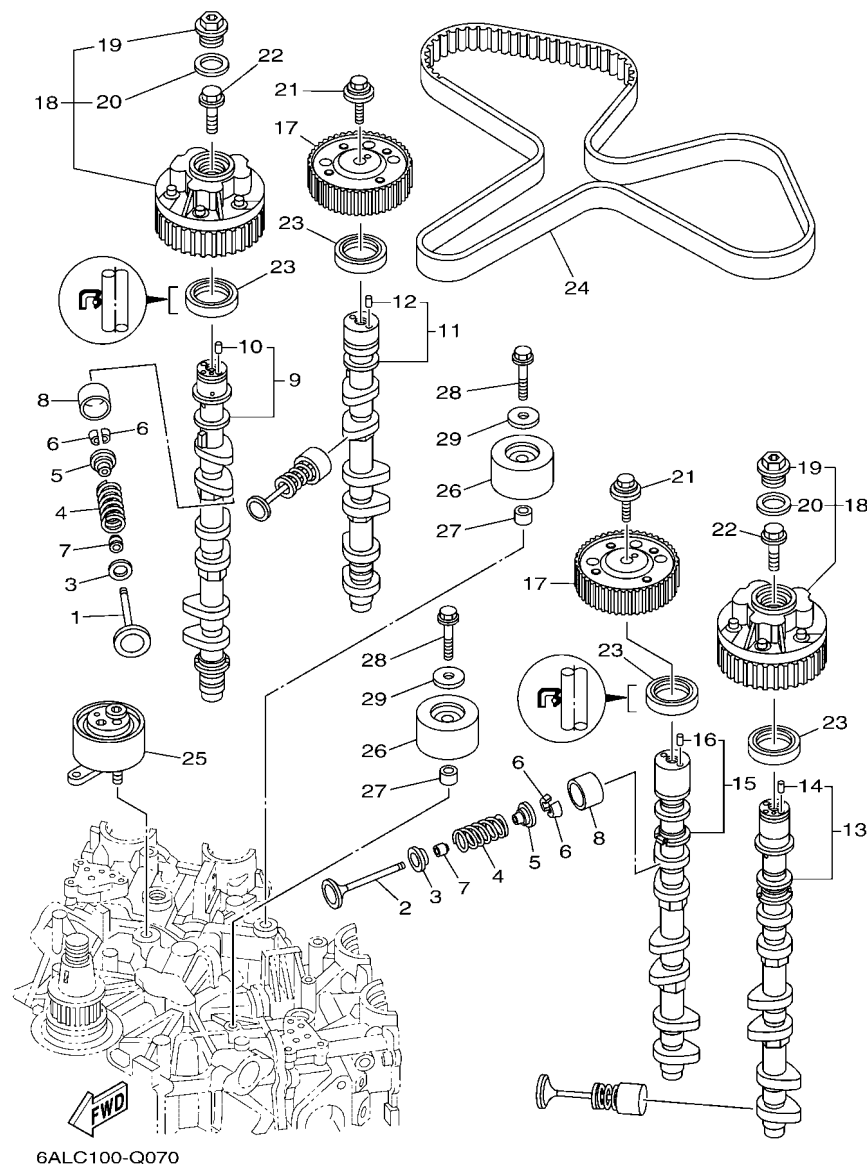


FIG. 7 VALVE

VALVULA

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
8	K0F-A3751-L0	LIFTER, VALVE (3.422) LEVANTADOR DE VALVULA (3.422)	24	24	24	24	UR
	K0F-A3751-M0	LIFTER, VALVE (3.442) LEVANTADOR DE VALVULA (3.442)	24	24	24	24	UR
	K0F-A3751-N0	LIFTER, VALVE (3.462) LEVANTADOR DE VALVULA (3.462)	24	24	24	24	UR
	K0F-A3751-P0	LIFTER, VALVE (3.482) LEVANTADOR DE VALVULA (3.482)	24	24	24	24	UR
	K0F-A3751-R0	LIFTER, VALVE (3.502) LEVANTADOR DE VALVULA (3.502)	24	24	24	24	UR
	K0F-A3751-S0	LIFTER, VALVE (3.522) LEVANTADOR DE VALVULA (3.522)	24	24	24	24	UR
	K0F-A3751-T0	LIFTER, VALVE (3.542) LEVANTADOR DE VALVULA (3.542)	24	24	24	24	UR
	K0F-A3753-00	LIFTER, VALVE (3.562) LEVANTADOR DE VALVULA (3.562)	24	24	24	24	UR
	K0F-A3753-10	LIFTER, VALVE (3.582) LEVANTADOR DE VALVULA (3.582)	24	24	24	24	UR
	K0F-A3753-20	LIFTER, VALVE (3.602) LEVANTADOR DE VALVULA (3.602)	24	24	24	24	UR
	K0F-A3753-30	LIFTER, VALVE (3.625) LEVANTADOR DE VALVULA (3.625)	24	24	24	24	UR
	K0F-A3753-40	LIFTER, VALVE (3.650) LEVANTADOR DE VALVULA (3.650)	24	24	24	24	UR
	K0F-A3753-50	LIFTER, VALVE (3.675) LEVANTADOR DE VALVULA (3.675)	24	24	24	24	UR
	K0F-A3753-60	LIFTER, VALVE (3.700) LEVANTADOR DE VALVULA (3.700)	24	24	24	24	UR
	K0F-A3753-70	LIFTER, VALVE (3.725) LEVANTADOR DE VALVULA (3.725)	24	24	24	24	UR
9	6P2-12171-11	CAMSHAFT 1 ARBOL DE LEVAS 1	1	1	1	1	
10	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
11	6P2-12181-11	CAMSHAFT 2 ARBOL DE LEVAS 2	1	1	1	1	
12	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
13	6P2-12172-11	CAMSHAFT 3 ARBOL DE LEVAS 3	1	1	1	1	
14	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
15	6P2-12182-11	CAMSHAFT 4 ARBOL DE LEVAS 4	1	1	1	1	
16	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
17	6FA-11567-00	GEAR, DRIVEN 2 ENGRANAJE TRACCION 2	2	2	2	2	
18	6P2-12645-22	PULLEY ASSY 1 POLEA COMPL. 1	2	2	2	2	
19	6P2-12623-00	.BOLT .PERNO	1	1	1	1	
20	6P2-12663-00	.GASKET .EMPAQUE	1	1	1	1	

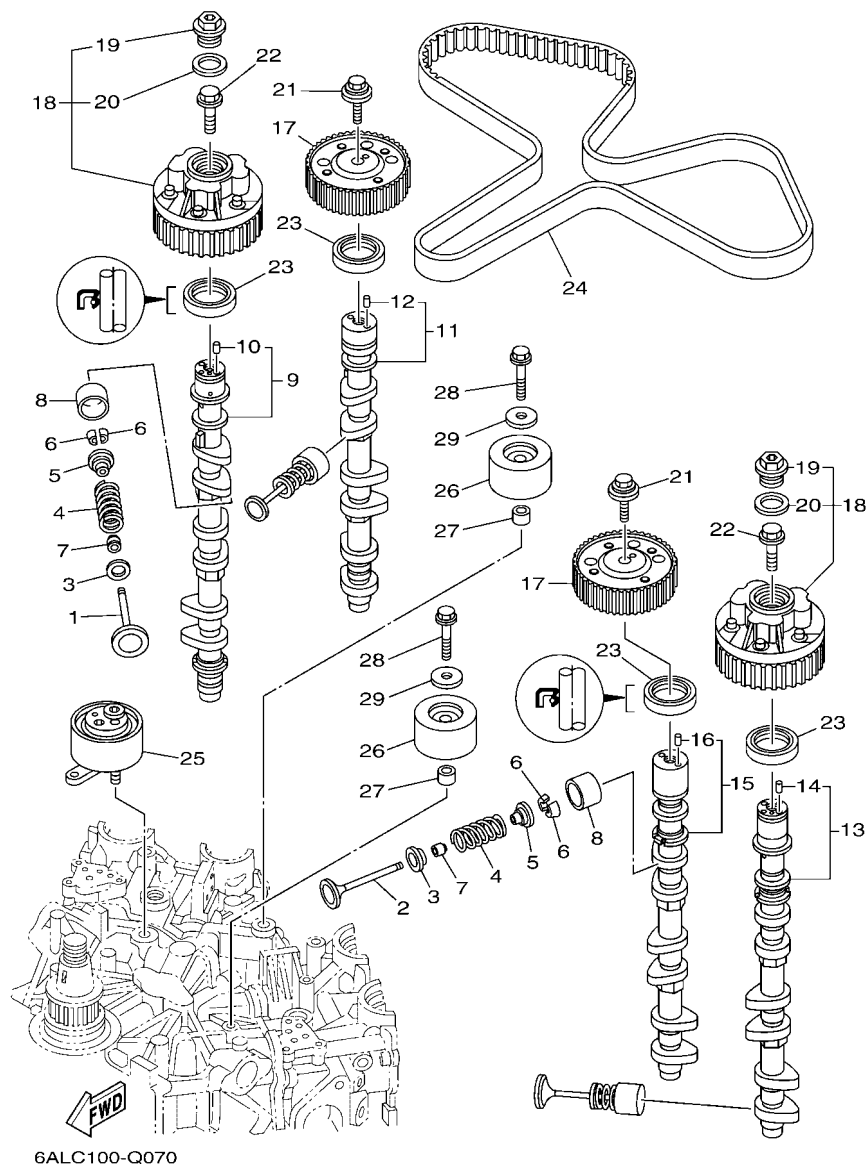


FIG. 7 VALVE

VALVULA[illegible]

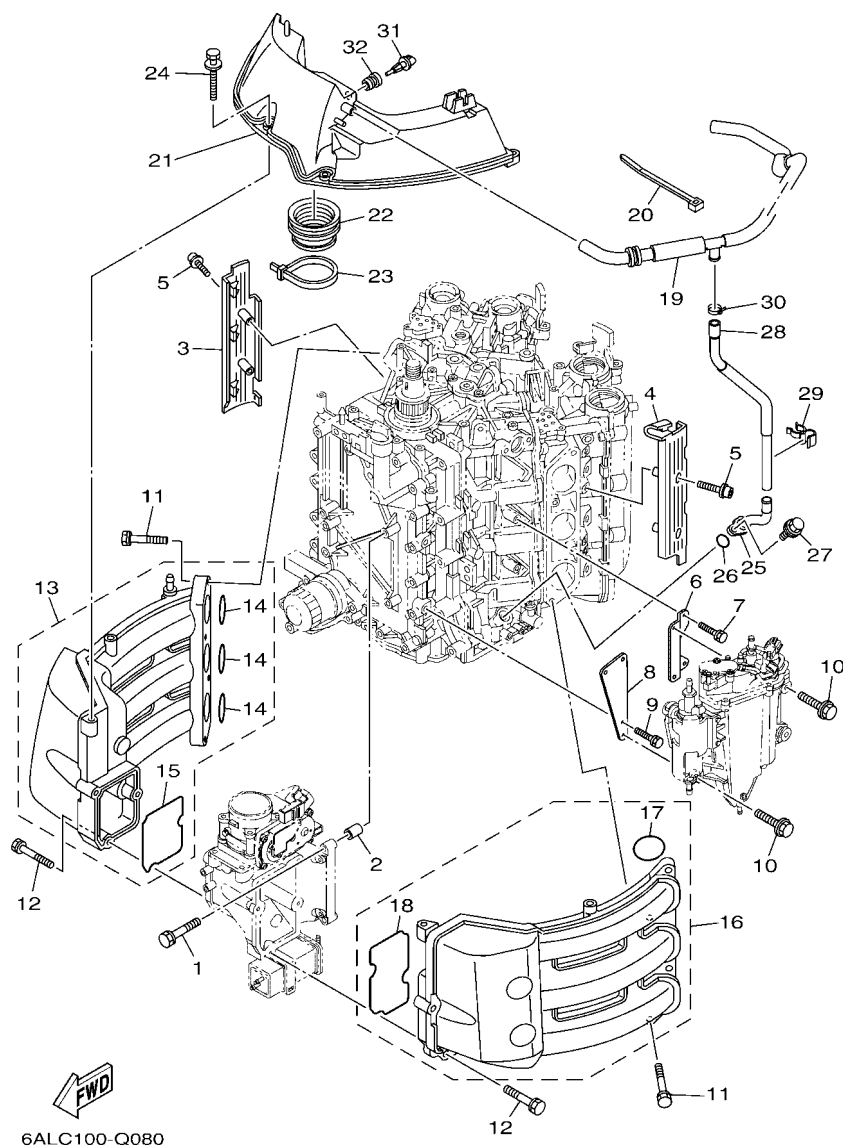


FIG. 8 INTAKE 1

ADMISION 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	97E75-08540	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
2	99530-10114	PIN, DOWEL PASADOR, DE ESPIGA	2	2	2	2	
3	6P2-13564-00	COVER, MANIFOLD CUBIERTA DE MULTIPLE	1	1	1	1	
4	6P2-13594-00	COVER, MANIFOLD 2 CUBIERTA MULTIPLE 2	1	1	1	1	
5	90110-06038	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	4	4	4	4	
6	6P2-24422-10	PLATE PLACA	1	1	1	1	
7	97E75-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
8	6P2-24419-00	BRKT., SEPARATOR SOPORTE SEPARADOR	1	1	1	1	
9	97E75-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
10	90119-06299	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
11	97E75-08540	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	8	8	8	8	
12	90119-06MA6	BOLT, WITH WASHER TORNILLO CON ARANDELA	7	7	7	7	
13	6P2-13641-00	MANIFOLD, INTAKE 1 CONECTOR DE ADMISION 1	1	1	1	1	
14	6P2-13645-00	.GASKET, MANIFOLD 1 .EMPAQUE	3	3	3	3	
15	6P2-13646-00	.GASKET, MANIFOLD 2 .EMPAQ. DE MULTIPLE 2	1	1	1	1	
16	6P2-13642-00	MANIFOLD 2 MULTIPLE 2	1	1	1	1	
17	6P2-13645-00	.GASKET, MANIFOLD 1 .EMPAQUE	3	3	3	3	
18	6P2-13647-00	.GASKET, MANIFOLD 3 .EMPAQ. DE MULTIPLE 3	1	1	1	1	
19	6P2-15373-02	PIPE, BREATHER MANGUELA DE RESPIRADERO	1	1	1	1	
20	90465-13M18	CLAMP BRIDA	1	1	1	1	
21	6P2-14440-00	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1	1	1	1	
22	6P2-1441J-01	PIPE, SILENCER TUBO	1	1	1	1	
23	90464-99004	CLAMP BRIDA	1	1	1	1	
24	90119-06311	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
25	6P2-11372-00	NIPPLE, HOSE NIPLE DE MANGUERA	1	1	1	1	
26	93210-19MJ3	O-RING ANILLO O	1	1	1	1	
27	97E95-06620	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	

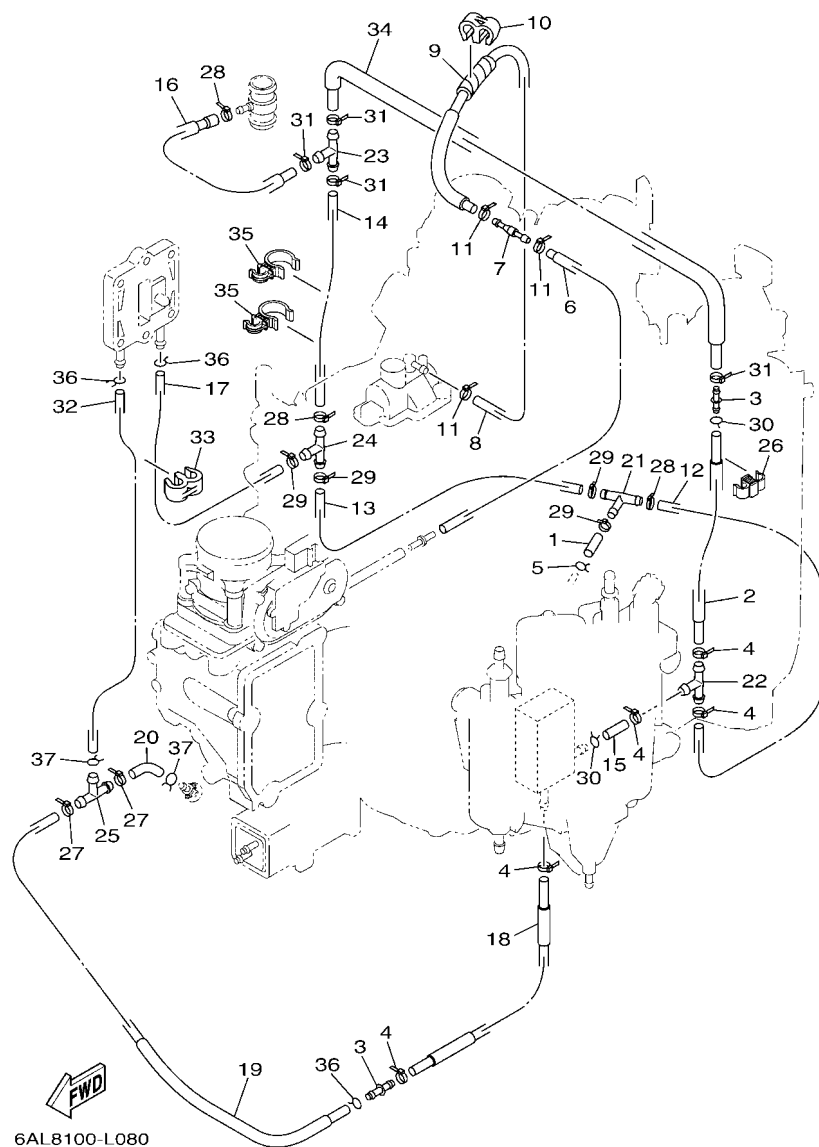


FIG. 9 INTAKE 2

ADMISION 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	90445-09040	HOSE (L50) TUBO (L50)	1	1	1	1	
2	6P2-12484-01	PIPE 4 TUBO 4	1	1	1	1	
3	6CE-24376-01	PIPE, JOINT 1 TUBO DE UNION 1	2	2	2	2	
4	90465-11M10	CLAMP BRIDA	5	5	5	5	
5	90467-09M03	CLIP PRESILLA	1	1	1	1	
6	6P2-12482-00	PIPE 2 TUBO 2	1	1	1	1	
7	6E5-21744-00	BREATHER RESPIRADERO	1	1	1	1	
8	6P2-12483-00	PIPE 3 TUBO 3	1	1	1	1	
9	90446-10M01	HOSE (L60) TUBO (L60)	1	1	1	1	
10	90464-60067	CLAMP BRIDA	1	1	1	1	
11	90465-11M10	CLAMP BRIDA	3	3	3	3	
12	90445-09041	HOSE (L500) TUBO (L500)	1	1	1	1	
13	90445-09224	HOSE (L270) TUBO (L270)	1	1	1	1	
14	90445-09097	HOSE (L250) TUBO (L250)	1	1	1	1	
15	90445-09220	HOSE (L30) TUBO (L30)	1	1	1	1	
16	6P2-12485-00	PIPE 5 TUBO 5	1	1	1	1	
17	6P2-1248A-00	PIPE 8 TUBO 8	1	1	1	1	
18	6P2-1248E-00	PIPE 9 TUBO	1	1	1	1	
19	6P2-14752-00	PIPE, OUTLET TUBO BOCA DE SALIDA	1	1	1	1	
20	61A-24316-00	PIPE 6 TUBO 6	1	1	1	1	
21	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
22	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
23	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
24	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
25	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
26	90464-09013	CLAMP BRIDA	1	1	1	1	
27	90465-11M10	CLAMP BRIDA	2	2	2	2	

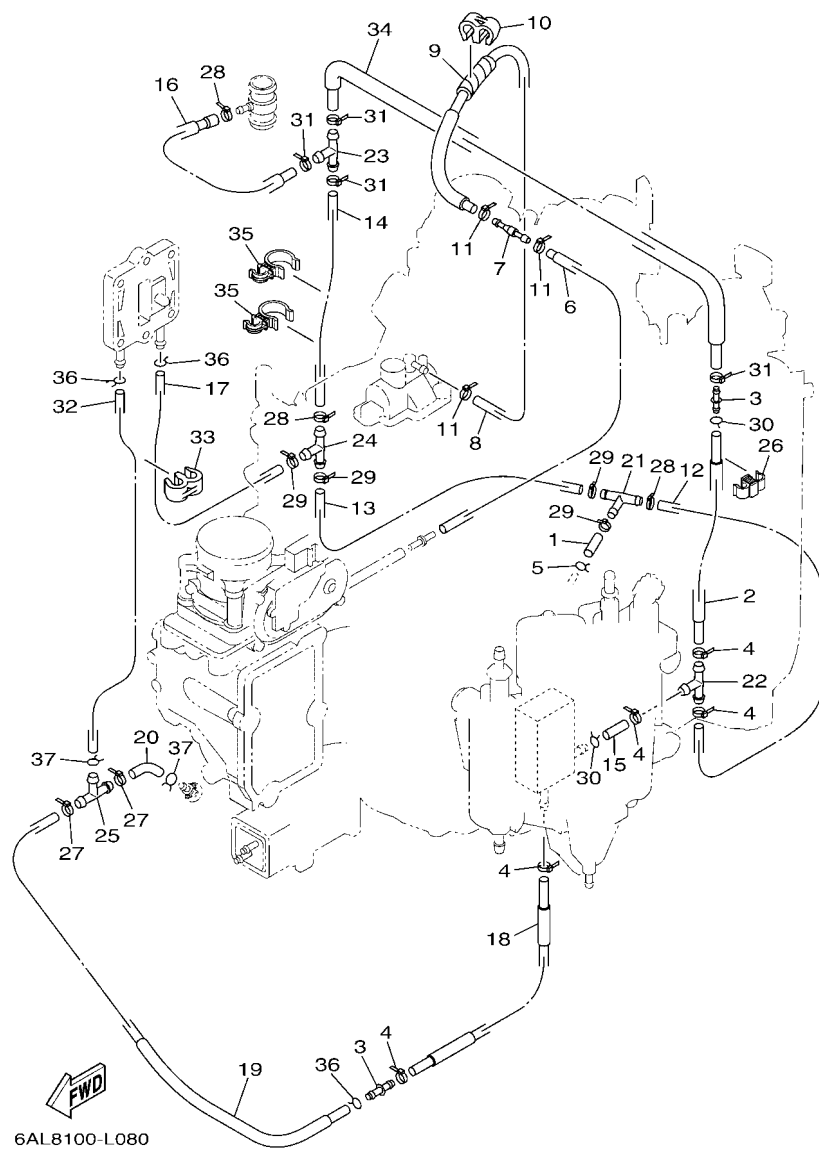


FIG. 9 INTAKE 2

ADMISSION 2

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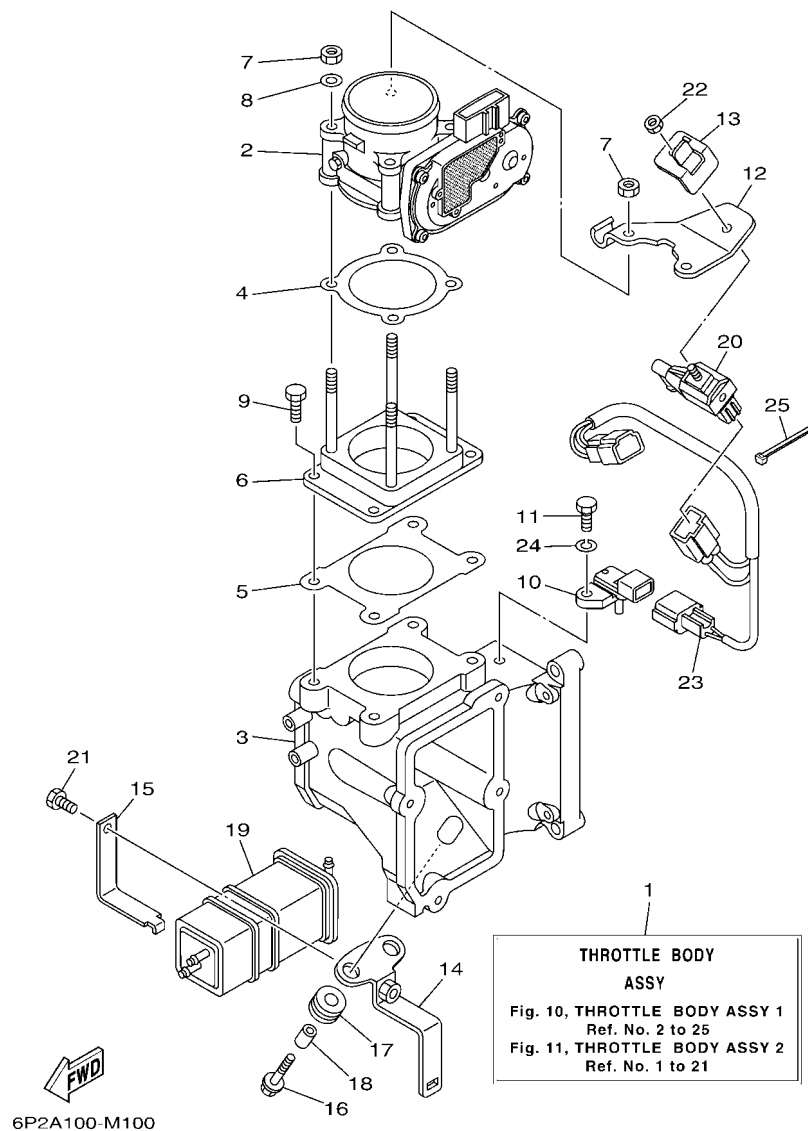
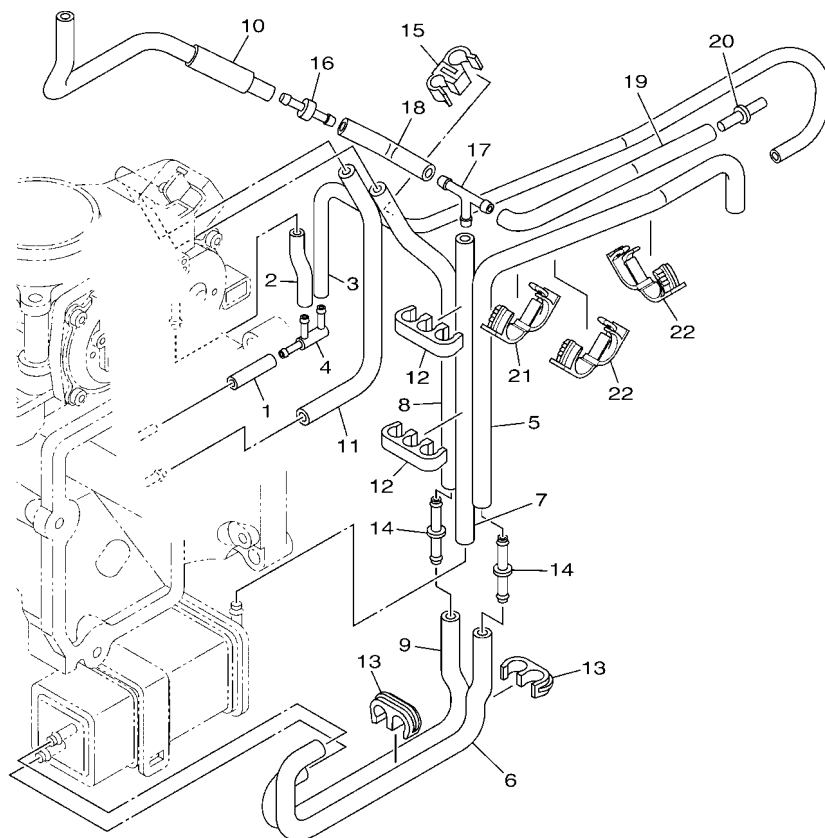


FIG. 10 THROTTLE BODY ASSY 1

CAJA DE ACELERADOR COMPL 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-13750-15	THROTTLE BODY ASSY CAJA DE ACELERADOR COMPL.	1	1	1	1	
2	6P2-13751-05	BODY, THROTTLE 1 CAJA 1	1	1	1	1	
3	6P2-13711-00	MIXING BODY CUERPO DE MEZCLA	1	1	1	1	
4	6P2-13556-00	GASKET, MANIFOLD EMPAQUE	1	1	1	1	
5	6P2-13557-00	GASKET EMPAQUE	1	1	1	1	
6	6P2-14360-00	THROTTLE DAMPER ASSY AMORTIGUADOR ARRANQUE COMPL.	1	1	1	1	
7	6P2-13588-01	NUT TUERCA	4	4	4	4	
8	6P2-13578-00	WASHER ARANDELA	2	2	2	2	
9	6P2-14496-00	BOLT PERNO	4	4	4	4	
10	6P2-82380-00	SENSOR, PRESSURE SENSOR DE PRESION	1	1	1	1	
11	6P2-13573-00	BOLT 1 PERNO 1	1	1	1	1	
12	6P2-14255-00	PLATE PLACA	1	1	1	1	
13	6P2-14159-00	CLIP PRESILLA	1	1	1	1	
14	6P2-2134X-00	BRACKET, CANISTER SOPORTE	1	1	1	1	
15	6P2-2419A-00	HOLDER SOSTEN	1	1	1	1	
16	90119-06289	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
17	90480-10M23	GROMMET TAPON	2	2	2	2	
18	90387-06289	COLLAR ESPACIADOR	2	2	2	2	
19	6P2-24170-00	CANISTER ASSY FRANJA DE DEPOSITO DE COMBUST.	1	1	1	1	
20	6C5-86120-00	SOLENOID VALVE ASSY VALVULA SOLENOIDE CONJ.	1	1	1	1	
21	6P2-13574-00	BOLT 2 PERNO 2	1	1	1	1	
22	69J-14164-00	NUT, HOLDING TUERCA DE SOSTEN	1	1	1	1	
23	6P2-8258A-00	EXTENSION, WIRE HARNESS EXTENSION, ARNES DE CABLES	1	1	1	1	
24	68V-14356-00	WASHER, SPRING ARANDELA DE RESORTE	1	1	1	1	
25	68V-2481H-00	CLAMP GRAMPA	1	1	1	1	



6P28110-L100

FIG. 11 THROTTLE BODY ASSY 2

CAJA DE ACELERADOR COMPL 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-14349-00	PIPE TUBO	1	1	1	1	
2	6P2-13533-00	HOSE, VACUUM SENSING 4 MANGUERA, DE VACIO 4	1	1	1	1	
3	6P2-13532-10	HOSE, VACUUM SENSING 3 MANGUERA, DE VACIO 3	1	1	1	1	
4	6P2-13595-00	JOINT TOBERA	1	1	1	1	
5	6P2-1475A-10	PIPE 1 TUBO 1	1	1	1	1	
6	6P2-1475E-00	PIPE 2 TUBO 2	1	1	1	1	
7	6P2-13545-00	HOSE 1 SELLO	1	1	1	1	
8	6P2-1475F-00	PIPE 3 TUBO 3	1	1	1	1	
9	6P2-1475G-00	PIPE 4 TUBO 4	1	1	1	1	
10	6P2-13546-00	HOSE 2 SELLO	1	1	1	1	
11	6P2-2416A-00	HOSE TUBO DE COMBUSTIBLE	1	1	1	1	
12	6P2-24135-00	CLAMP 1 GRAMPA 1	2	2	2	2	
13	6P2-24136-00	CLAMP 2 GRAMPA 2	2	2	2	2	
14	6P2-13758-00	PIPE, JOINT TUBO DE JUNTA	2	2	2	2	
15	6P2-24137-00	CLAMP 3 GRAMPA 3	1	1	1	1	
16	6E5-21744-00	BREATHER RESPIRADERO	1	1	1	1	
17	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
18	6P2-13547-00	HOSE 3 SELLO	1	1	1	1	
19	6P2-13548-10	HOSE, AIR 4 TUBO DE AIRE 4	1	1	1	1	
20	6P2-24376-00	PIPE, JOINT 1 TUBO DE UNION 1	1	1	1	1	
21	90464-18004	CLAMP BRIDA	1	1	1	1	
22	90464-18004	CLAMP BRIDA	2	2	2	2	

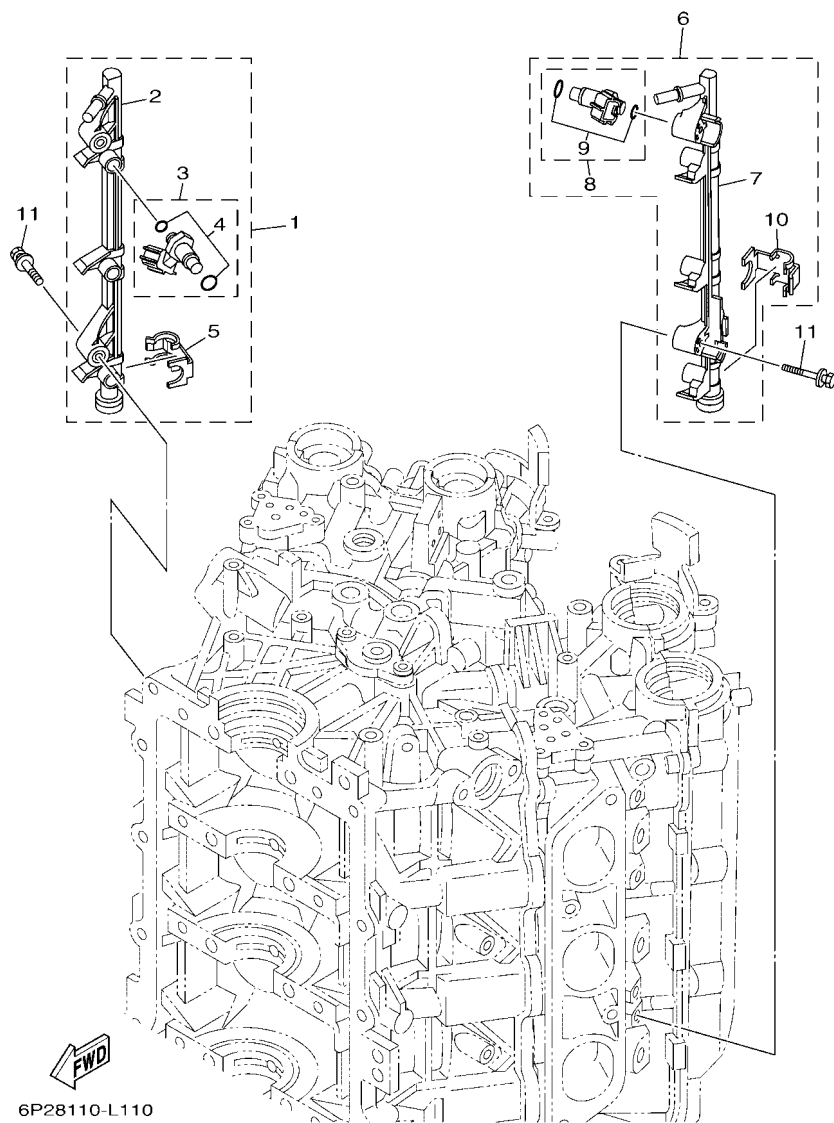


FIG. 12 THROTTLE BODY ASSY 3

CAJA DE ACELERADOR COMPL 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-13160-11	DELIVERY PIPE ASSY 1 TUBO DE LLEGADA CONJUNTO 1	1	1	1	1	
2	6P2-13161-00	.PIPE, DELIVERY 1 .TUBO CONDUCTOR 1	1	1	1	1	
3	6P2-13761-11	.INJECTOR .INJECTOR	3	3	3	3	
4	6C5-1410B-00	..PACKING KIT ..JUEGO DE EMPAQUE	1	1	1	1	
5	6P2-13577-00	.CLIP .PRESILLA	3	3	3	3	
6	6P2-13170-11	DELIVERY PIPE ASSY 2 TUBO DE LLEGADA CONJUNTO 2	1	1	1	1	
7	6P2-13171-00	.PIPE, DELIVERY 2 .TUBO CONDUCTOR 2	1	1	1	1	
8	6P2-13761-11	.INJECTOR .INJECTOR	3	3	3	3	
9	6C5-1410B-00	..PACKING KIT ..JUEGO DE EMPAQUE	1	1	1	1	
10	6P2-13577-00	.CLIP .PRESILLA	3	3	3	3	
11	90119-06296	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	

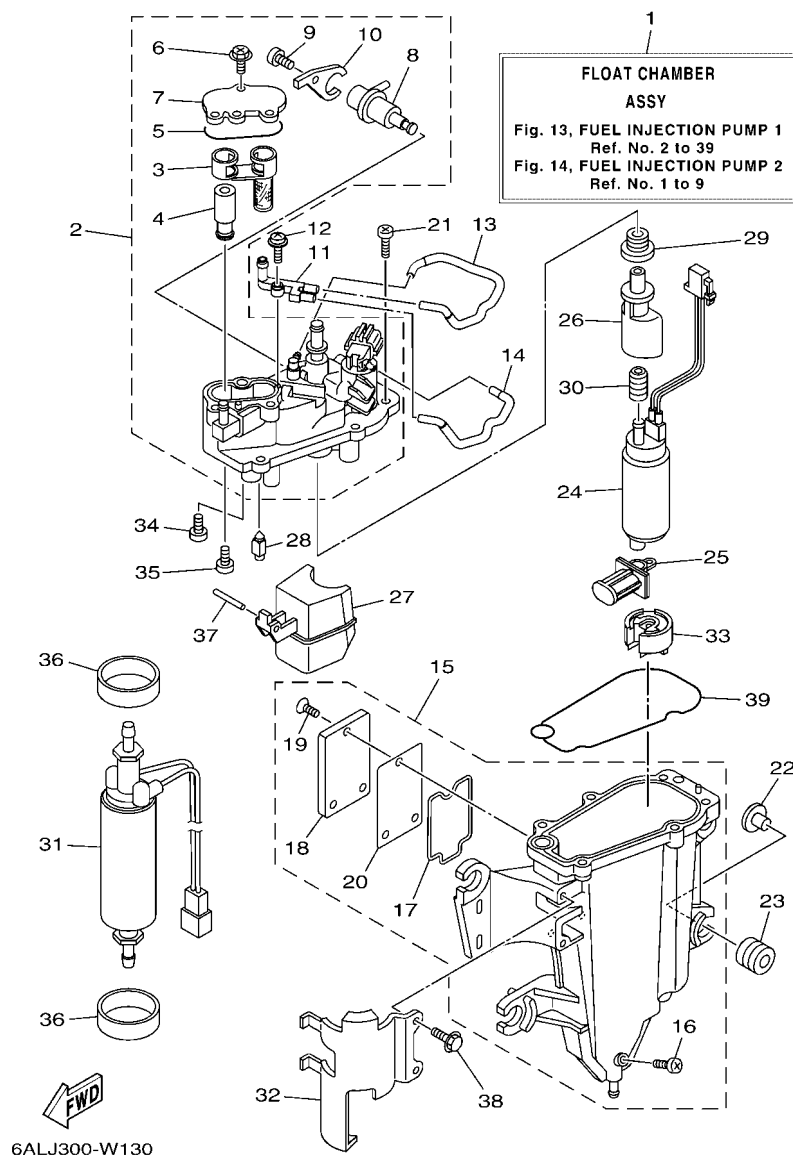


FIG. 13 FUEL INJECTION PUMP 1

BOMBA DE INYECTOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-14180-57	FLOAT CHAMBER ASSY CAMARA DE BOYA COMPLETE	1	1	1	1	
2	6AW-14182-11	COVER, FLOAT CHAMBER TAPA DE CAMARA DE BOIA	1	1	1	1	
3	6CB-24501-01	.FILTER, FUEL .FIELTRO	1	1	1	1	
4	6CB-24460-00	.RELIEF VALVE ASSY .VALVELA DE DESCOMPRESION	1	1	1	1	
5	6CB-13016-00	.O-RING .ANILLO O	1	1	1	1	
6	6CB-14216-00	.SCREW .TORNILLO	3	3	3	3	
7	6CB-24217-00	.COVER .CUBIERTA	1	1	1	1	
8	6CB-13906-01	.REGULATOR, PRESSURE .REGULADOR	1	1	1	1	
9	6CB-14564-00	.SCREW .TORNILLO	1	1	1	1	
10	6CB-14146-00	.PLATE .PLACA SOPORTE	1	1	1	1	
11	68V-24379-10	PIPE, JOINT 4 TUBO DE UNION 4	1	1	1	1	
12	68V-14216-00	SCREW TORNILLO	1	1	1	1	
13	68V-1475H-00	PIPE 5 TUBO 5	1	1	1	1	
14	68V-1475J-00	PIPE 6 TUBO 6	1	1	1	1	
15	6AW-14181-11	BODY, FLOAT CHAMBER 1 CUERPO DE CAMARA DE BOIA	1	1	1	1	
16	6P2-14191-00	.PLUG, DRAIN .TORNILLO, DE DRENAJE	1	1	1	1	
17	6CB-14239-00	.SEAL .SELLO	1	1	1	1	
18	6CB-24452-10	.COVER .CUBIERTA	1	1	1	1	
19	6CB-14429-01	.SCREW .TORNILLO	3	3	3	3	
20	6CB-24482-00	.GASKET 1 .EMPAQUE 1	1	1	1	1	
21	63P-14567-00	SCREW TORNILLO	6	6	6	6	
22	63P-13716-00	COLLAR COLLAR	4	4	4	4	
23	6CB-13593-00	DAMPER COJINETE DE RODILLOS	4	4	4	4	
24	6P2-13907-22	FUEL PUMP COMP. BOMBA DE COMBUSTIBLE COMPLETA	1	1	1	1	
25	63P-13915-00	FILTER FILTRO	1	1	1	1	
26	6KA-13132-00	JOINT JUNTA	1	1	1	1	
27	6CB-14985-00	FLOAT BOIA	1	1	1	1	

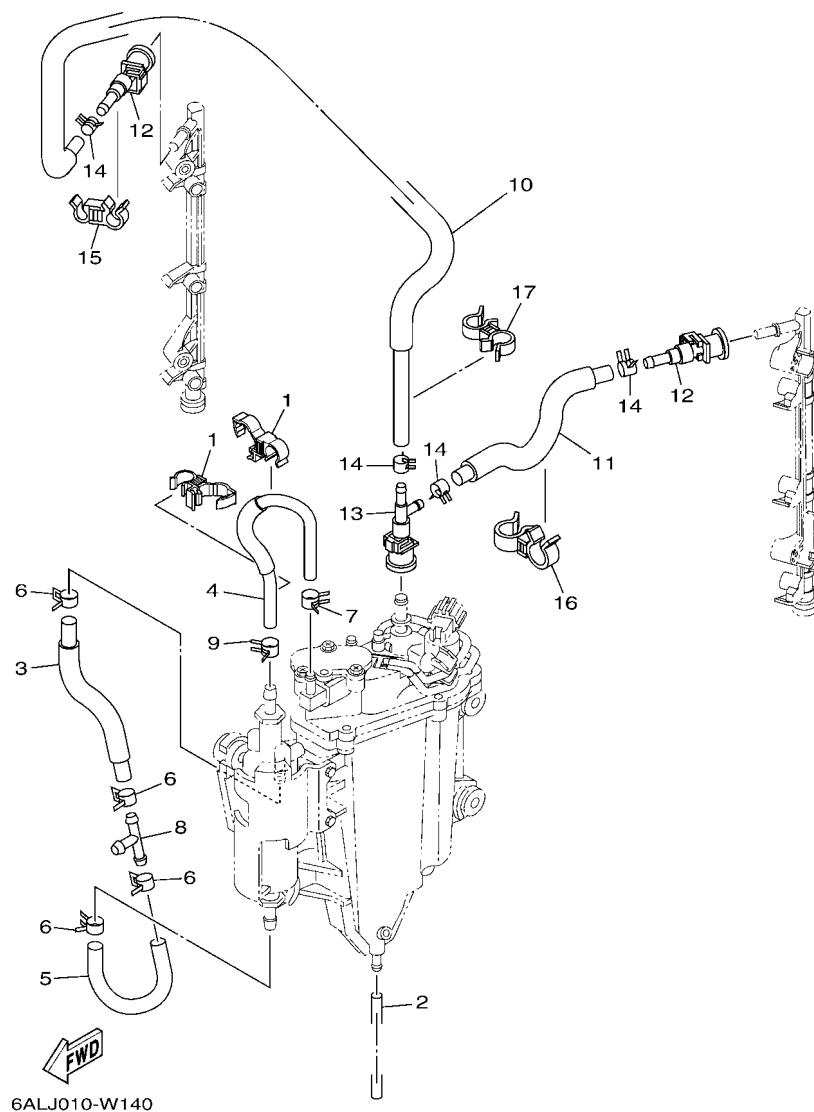


FIG. 14 FUEL INJECTION PUMP 2

BOMBA DE INYECTOR 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	90464-12012	CLAMP BRIDA	2	2	2	2	
2	6P2-14149-00	PIPE TUBO	1	1	1	1	
3	6AW-24323-20	PIPE 12 TUBO 12	1	1	1	1	
4	6AW-24324-30	PIPE 13 TUBO 13	1	1	1	1	
5	6AW-24317-20	PIPE 7 TUBO 7	1	1	1	1	
6	90467-141A2	CLIP PRESILLA	4	4	4	4	
7	68V-13577-01	CLIP PRESILLA	1	1	1	1	
8	6E5-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
9	90467-140A9	CLIP PRESILLA	1	1	1	1	
10	6P2-13973-30	PIPE, FUEL 3 TUBO, COMBUSTIBLE 3	1	1	1	1	
11	6P2-13974-30	PIPE, FUEL 4 TUBO, COMBUSTIBLE 4	1	1	1	1	
12	6AW-24300-11	FUEL PIPE JOINT CONECTOR MANGUERA COMBUSTIBLE	2	2	2	2	
13	6P2-24300-01	FUEL PIPE JOINT CONECTOR MANGUERA COMBUSTIBLE	1	1	1	1	
14	68V-13577-01	CLIP PRESILLA	4	4	4	4	
15	90464-12010	CLAMP BRIDA	1	1	1	1	
16	90464-18005	CLAMP BRIDA	1	1	1	1	
17	90464-12009	CLAMP BRIDA	1	1	1	1	

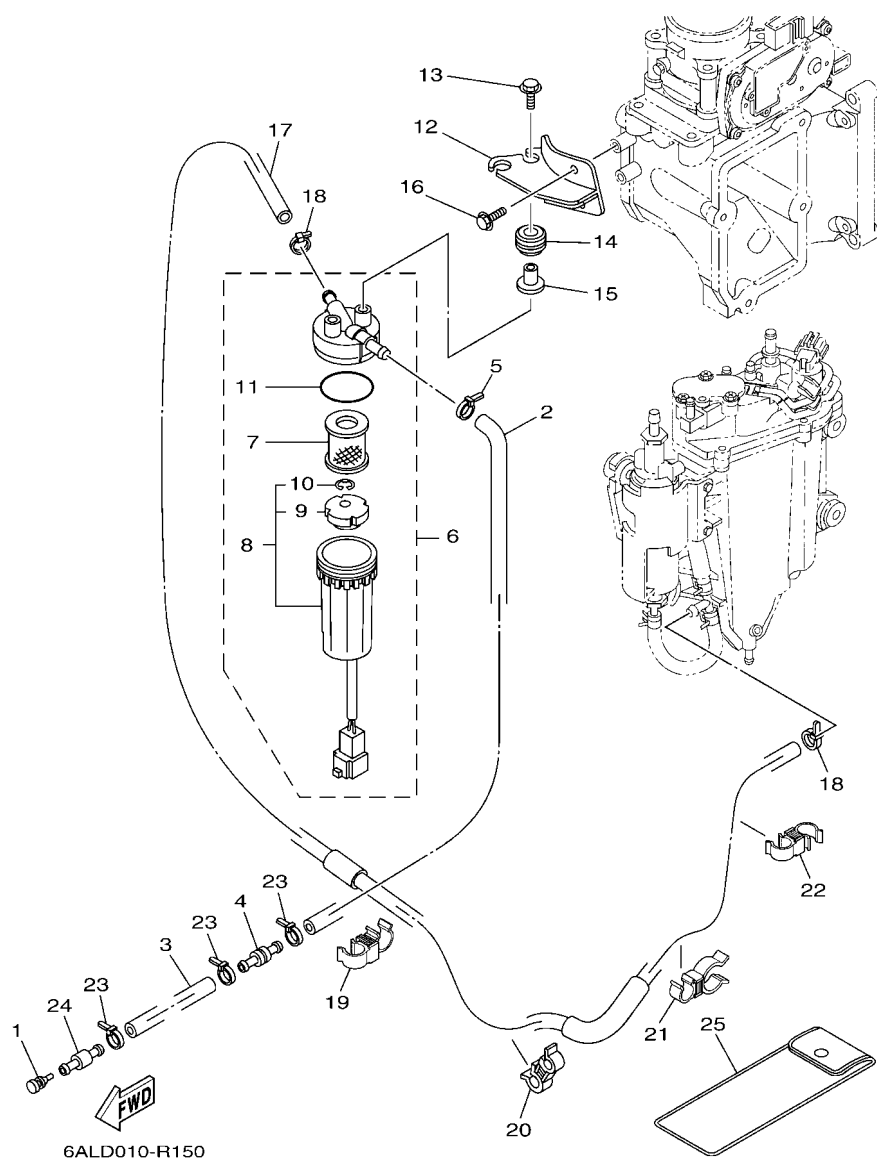


FIG. 15 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	689-85547-01	DAMPER AMORTIGUADOR	1	1	1	1	
2	6P2-24314-00	PIPE 4 TUBO 4	1	1	1	1	
3	90445-13511	HOSE (L2000) TUBO (L2000)	1	1	1	1	
4	6R3-24377-10	PIPE, JOINT 2 TUBO DE UNION 2	1	1	1	1	
5	90465-11M10	CLAMP BRIDA	1	1	1	1	
6	6P3-24560-04	FILTER ASSY FILTRO COMPLETO	1	1	1	1	
7	6P3-24563-02	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	1	1	
8	6P3-24562-03	.CUP, FILTER .COPA DE FILTRO	1	1	1	1	
9	6P3-24469-00	..FLOAT, WATER LEVEL ..BOIA	1	1	1	1	
10	6P3-24519-00	..CLIP ..PRESILLA	1	1	1	1	
11	6P3-24564-00	.GASKET .EMPAQUE	1	1	1	1	
12	6P2-24566-11	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	1	1	
13	90119-06309	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
14	90480-14018	GROMMET TAPON	2	2	2	2	
15	90387-06289	COLLAR ESPACIADOR	2	2	2	2	
16	97E95-06514	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
17	6P2-24313-50	PIPE 3 TUBO 3	1	1	1	1	
18	90465-11M10	CLAMP BRIDA	2	2	2	2	
19	90464-12009	CLAMP BRIDA	1	1	1	1	
20	90464-12010	CLAMP BRIDA	1	1	1	1	
21	90464-20024	CLAMP BRIDA	1	1	1	1	
22	90464-12009	CLAMP BRIDA	1	1	1	1	
23	90465-11M10	CLAMP BRIDA	3	3	3	3	
24	6R3-24377-00	PIPE, JOINT 2 TUBO DE UNION 2	1	1	1	1	
25	67F-28100-12	TOOL KIT JUEGO DE HERRAMIENTAS	1	1	1	1	UR UR
	69J-28100-03	TOOL KIT JUEGO DE HERRAMIENTAS	1	1	1	1	UR UR

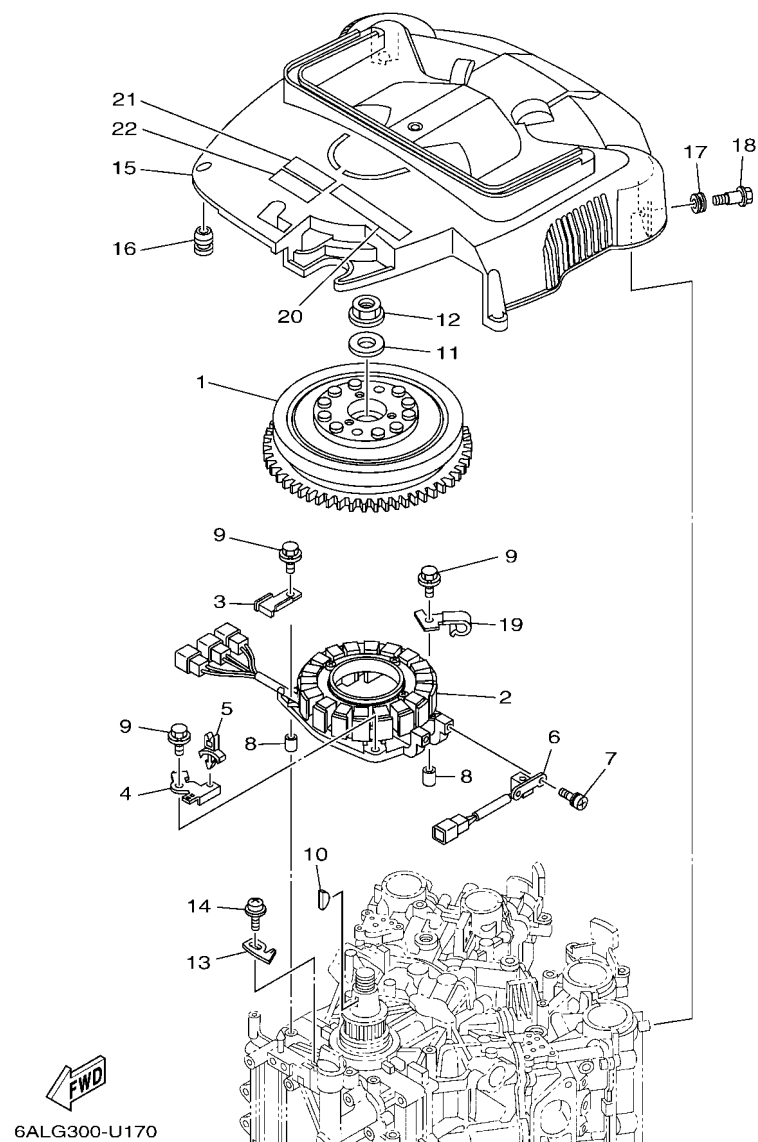


FIG. 17 GENERATOR

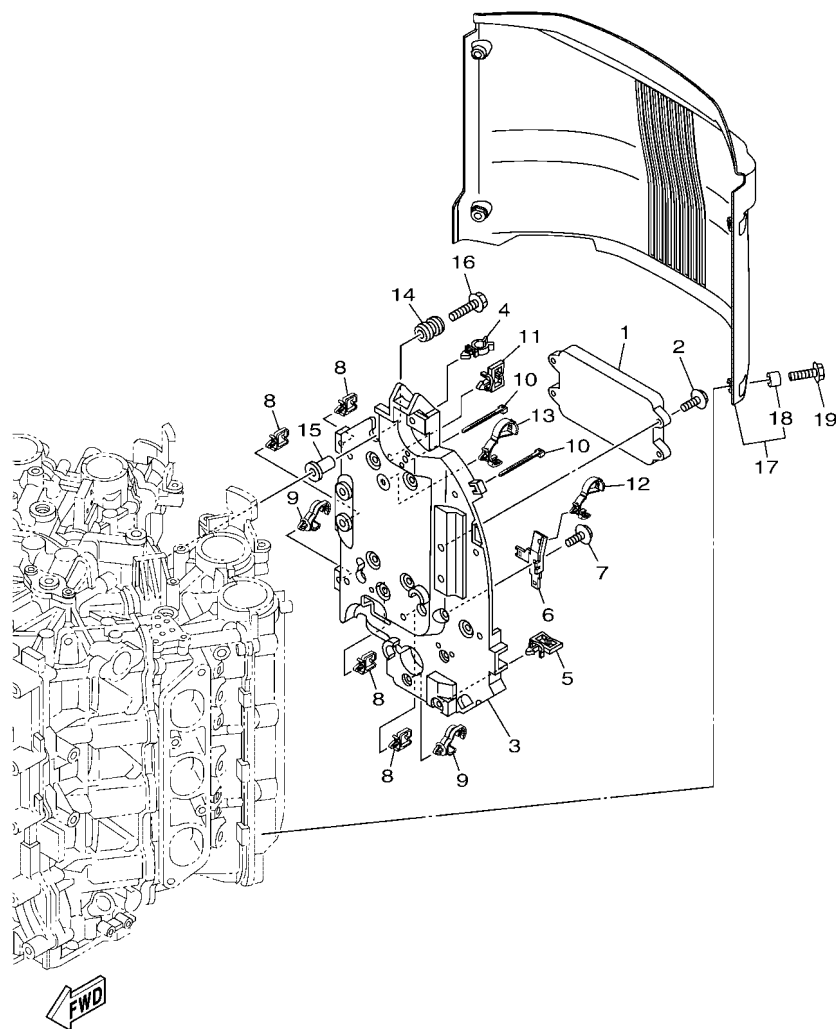
GENERADOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-81450-00	ROTOR ASSY ROTOR COMPLETO	1	1	1	1	
2	6P2-81460-00	BASE ASSY CONJUNTO BASE	1	1	1	1	
3	6P2-81443-00	CLAMP, LEAD 1 GRAMPA DE CABLE 1	1	1	1	1	
4	6P2-8257V-00	PLATE, CONNECTOR PLACA DE CONECTOR	1	1	1	1	
5	90464-06001	CLAMP BRIDA	1	1	1	1	
6	6P2-85580-00	COIL, PULSER BOBINA DE PULSACION	1	1	1	1	
7	97980-05312	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2	2	2	
8	99530-08012	PIN, DOWEL PASADOR, DE ESPIGA	2	2	2	2	
9	97E95-06635	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
10	90280-05015	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	1	
11	90201-24014	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
12	90179-24002	NUT TUERCA	1	1	1	1	
13	6P2-81332-00	PLATE, TIMING PLACA REGULADOR DE TIEMPO	1	1	1	1	
14	97985-06210	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	1	1	1	
15	6P2-81337-02	COVER, FLYWHEEL CUBIERTA DE VOLANTE	1	1	1	1	
16	663-82317-02	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	4	4	4	4	
17	90480-12314	GROMMET TAPON	2	2	2	2	
18	90109-06MA1	BOLT PERNO	2	2	2	2	
19	6P2-81128-00	CLAMP GRAMPA	1	1	1	1	
20	60L-13437-63	MARK, CAUTION MARKER	1	1	1	1	
21	6EE-81994-41	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1	1	1	
22	6EE-81994-51	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1			1	FOR CAR FOR CAR



EQUIPO ELECTRICO 1

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6ALG300-U190

FIG. 19 ELECTRICAL 2

EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6FJ-8591A-03	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1	1	1	1	
2	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
3	6P2-82316-01	BRACKET, IGNITION COIL SOPORTE BOBINA ENCENDIDO	1	1	1	1	
4	90464-19M45	CLAMP BRIDA	1	1	1	1	
5	90464-23199	CLAMP BRIDA	1	1	1	1	
6	6P2-81845-10	PLATE PLACA	1	1	1	1	
7	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
8	90464-08004	CLAMP BRIDA	4	4	4	4	
9	90464-13249	CLAMP BRIDA	2	2	2	2	
10	90465-14M66	CLAMP BRIDA	2	2	2	2	
11	90464-23199	CLAMP BRIDA	1	1	1	1	
12	90464-12183	CLAMP BRIDA	1	1	1	1	
13	90464-12183	CLAMP BRIDA	1	1	1	1	
14	6A0-82317-01	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	4	4	4	4	
15	90387-06119	COLLAR ESPACIADOR	4	4	4	4	
16	90119-06289	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
17	6P2-82314-21	COVER, IGNITION COIL CUBIERTA BOBINA ENCENDIDO	1	1	1	1	
18	90387-06044	COLLAR ESPACIADOR	4	4	4	4	
19	90119-06M92	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	

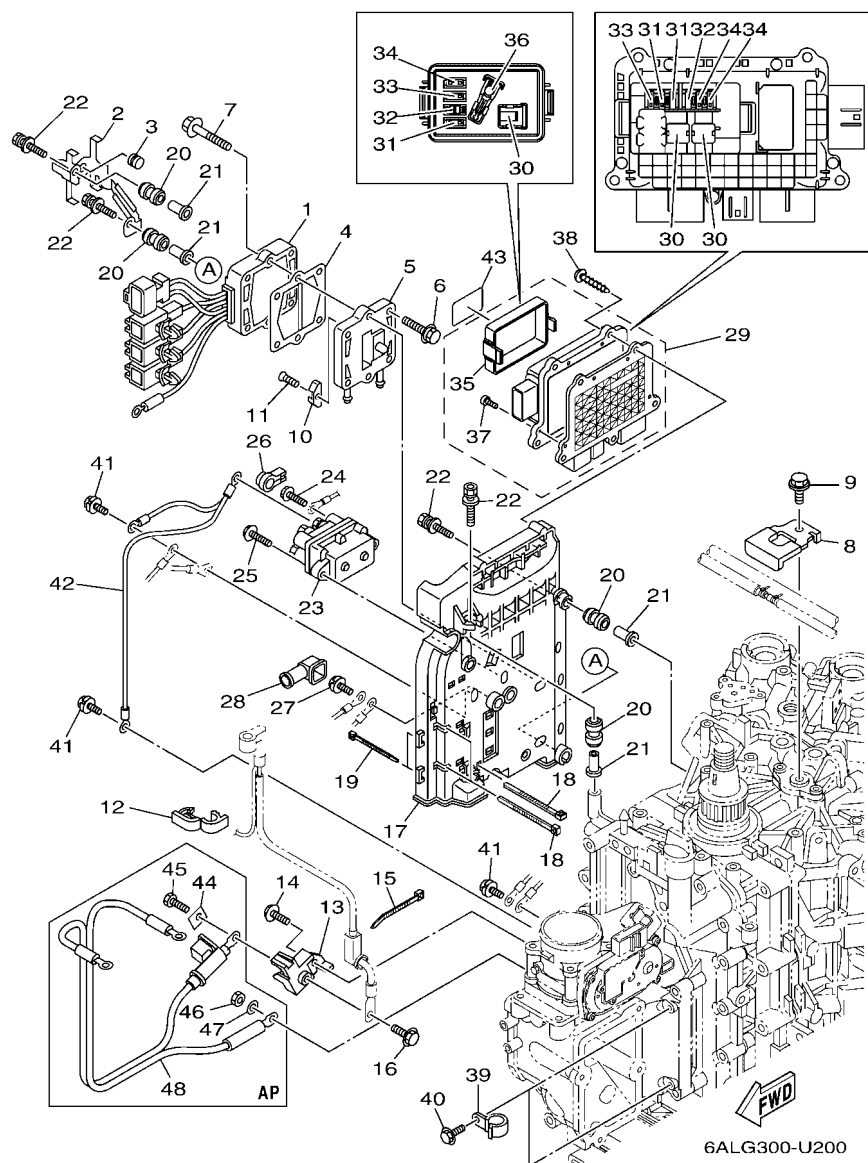


FIG. 20 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-81960-12	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1	1	1	
2	6P2-81614-10	PROTECTOR PROTECTOR	1	1	1	1	
3	2D1-14737-01	DAMPER, MUFFLER AMORTIGUADOR DE SILENCIADOR	1	1	1	1	
4	60V-81975-A0	PLATE, RECTIFIER FITTING PLACA ACCESORIA RECTIF.	1	1	1	1	
5	6P2-81972-00-9S	COVER, RECTIFIER CUBIERTA DE RECTIFICADOR	1	1	1	1	
6	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
7	90119-06MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
8	6P2-12491-00	CLAMP 1 GRAMPA 1	1	1	1	1	
9	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
10	6E5-11325-00	ANODE ANODO	1	1	1	1	
11	98780-04015	SCREW, FLAT HEAD TORNILLO, CABEZA PLANA	1	1	1	1	
12	90464-18004	CLAMP BRIDA	5	5	5	5	
13	6P2-81925-01	TERMINAL TERMINAL	1	1	1	1	
14	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
15	90465-11M52	CLAMP BRIDA	1	1	1	1	
16	97E95-08516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
17	6P2-81948-10	BRACKET SOPORTE	1	1	1	1	
18	90465-11M52	CLAMP BRIDA	4	4	4	4	
19	90465-14M66	CLAMP BRIDA	2	2	2	2	
20	6A0-82317-01	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	6	6	6	6	
21	90387-06119	COLLAR ESPACIADOR	6	6	6	6	
22	90119-06294	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	
23	63P-W8195-00	RELAY ASSY RELE COMPLETO	1	1	1	1	
24	97E95-06610	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
25	97513-06525	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	2	
26	6P2-8183X-00	CAP, TERMINAL CUBIERTA DE TERMINAL	2	2	2	2	
27	97E95-06616	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	

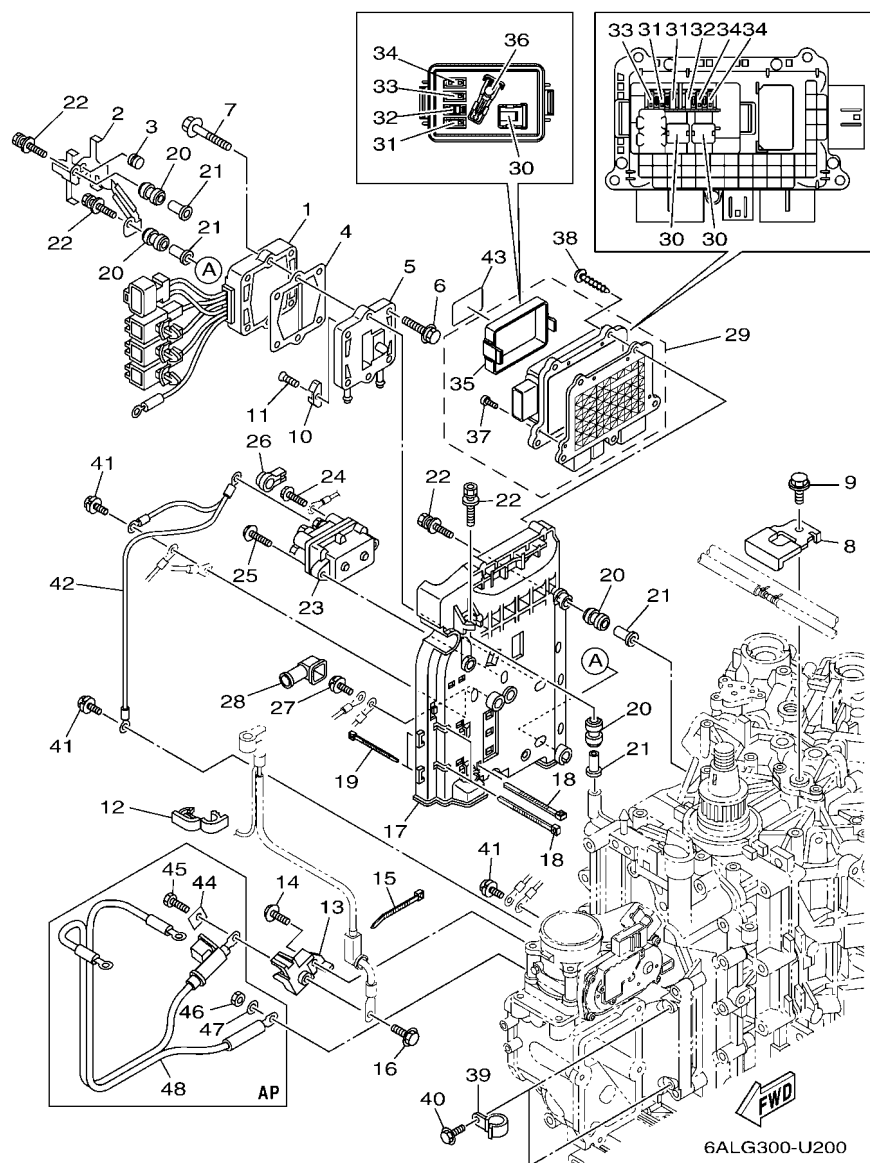


FIG. 20 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	6P2-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	1	1	1	1	
29	6DA-82170-12	FUSE BOX ASSY CAJA DE FUSIBLES COMPL.	1	1	1	1	
30	6CB-82151-41	.FUSE (60A) .FUSIBLE (60A)	3	3	3	3	
31	6CB-82151-00	.FUSE (10A) .FUSIBLE (10A)	3	3	3	3	
32	6CB-82151-10	.FUSE (15A) .FUSIBLE (15A)	2	2	2	2	
33	6CB-82151-20	.FUSE (20A) .FUSIBLE (20A)	2	2	2	2	
34	6CB-82151-30	.FUSE (30A) .FUSIBLE (30A)	3	3	3	3	
35	6CB-85544-10	.COVER .CUBIERTA	1	1	1	1	
36	6CB-2812A-00	.PULLER, FUSE .TIRADOR DE FUSIBLE	1	1	1	1	
37	6P2-82113-00	.SCREW (M3) .TORNILLO (M3)	5	5	5	5	
38	97780-50620	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	4	4	4	4	
39	90462-08026	CLAMP BRIDA	2	2	2	2	
40	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
41	97E95-06616	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	3	3	3	3	
42	6P2-8259M-10	WIRE HARNESS ASSY 2 ARNES DE CABLES	1	1	1	1	
43	6DA-81919-11	GRAPHIC, REGULATOR CALCAMONIA DE REGULADOR	1	1	1	1	
44	6P2-81923-00	WASHER ARANDELA	1	1	1	1	AP
45	97D95-08016	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	1	1	1	1	AP
46	95333-08600	NUT TUERCA	1	1	1	1	AP
47	92903-08100	WASHER, SPRING RONDANA SENCILLA	1	1	1	1	AP
48	6P2-82105-03	BATTERY CABLE CABLE DE BATERIA	1	1	1	1	AP

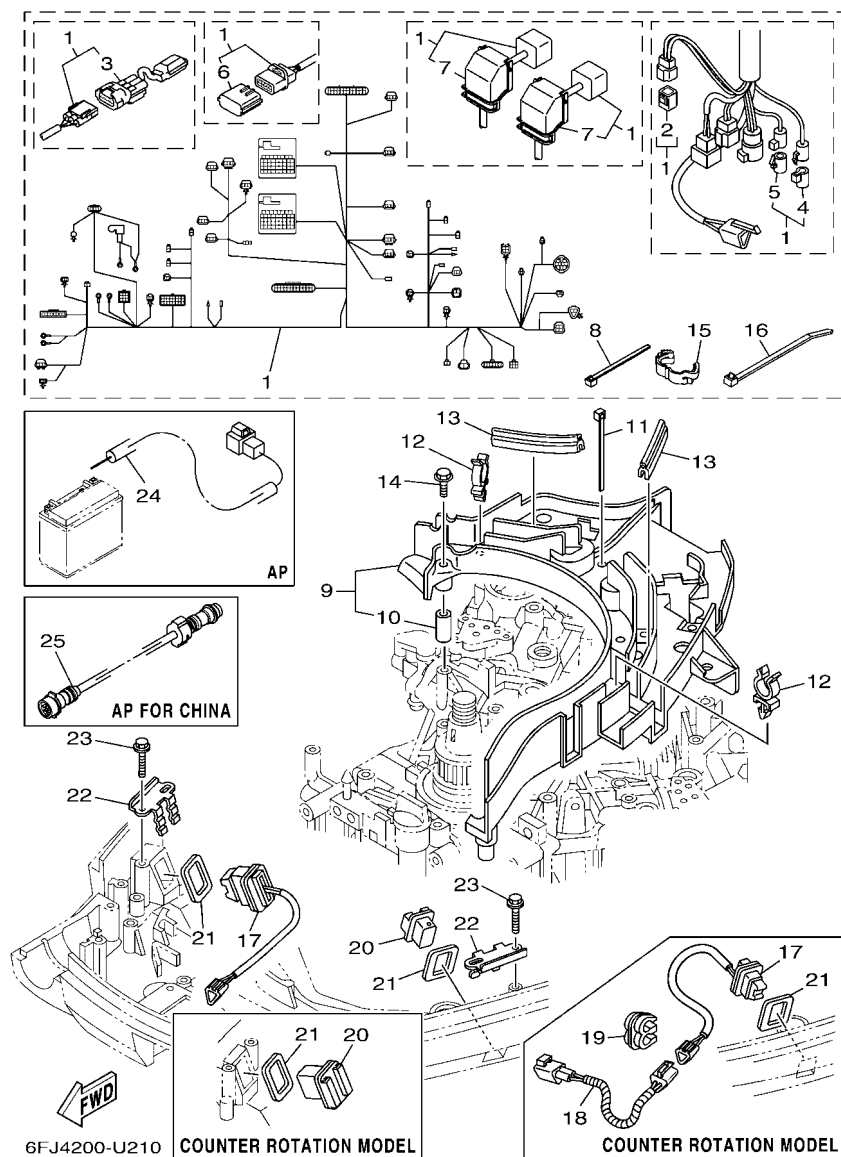


FIG. 21 ELECTRICAL 4

EQUIPO ELECTRICO 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-82590-72	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1	1	1	
2	6Y8-82582-11	.CAP 1 (4PIN) .TAPA 1 (4P)	1	1	1	1	
3	6FM-81980-01	.DIODE ASSY .CONJUNTO DIODO	1	1	1	1	
4	6DA-82582-00	.CAP 1 (FEMALE) .TAPA 1	1	1	1	1	
5	6DA-82582-10	.CAP 1 (MALE) .TAPA 1	1	1	1	1	
6	6AW-82582-00	.CAP 1 .TAPA 1	2	2	2	2	
7	6EM-82599-00	.COVER, CONNECTOR .CUBIERTA DE CONECTOR	2	2	2	2	
8	90465-14M66	CLAMP BRIDA	4	4	4	4	
9	6P2-82589-10	PROTECTOR, WIRE HARNESS PROTECTOR DE ARNES DE CABLE	1	1	1	1	
10	90387-06M26	.COLLAR .ESPACIADOR	5	5	5	5	
11	90465-14M66	CLAMP BRIDA	2	2	2	2	
12	90464-19M45	CLAMP BRIDA	4	4	4	4	
13	6P2-85722-00	INSULATOR AISLANTE	2	2	2	2	
14	97E95-06535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	5	5	5	5	
15	90464-14010	CLAMP BRIDA	1	1	1	1	
16	90465-13M18	CLAMP BRIDA	3	3	3	3	
17	69J-82563-01	TRIM & TILT SWITCH ASSY INTERRUPTOR DE INCLINACION	1	1	1	1	
18	6P3-82553-00	EXTENSION, WIRE LEAD CABLE				1	
19	90464-10M57	CLAMP BRIDA				1	
20	69J-42723-01	COVER, BOTTOM CUBIERTA INFERIOR	1	1	1	1	
21	69J-82587-01	GASKET EMPAQUETADURA	2	2	2	2	
22	69J-83614-10	BRACKET SOPORTE	2	2	2	2	
23	90109-06M86	BOLT PERNO	4	4	4	4	
24	69J-81949-03	WIRE, LEAD (ISOLATOR, 3.8M) CABLE CONDUCTOR, 3.8M	1	1	1	1	AP AP
25	688-8258A-30	EXTENSION, WIRE HARNESS (3M) EXTENSION, ARNES DE CABLES (3M)		1			AP FOR CHN (10P) AP FOR CHN (10P)

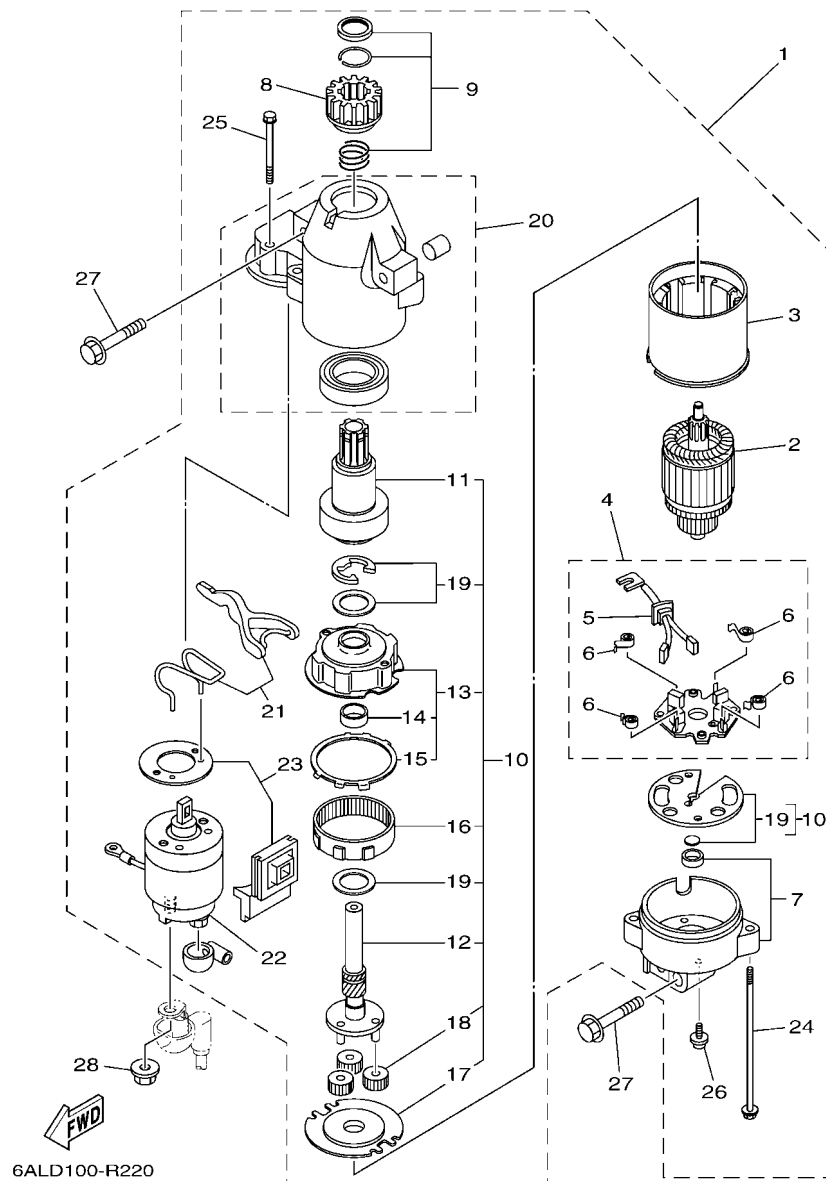


FIG. 22 STARTING MOTOR

MOTOR DE ARRANQUE

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6BR-81800-02	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	1	1	1	
2	67F-81850-00	.ARMATURE ASSY .INDUCIDO COMPLETO	1	1	1	1	
3	67F-81810-00	.STATOR ASSY .ESTATOR COMPLETO	1	1	1	1	
4	69J-81840-11	.BRUSH HOLDER ASSY .SOSTEN DE ESCOBILLA COMPLETO	1	1	1	1	
5	69J-81801-11	.BRUSH SET .JUEGO DE ESCOBILLA	1	1	1	1	
6	67F-81813-00	.SPRING, BRUSH .RESORTE DE ESCOBILLA	4	4	4	4	
7	67F-81820-00	.REAR BRACKET ASSY .CUBIERTA TRASERA COMPL	1	1	1	1	
8	67F-81808-00	.PINION ASSY .PINON	1	1	1	1	
9	67F-81857-00	.PINION STOPPER SET .JUEGO TAPON PINON	1	1	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PINON CONJUNTO	1	1	1	1	
11	67F-81832-00	.CLUTCH, OVER RUN .PINON COMPL	1	1	1	1	
12	67F-81836-00	.SHAFT, PINION .ARBOL, PINON	1	1	1	1	
13	67F-81821-00	.BRACKET, CENTER 1 .SOPORTE, CENTRO 1	1	1	1	1	
14	67F-81841-00	.BEARING .PORTADOR	1	1	1	1	
15	67F-8183R-00	.GASKET .EMPAQUETADURA	1	1	1	1	
16	67F-81891-00	.GEAR, RING .ENGRANAJE ANILLO	1	1	1	1	WITH 67F-8183R-00 WITH 67F-8183R-00
17	67F-81830-00	.BRACKET, CENTER 2 .SOPORTE, CENTRO 2	1	1	1	1	
18	60V-8183T-00	.GEAR, IDLER .ENGRENAGE NEUTRO	3	3	3	3	
19	67F-81809-00	.WASHER KIT .JUEGO DE ARANDELA	1	1	1	1	
20	69J-81842-00	.COVER .TAPA	1	1	1	1	
21	6C5-81839-00	.LEVER ASSY .PALANCA COMPL.	1	1	1	1	
22	63P-81941-00	.STARTER RELAY ASSY .RELE DE ARRANQUE	1	1	1	1	
23	6C5-81869-00	.COVER, DUST .CUBIERTA PARA POLVO	1	1	1	1	
24	6K7-81826-11	.BOLT .PERNO	2	2	2	2	
25	69J-81828-00	.BOLT 2 .TORNILLO DE EMPUJE 2	2	2	2	2	
26	67F-81846-00	.SCREW .TORNILLO	2	2	2	2	
27	97513-08545	BOLT, WITH WASHER PERNO CON ARANDELA	3	3	3	3	

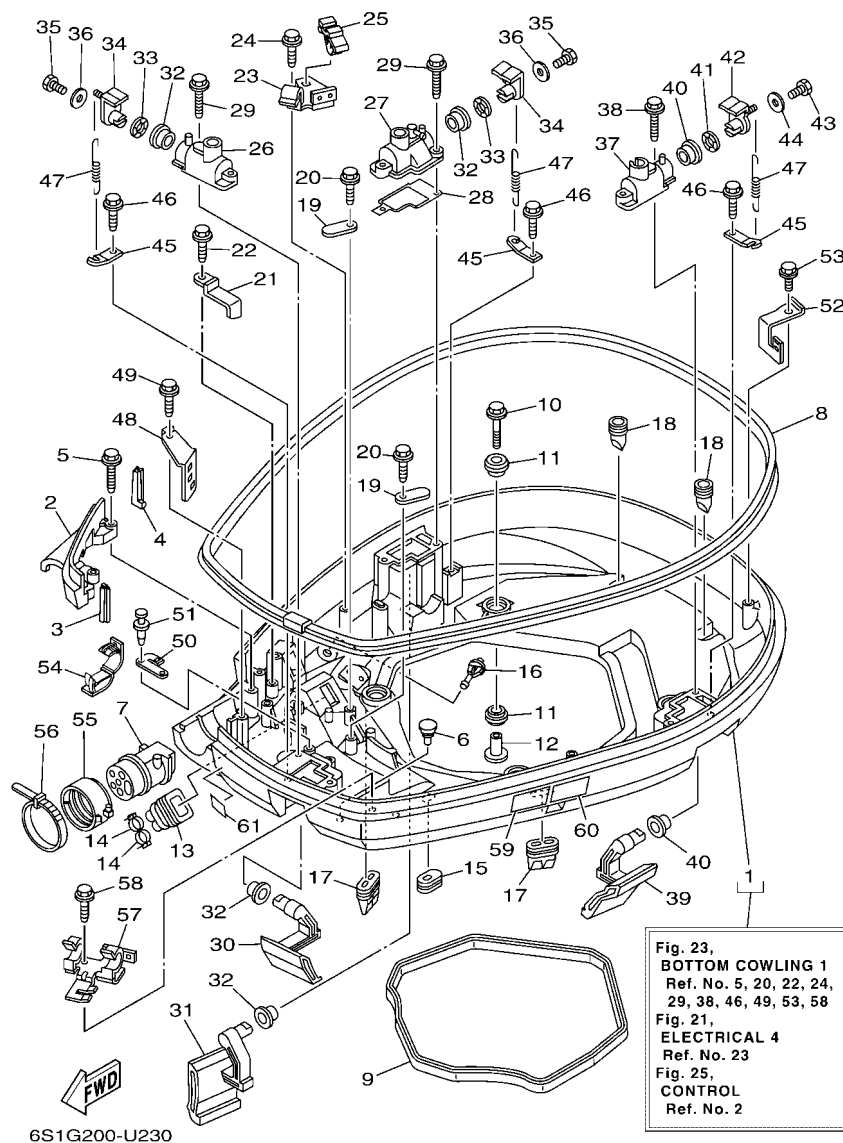


FIG. 23 BOTTOM COWLING 1

CUBIERTA INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-42710-00-8D	BOTTOM COWLING ASSY CUBIERTA INFERIOR COMPL.	1	1	1	1	
2	6P2-42738-00-8D	PLATE, FITTING PLACA DE AJUSTE	1	1	1	1	
3	6P2-42717-00	RUBBER, SEAL 2 GOMA	1	1	1	1	
4	6P2-42718-00	RUBBER, SEAL 3 GOMA	1	1	1	1	
5	90109-06M82	BOLT PERNO	2	2	2	2	
6	6H4-42748-01	GROMMET TAPON	2	2	2	2	
7	6P2-42725-02	GROMMET TAPON	1	1	1	1	
8	6P2-42615-00	SEAL SELLO	1	1	1	1	
9	69J-42716-01	RUBBER SEAL 1 SELLO DE GOMA 1	1	1	1	1	
10	90119-08187	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
11	90480-22M81	GROMMET TAPON	8	8	8	8	
12	90387-08M37	COLLAR ESPACIADOR	4	4	4	4	
13	6H1-42726-22	GROMMET TAPON	1	1	1	1	
14	90465-11M10	CLAMP BRIDA	2	2	2	2	
15	61A-42727-01	GROMMET TAPON	1	1	1	1	
16	6P2-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	1	
17	69J-42717-01	RUBBER, SEAL 2 GOMA	2	2	2	2	
18	61A-42717-00	RUBBER, SEAL 2 GOMA	2	2	2	2	
19	6E5-82588-00	PLATE PLACA	2	2	2	2	
20	90109-06M81	BOLT PERNO	2	2	2	2	
21	90462-20001	CLAMP BRIDA	1	1	1		
22	90109-06M86	BOLT PERNO	1	1	1		
23	6P2-82554-00	STAY, NEUTRAL SWITCH SOPORTE INTERRUPTOR DE NEUTRAL	1	1	1	1	
24	90109-06M86	BOLT PERNO	1	1	1	1	
25	90464-09M47	CLAMP BRIDA	1	1	1	1	
26	69J-42828-02-9S	PLATE, CLAMP PLACA, GRAMPA	1	1	1	1	
27	6P2-42828-00-9S	PLATE, CLAMP PLACA, GRAMPA	1	1	1	1	

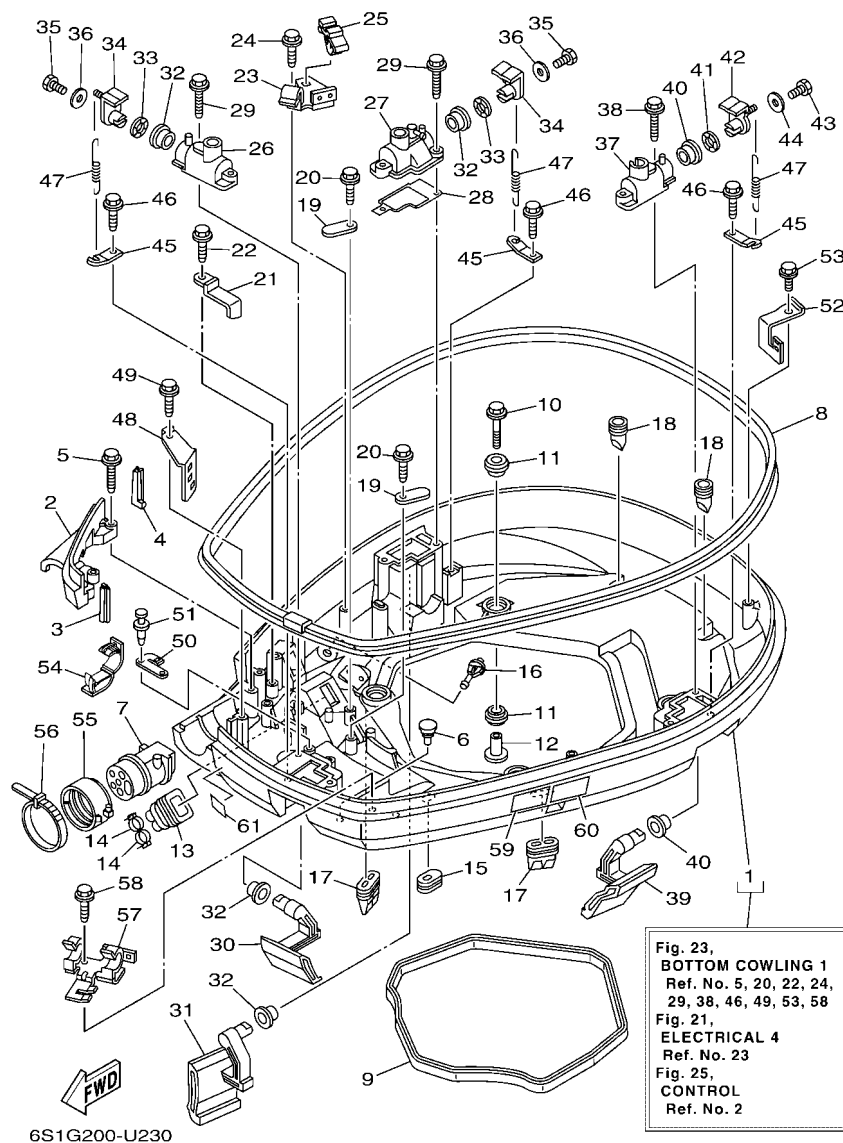


FIG. 23 BOTTOM COWLING 1

CUBIERTA INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	6P2-42722-00	GASKET 2 JUNTA 2	1	1	1	1	
29	90109-06M82	BOLT PERNO	4	4	4	4	
30	69J-42815-00-8D	LEVER, CLAMP 1 PALANCA ABRAZADERA 1	1	1	1	1	
31	69J-42817-00-8D	LEVER, CLAMP 3 PALANCA ABRAZADERA 3	1	1	1	1	
32	90386-15M73	BUSH BUJE	4	4	4	4	
33	90206-15M18	WASHER, WAVE ARANDELA ONDULADA	2	2	2	2	
34	63P-42818-01	LEVER, CLAMP 4 PALANCA, ABRAZADERA 4	2	2	2	2	
35	97D95-06020	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	2	2	2	2	
36	90201-06068	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
37	68F-42828-11-9S	PLATE, CLAMP PLACA, GRAMPA	1	1	1	1	
38	90109-06M82	BOLT PERNO	2	2	2	2	
39	69J-42816-00-8D	LEVER, CLAMP 2 PALANCA ABRAZADERA 2	1	1	1	1	
40	90386-15M73	BUSH BUJE	2	2	2	2	
41	90206-15M18	WASHER, WAVE ARANDELA ONDULADA	1	1	1	1	
42	68V-42818-01	LEVER, CLAMP 4 PALANCA, ABRAZADERA 4	1	1	1	1	
43	97D95-06020	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	1	1	1	1	
44	90201-06068	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
45	64D-43144-00	HOOK, SPRING GANCHO	3	3	3	3	
46	90109-06M86	BOLT PERNO	3	3	3	3	
47	90506-18M40	SPRING, TENSION RESORTE DE TENSION	3	3	3	3	
48	6P2-42743-00	BRACKET SOPORTE	1	1	1	1	
49	90109-06M82	BOLT PERNO	1	1	1	1	
50	6P2-42766-20	BRACKET 2 SOPORTE 2	1	1	1	1	
51	90269-05005	RIVET REMACHE	2	2	2	2	
52	69J-8366G-02	BRACKET 3 SOPORTE 3	1	1	1	1	
53	90109-06M86	BOLT PERNO	1	1	1	1	
54	90464-18004	CLAMP BRIDA	2	2	2	2	

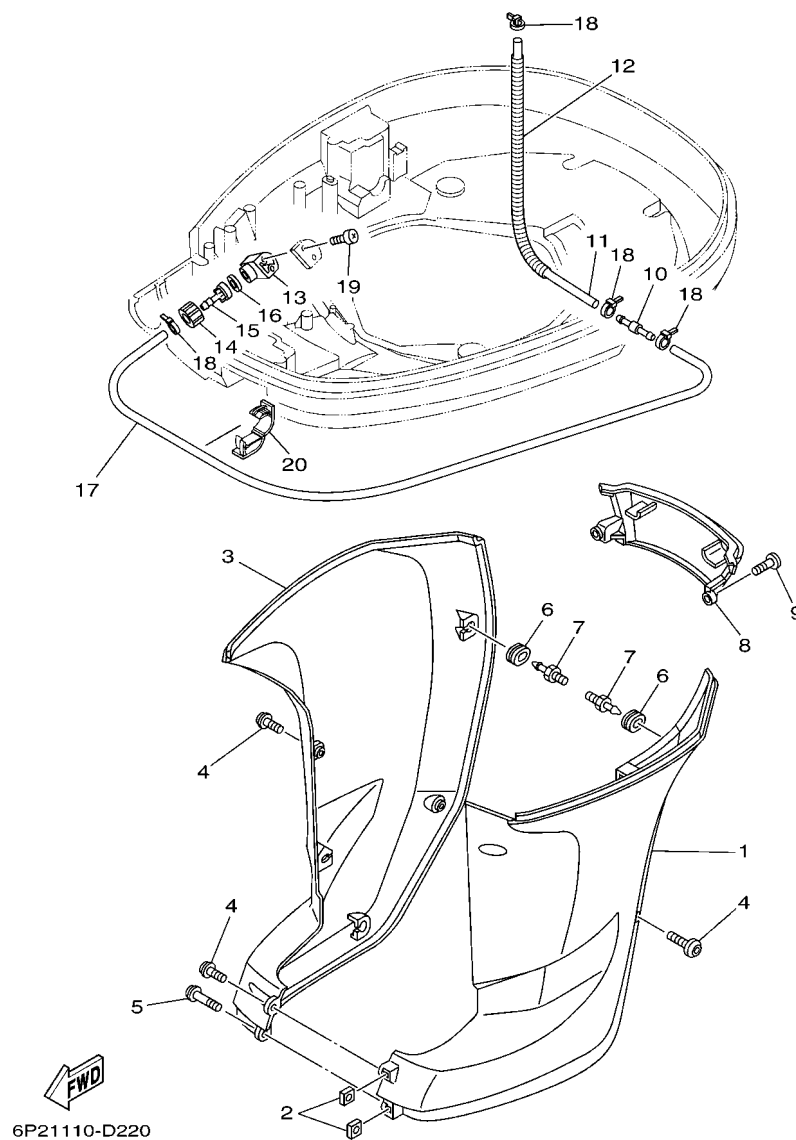


FIG. 24 BOTTOM COWLING 2

CUBIERTA INFERIOR 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	69J-42741-00-8D	APRON, 1 MANDIL 1	1	1	1	1	
2	90173-06001	NUT, SQUARE TUERCA CUADRADA	2	2	2	2	
3	69J-42771-00-8D	APRON, 2 MANDIL 2	1	1	1	1	
4	90111-06144	BOLT, HEXAGON SOCKET BUTTON TORNILLO	5	5	5	5	
5	90111-06142	BOLT, HEXAGON SOCKET BUTTON TORNILLO	1	1	1	1	
6	90480-14M17	GROMMET TAPON	6	6	6	6	
7	69J-42774-10	STAY, APRON 1 BUJEDEL PIVOTE DE LA FLECHA	6	6	6	6	
8	69J-45151-00-8D	COVER, UPPER CASING CUBIERTA FUNDA SUPERIOR	1	1	1	1	
9	90111-06144	BOLT, HEXAGON SOCKET BUTTON TORNILLO	2	2	2	2	
10	6E5-24379-00	PIPE, JOINT 4 TUBO DE UNION 4	1	1	1	1	
11	90445-11M47	HOSE (L370) TUBO (L370)	1	1	1	1	
12	90447-13009	TUBE TUBO	1	1	1	1	
13	6DR-12572-00	ADAPTER ADAPTADOR	1	1	1	1	
14	6R3-12581-00	JOINT, HOSE 1 CONEXION	1	1	1	1	
15	6R3-12582-00	JOINT, HOSE 2 CONEXION	1	1	1	1	
16	6R3-12583-00	GASKET, HOSE JOINT EMPAQUETADURA JUNTA DE MANGUE	1	1	1	1	
17	90445-11028	HOSE (L1050) TUBO (L1050)	1	1	1	1	
18	90465-11M10	CLAMP BRIDA	4	4	4	4	
19	97780-60520	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	2	2	2	2	
20	90464-18004	CLAMP BRIDA	1	1	1	1	

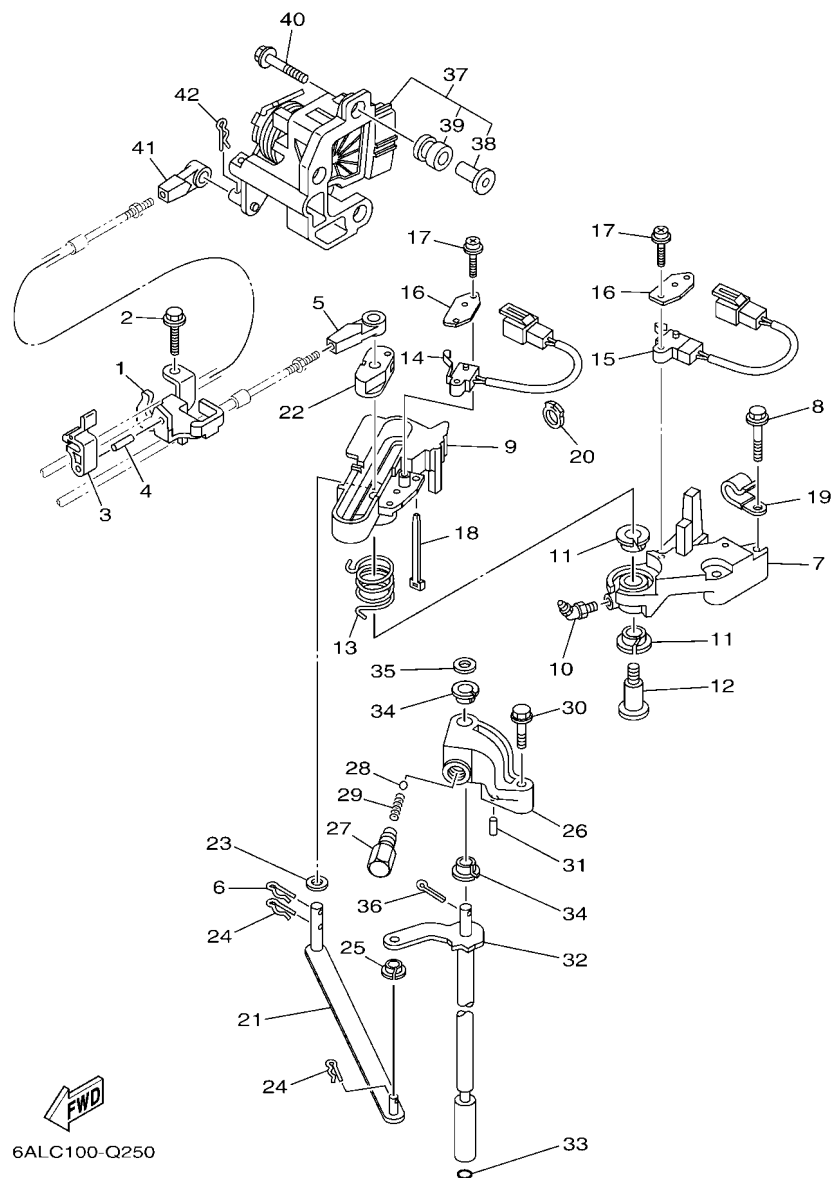


FIG. 25 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-48531-00	BRACKET, REMOTE CONTROL 1 SOPORTE DE CONTROL REMOTO	1	1	1	1	
2	90109-06M86	BOLT PERNO	2	2	2	2	
3	63P-48538-00	CLAMP, CABLE 1 GRAMPA DE CABLE	1	1	1	1	
4	91690-30010	PIN, SPRING PASADOR DE RESORTE	1	1	1	1	
5	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1	1	1	
6	90468-18008	CLIP PRESILLA	1	1	1	1	
7	69J-44117-00	BRACKET SOPORTE	1	1	1	1	
8	97E95-06535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
9	69J-44176-01	BRACKET SOPORTE	1	1	1	1	
10	93700-06M01	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1	1	1	
11	90386-12069	BUSH BUJE	2	2	2	2	
12	90109-08019	BOLT PERNO	1	1	1	1	
13	90508-20020	SPRING, TORSION RESORTE DE TORSION	1	1	1	1	
14	60V-8259F-01	SWITCH ASSY INTERRUPTOR	1	1	1	1	
15	69J-8259F-00	SWITCH ASSY INTERRUPTOR	1	1	1	1	
16	61A-82588-01	PLATE PLACA	2	2	2	2	
17	97985-04116	SCREW, WITH WASHER TORNILLO, CON ARANDELA	4	4	4	4	
18	90465-11M10	CLAMP BRIDA	1	1	1	1	
19	90465-06M86	CLAMP BRIDA	1	1	1	1	
20	90464-09010	CLAMP BRIDA	1	1	1	1	
21	6P2-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1	1	
22	69J-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1	1	1	
23	90202-08M20	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
24	90468-18008	CLIP PRESILLA	2	2	2	2	
25	90386-06M12	BUSH BUJE	1	1	1	1	
26	69J-44118-00	BRACKET SOPORTE	1	1	1	1	
27	648-42715-00	BUSHING 2 BUJE 2	1	1	1	1	

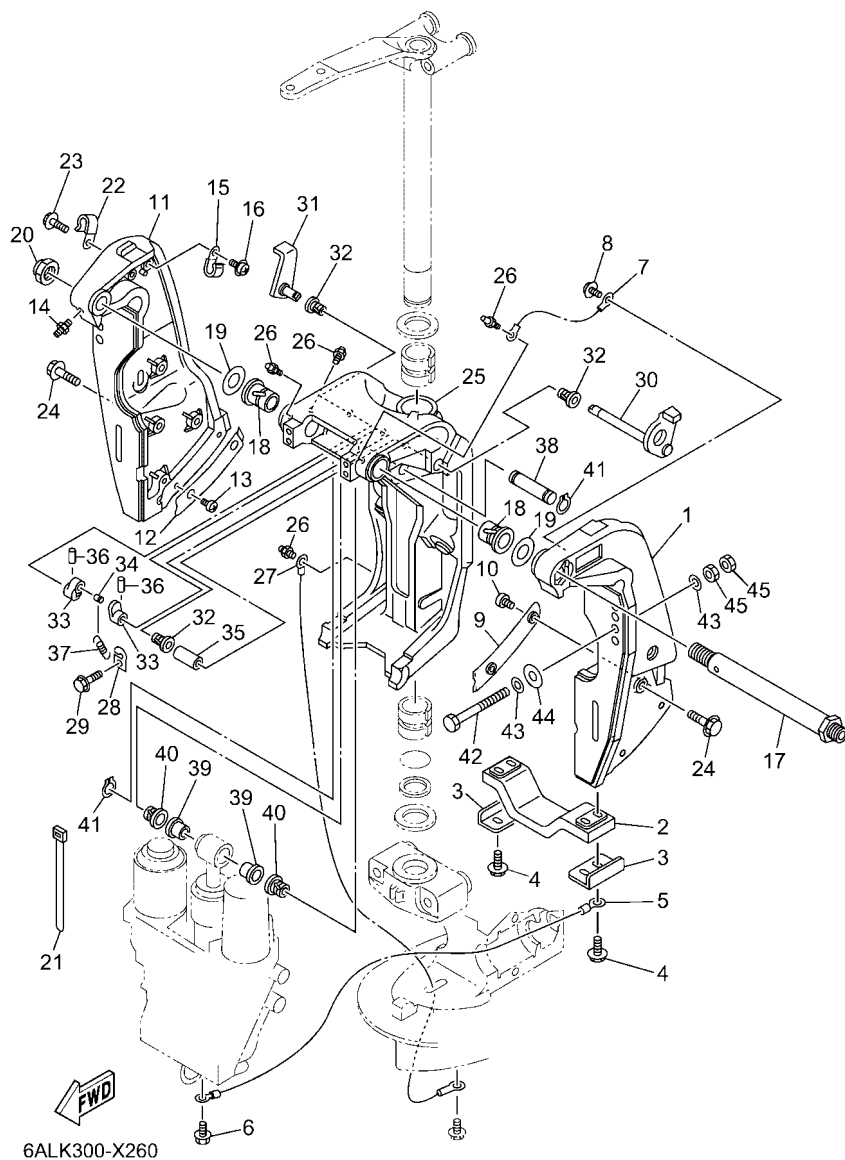


FIG. 26 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	69J-43111-03-8D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1	1	1	1	
2	6G5-45251-02	ANODE CATODE	1	1	1	1	
3	6G5-44526-00	PLATE PLACA 1	2	2	2	2	
4	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
5	6H1-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1	1	
6	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
7	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1	1	
8	97985-06212	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	1	1	1	
9	61A-43132-01	WASHER, FRICTION ARANDELA DE FRICCION	1	1	1	1	
10	97885-06010	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	2	
11	69J-43112-03-8D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1	1	1	1	
12	61A-43133-01	WASHER, FRICTION RONDANA	1	1	1	1	
13	97885-06010	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	2	
14	93700-06002	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1	1	1	
15	90465-08M83	CLAMP BRIDA	1	1	1	1	
16	97985-06212	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	1	1	1	
17	6R3-43131-00	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1	1	1	
18	90386-25M31	BUSH BUJE	2	2	2	2	
19	90201-26M59	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
20	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	1	
21	90465-11M10	CLAMP BRIDA	4	4	4	4	
22	90465-08M83	CLAMP BRIDA	1	1	1	1	
23	97585-06510	BOLT, WITH WASHER PERNO CON ARANDELA	1	1	1	1	
24	90119-10024	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8	8	
25	61A-43311-22-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1	1	1	
26	93700-06002	NIPPLE, GREASE BOQUILLA DE ENGRASAR	5	5	5	5	
27	69J-82147-00	WIRE, LEAD 5 CABLE CONDUCTOR 5	1	1	1	1	

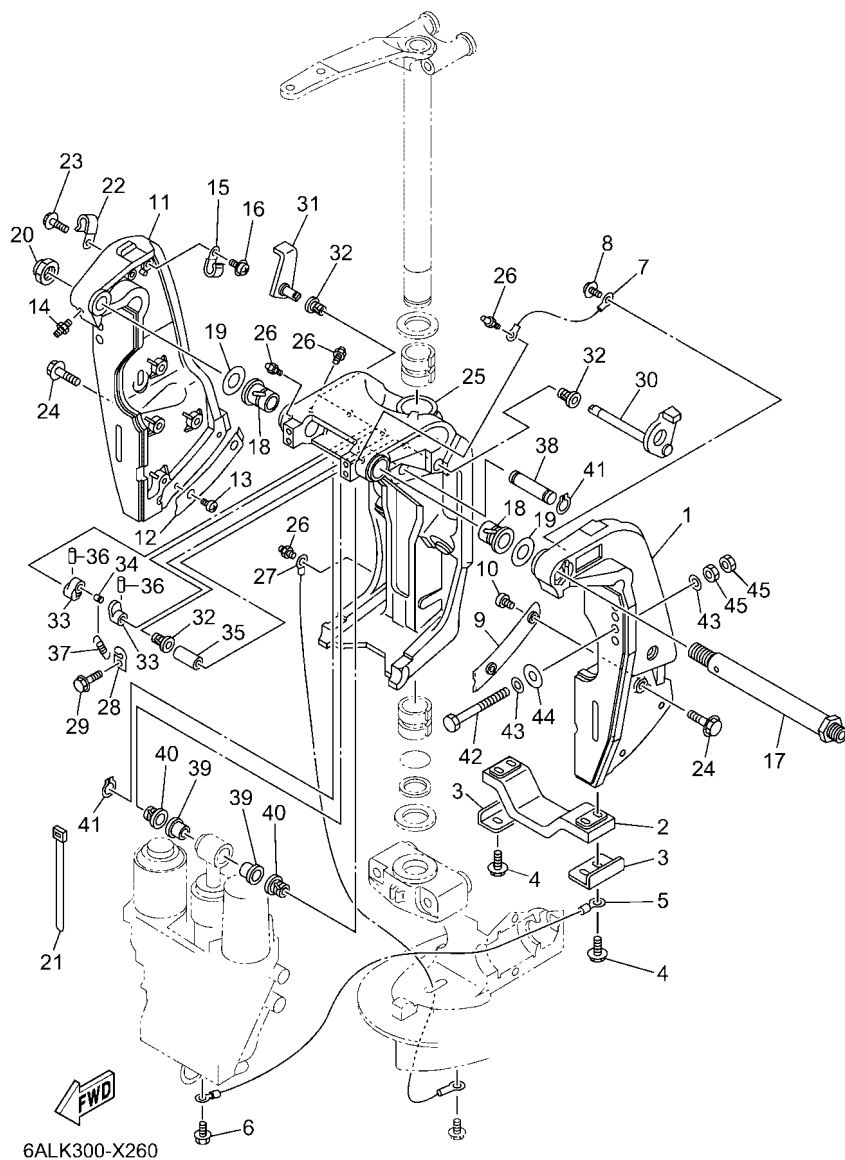


FIG. 26 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	6G5-43144-00	HOOK, SPRING GANCHO	1	1	1	1	
29	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
30	61A-43181-01	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1	1	1	1	1	
31	6G5-43185-02	LEVER, TILT STOP 2 PALANCA TOPE INCLINACION 2	1	1	1	1	
32	90386-10M16	BUSH BUJE	3	3	3	3	
33	6G5-43148-00	COLLAR, DISTANCE COLLAR	2	2	2	2	
34	90249-06M19	PIN PASADOR	1	1	1	1	
35	90387-10M05	COLLAR ESPACIADOR	1	1	1	1	
36	91690-30020	PIN, SPRING PASADOR DE RESORTE	2	2	2	2	
37	90506-16003	SPRING, TENSION RESORTE DE TENSION	1	1	1	1	
38	6E5-43126-10	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERIOR	1	1	1	1	
39	90386-18M63	BUSH BUJE	2	2	2	2	
40	90386-18M14	BUSH BUJE	2	2	2	2	
41	93410-18M05	CIRCLIP SEGURO	2	2	2	2	
42	90101-12065	BOLT (L:130MM) TORNILLO (L:130MM)	4	4	4	4	UR EXCEPT FOR MDV UR EXCEPT FOR MDV
	90101-12065	BOLT (L:130MM) TORNILLO (L:130MM)	2				UR FOR MDV UR FOR MDV
	90101-12066	BOLT (L:150MM) TORNILLO (L:150MM)	2				UR FOR MDV UR FOR MDV
43	90201-13M01	WASHER, PLATE ARANDELA PLANA	8	8	8	8	
44	90201-12426	WASHER, PLATE ARANDELA PLANA	4	4	4	4	
45	95380-12600	NUT TUERCA	8	8	8	8	

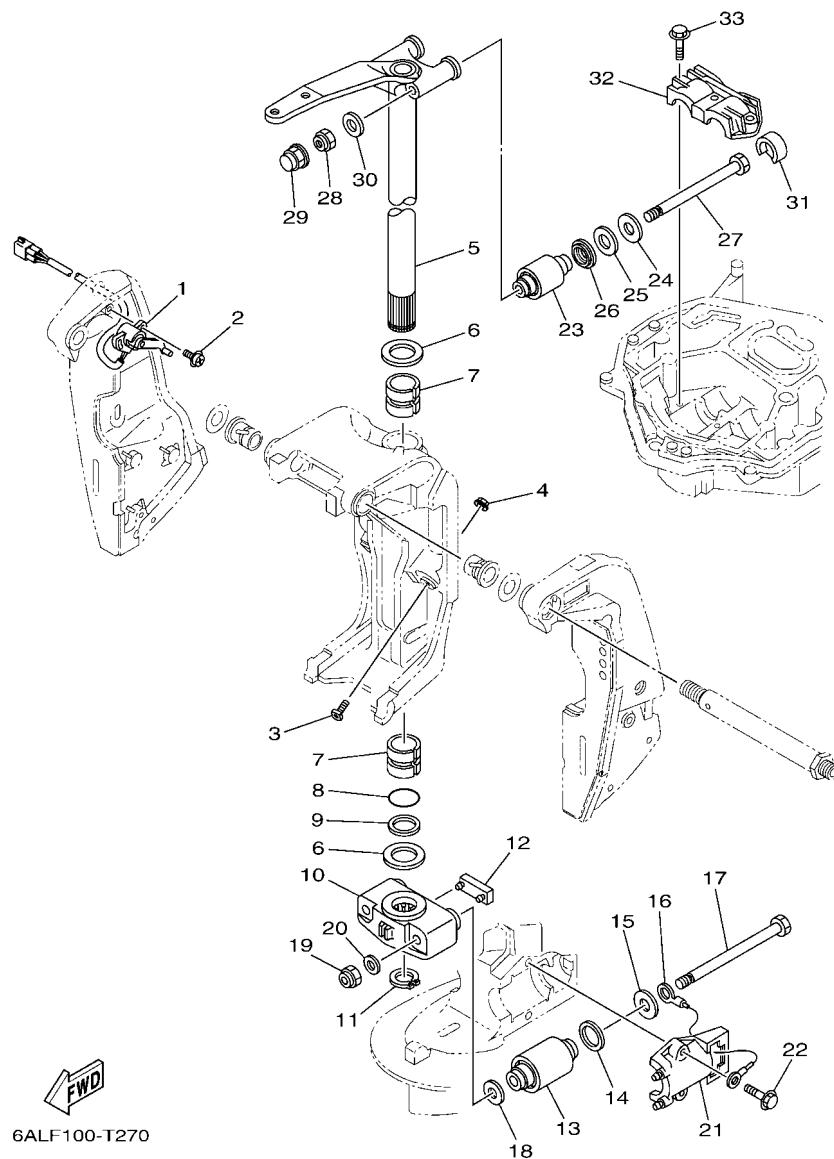


FIG. 27 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	69J-83672-12	TRIM SENDER TRANSMISOR DE INCLINADOR	1	1	1	1	
2	97985-06216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2	2	2	
3	6AW-43376-00	BOLT, THRUST RECEIVER TORNILLO RECEPTOR	2	2	2	2	
4	95780-10300	NUT, FLANGE TUERCA	2	2	2	2	
5	69J-42510-00-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	1	1	1	
6	90201-40M00	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
7	90386-39M89	BUSH BUJE	2	2	2	2	
8	93210-35321	O-RING ANILLO O	1	1	1	1	
9	90202-40M47	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
10	69J-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	1	1	1	1	
11	93410-36102	CIRCLIP SEGURO	1	1	1	1	
12	61A-44575-01	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	1	1	1	1	
13	60X-44555-00	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2	2	2	
14	90202-32M19	WASHER, PLATE ARANDELA DE PLANA	2	2	2	2	
15	90201-16016	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
16	6E5-82149-00	WIRE, LEAD 3 CABLE CONDUCTOR 3	1	1	1	1	
17	90101-14002	BOLT TORNILLO	2	2	2	2	
18	90201-15M58	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
19	90185-14M00	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2	2	
20	92995-14600	WASHER ARANDELA	2	2	2	2	
21	61A-44552-01-CA	HOUSING, LOWER MOUNT RUBBER 2 CAJA AMORTIGUADOR INFERIOR HU	2	2	2	2	
22	90119-10024	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
23	69J-44514-00	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	2	2	2	2	
24	90201-16015	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
25	90202-28M46	WASHER, PLATE ARANDELA DE PLANA	2	2	2	2	
26	69J-44532-00	STOPPER, UPPER MOUNT RETEN	2	2	2	2	
27	90101-14003	BOLT TORNILLO	2	2	2	2	

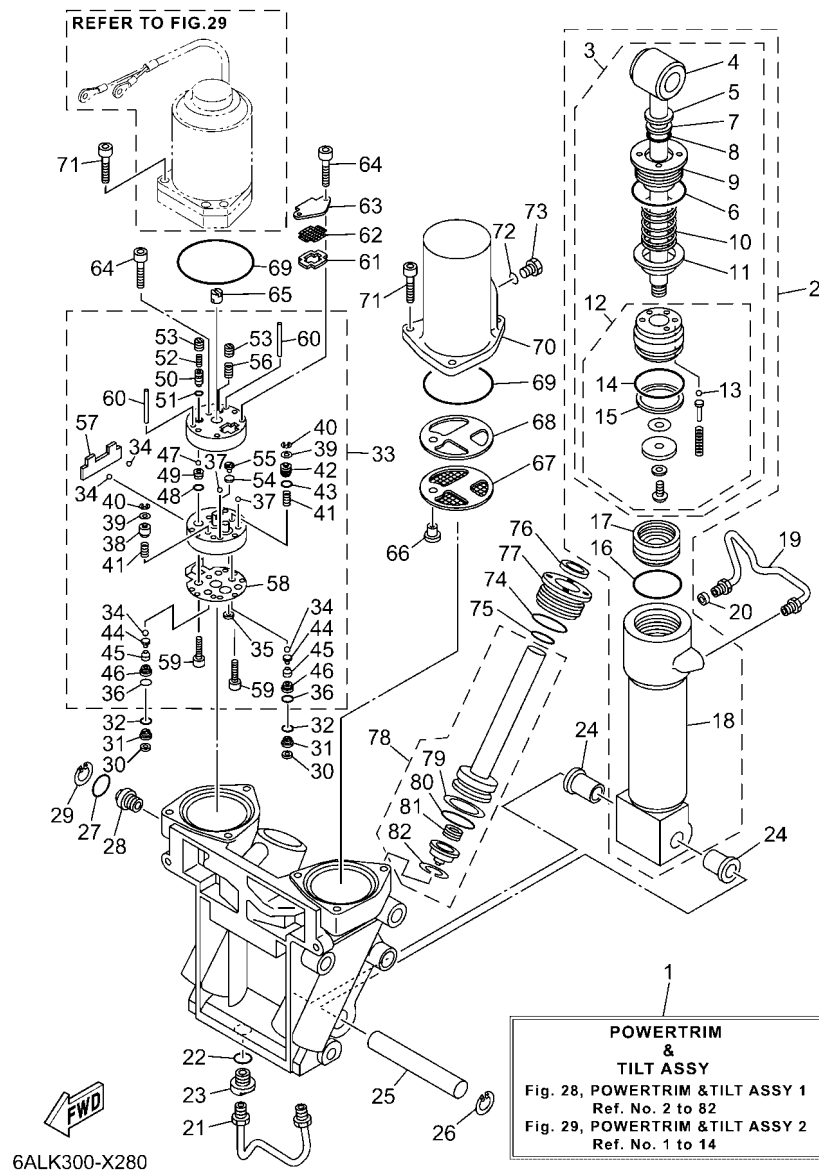


FIG. 28 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	69J-43800-14-8D	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL.	1	1	1	1	
2	6CE-43840-01	POWER TILT ASSY CONJUNTO COMPONER	1	1	1	1	
3	6CE-43810-01	TILT PISTON SUB ASSY ELEVADOR SUB-PISTON COMPL.	1	1	1	1	
4	69J-43801-01	..ROD ..VALILLA COMPL INCLINACION	1	1	1	1	
5	93106-19001	..OIL SEAL ..SELLO ACEITE	1	1	1	1	
6	63P-43861-20	..O-RING ..ANILLO EN O 1	1	1	1	1	
7	6H1-43872-00	..RING, BACK UP ..ANILLO	1	1	1	1	
8	61A-4389H-01	..O-RING ..ANILLO EN O	1	1	1	1	
9	61A-43811-00	..SCREW, CYLINDER END ..TORNILLO CILINDRO EXTREMO	1	1	1	1	
10	69J-4384H-00	..SPRING ..RESORTE	1	1	1	1	
11	69J-4382E-00	..ADAPTOR 2 ..ADAPTADOR 2	1	1	1	1	
12	6CE-4380P-00	..PISTON SUB ASSY ..SUB-PISTON COMPL	1	1	1	1	
13	93505-32038	..BALL ..BOLA	5	5	5	5	
14	61A-43861-00	..O-RING ..ANILLO EN O 1	1	1	1	1	
15	61A-43871-00	..RING, BACK UP ..ANILLO	1	1	1	1	
16	61A-43861-00	..O-RING ..ANILLO EN O 1	1	1	1	1	
17	6H1-43814-11	..PISTON, FREE ..PISTON LIBRE	1	1	1	1	
18	61A-43813-02	..CYLINDER, TILT ..CILINDRO INCLINACION	1	1	1	1	
19	69J-43835-10	PIPE TUBO 3	1	1	1	1	
20	69J-4388J-00	PLUG 2 TAPON 2	1	1	1	1	
21	69J-43833-02	PIPE TUBO 1	1	1	1	1	
22	93210-17239	O-RING ANILLO O	1	1	1	1	
23	69J-4388E-01	BOLT, SCREW PERNO	1	1	1	1	
24	90386-18M14	BUSH BUJE	2	2	2	2	
25	61A-43818-00	PIN, LOWER SHOCK MOUNT PASADOR AMORTIGUADOR INFERIOR	1	1	1	1	
26	61A-43876-01	RING, SNAP ANILLO	1	1	1	1	
27	6D8-43863-00	O-RING ANILLO EN O 3	1	1	1	1	

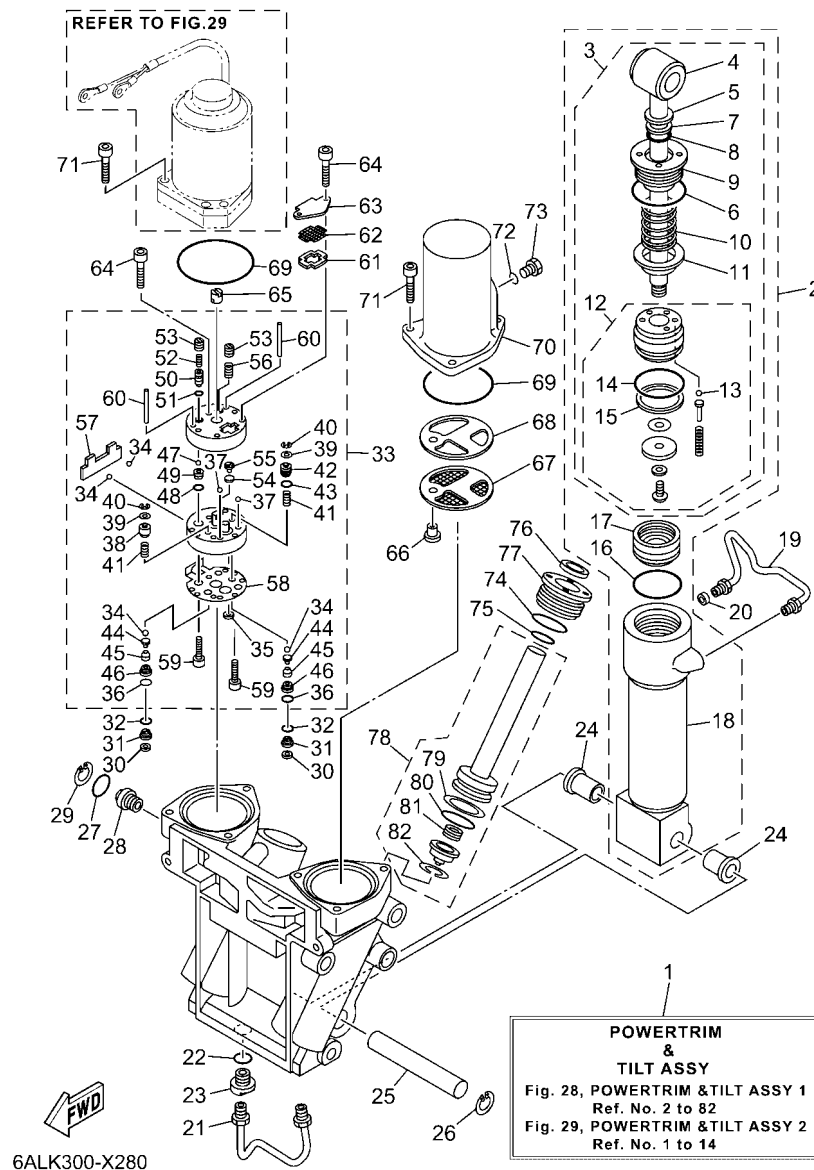


FIG. 28 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	69J-43845-00	SCREW, MANUAL RELEASE TORNILLO DESCOPLO MANUAL	1	1	1	1	
29	6H1-43875-00	RING, SNAP ANILLO	1	1	1	1	
30	69J-4381C-00	FILTER 3 FIELTRO 3	2	2	2	2	
31	69J-43899-01	PLATE STOPPER PLACA	2	2	2	2	
32	69J-4389J-00	O-RING ANILLO O	2	2	2	2	
33	69J-43830-01	GEAR PUMP ASSY ENGRANAJE BOMBA COMPL.	1	1	1	1	
34	93505-32038	.BALL .BOLA	4	4	4	4	
35	69J-4381C-00	.FILTER 3 .FIELTRO 3	1	1	1	1	
36	69J-4389J-00	.O-RING .ANILLO O	2	2	2	2	
37	93503-16003	.BALL .ESFERA	2	2	2	2	
38	6CJ-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2	1	1	1	1	
39	69A-4384F-00	.SEAL, MAIN VALVE .ASIENTO	2	2	2	2	
40	99002-03600	.CIRCLIP .PRESILLA REDONDA	2	2	2	2	
41	69J-43894-00	.SPRING, SHUTTLE RETURN .RESORTE	2	2	2	2	
42	6CJ-43841-00	.PISTON, SHUTTLE .PISTON	1	1	1	1	
43	6H1-43883-00	.O-RING .ANILLO EN O 10	1	1	1	1	
44	60V-4386A-00	.PIN, ABSORBER VALVE .PASADOR VALVULA ABSORBER	2	2	2	2	
45	69J-43853-00	.SPRING, MAIN VALVE .RESORTE	2	2	2	2	
46	6CJ-43893-00	.WASHER .RONDANA	2	2	2	2	
47	93501-08001	.BALL .BOLA	2	2	2	2	
48	93210-08391	.O-RING .ANILLO O	1	1	1	1	
49	69J-43851-00	.SEAT, RELIEF VALVE .ASIENTO VALVULA DE DESCARGA	1	1	1	1	
50	63P-43844-20	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	1	1	1	
51	93210-064A5	.O-RING .ANILLO O	1	1	1	1	
52	69J-43855-00	.SPRING, UP RELIEF .RESORTE SEGURIDAD SUPERIOR	1	1	1	1	
53	6CJ-43843-00	.SCREW, VALVE LOCK .TORNILLO	2	2	2	2	
54	6H1-4384G-11	.SEAL, RELIEF VALVE .ASIENTO	1	1	1	1	

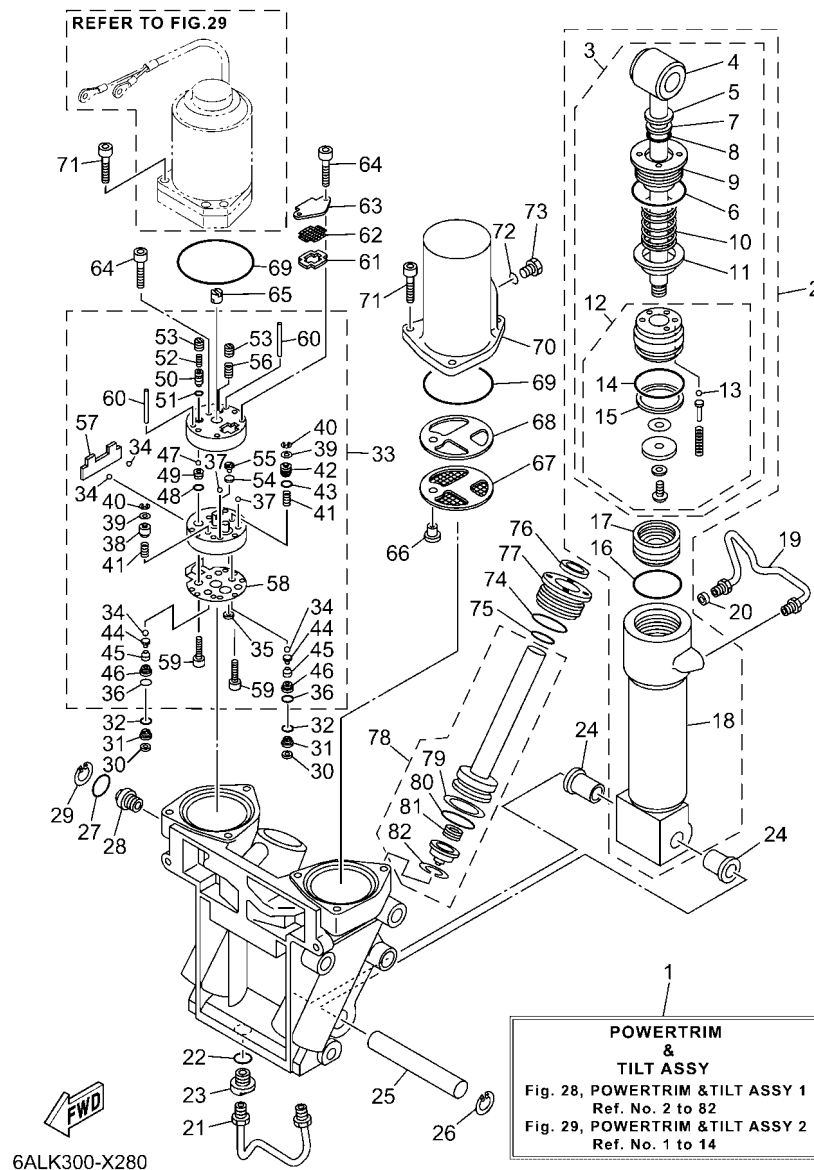


FIG. 28 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
55	6H1-43844-10	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	1	1	1	
56	6H1-43856-10	.SPRING, DOWN RELIEF .RESORTE SEGURIDAD	1	1	1	1	
57	69J-43854-00	.SPRING, MANUAL RELEASE .RESORTE DESCOPLO MANUAL	1	1	1	1	
58	69J-4384G-00	.SEAL, RELIEF VALVE .ASIENTO	1	1	1	1	
59	91318-05025	.BOLT .TORNILLO	2	2	2	2	
60	93604-35236	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2	2	2	
61	69J-43871-00	RING, BACK UP ANILLO	1	1	1	1	
62	69J-43816-00	FILTER 1 FILTRO 1	1	1	1	1	
63	69J-4381J-00	PLATE PLACA	1	1	1	1	
64	91318-05040	BOLT TORNILLO	3	3	3	3	
65	69J-43831-00	CONNECTOR, SHAFT CONEXION EJE	1	1	1	1	
66	69J-4388H-00	PLUG TAPON	1	1	1	1	
67	69J-43817-00	FILTER 2 FILTRO 2	1	1	1	1	
68	69J-4388F-00	SPACER ESPACIADOR	1	1	1	1	
69	93210-66001	O-RING ANILLO O	2	2	2	2	
70	69J-43828-00	BODY, RESERVOIR CUERPO DEPOSITO	1	1	1	1	
71	69J-43888-00	BOLT, SOCKET TORNILLO ENCASTRE	6	6	6	6	
72	93210-09165	O-RING ANILLO O	1	1	1	1	
73	6H1-43829-00	PLUG, RESERVOIR TAPON DEPOSITO	1	1	1	1	
74	61A-43861-00	O-RING ANILLO EN O 1	2	2	2	2	
75	6D8-43863-00	O-RING ANILLO EN O 3	2	2	2	2	
76	63P-43812-20	SEAL, DUST SELLO DE POLVO	2	2	2	2	
77	61A-43821-02	SCREW, TRIM CYLINDER END TORNILLO CILINDRO EXTREMO	2	2	2	2	
78	69J-43820-01	TRIM PISTON SUB ASSY ELEVADOR PISTON COMPL.	2	2	2	2	
79	61A-43874-00	.RING, BACK UP .ANILLO	1	1	1	1	
80	61A-43864-00	.O-RING .ANILLO EN O 4	1	1	1	1	
81	61A-4384H-10	.SPRING .RESORTE	1	1	1	1	

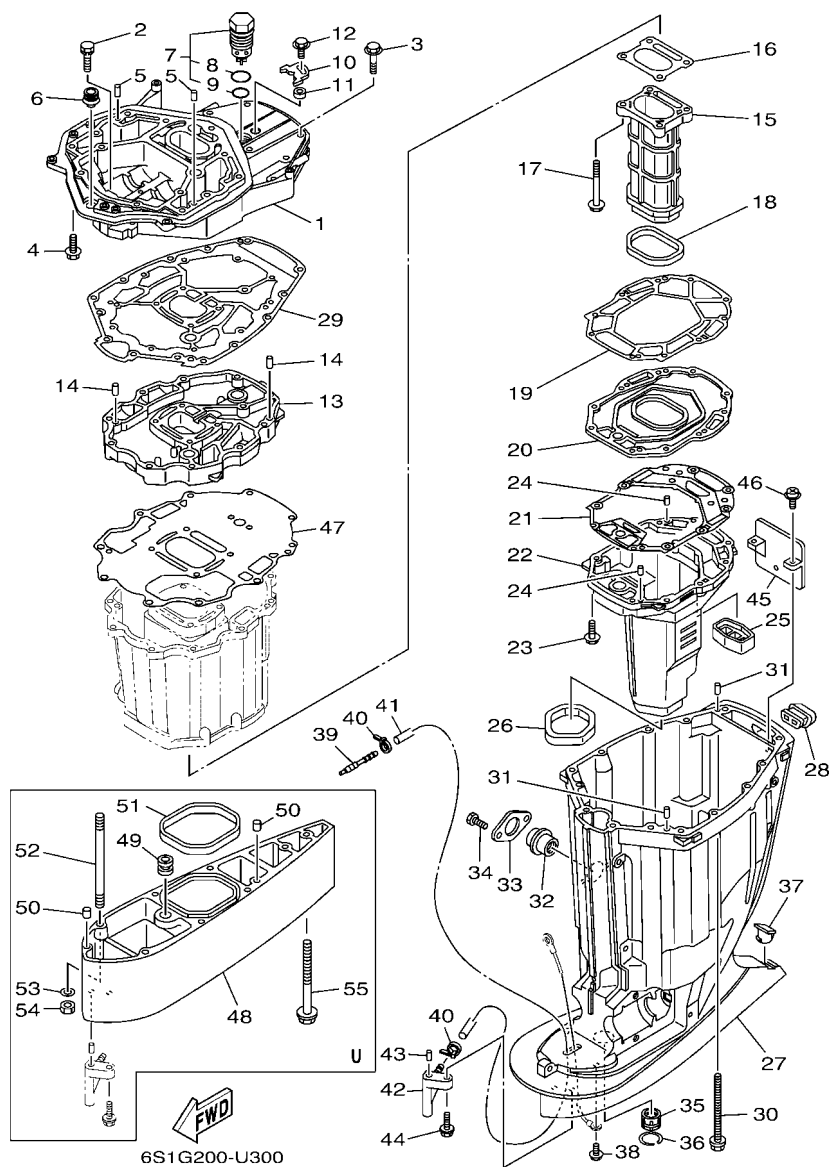


FIG. 30 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	69J-41137-10-CA	GUIDE, EXHAUST GUIA DE ESCAPE	1	1	1	1	
2	90119-08182	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
3	97E75-10545	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	7	7	7	7	
4	97E75-10535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	7	7	7	7	
5	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
6	6E5-42724-01	GROMMET TAPON	1	1	1	1	
7	6AW-11371-10	PRESSURE CONTROL VALVE ASSY VALVULA, CONTROL DE PRESION	1	1	1	1	
8	93210-347A1	.O-RING .ANILLO O	1	1	1	1	
9	93210-28543	.O-RING .ANILLO O	1	1	1	1	
10	69J-12233-00	PLATE, GUIDE STOPPER 1 PLACA DE TOPE DE GUIA 1	1	1	1	1	
11	90387-06037	COLLAR ESPACIADOR	1	1	1	1	
12	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
13	69J-41131-11-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1	1	1	
14	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
15	69J-41132-20-9S	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	1	1	1	
16	6P2-41134-00	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
17	97E75-08590	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
18	69J-41138-00	SEAL, EXT. 1 SELLO, ESCAPE 1	1	1	1	1	
19	69J-41135-A0	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
20	69J-45181-10-9S	PLATE PLACA	1	1	1	1	
21	6S1-41136-01	GASKET, EXHAUST MANIFOLD 4 EMPAQUE	1	1	1	1	
22	69J-14711-00-9S	MUFFLER 1 SILENCIADOR 1	1	1	1	1	
23	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	10	10	10	10	
24	93606-19M23	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
25	69J-45127-01	SEAL SELLO DE GOMA	1	1	1	1	
26	69J-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1	1	1	
27	69J-45111-10-8D	CASING, UPPER CAJA SUPERIOR	1	1	1	1	

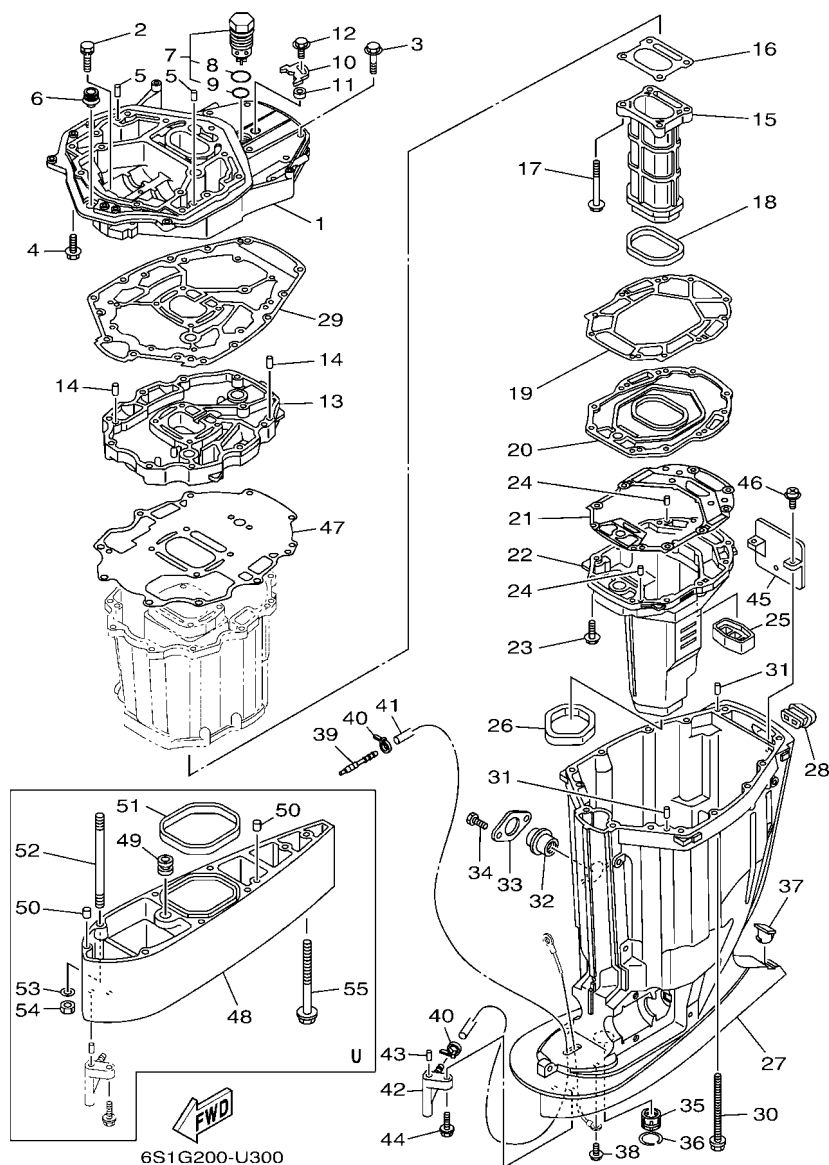
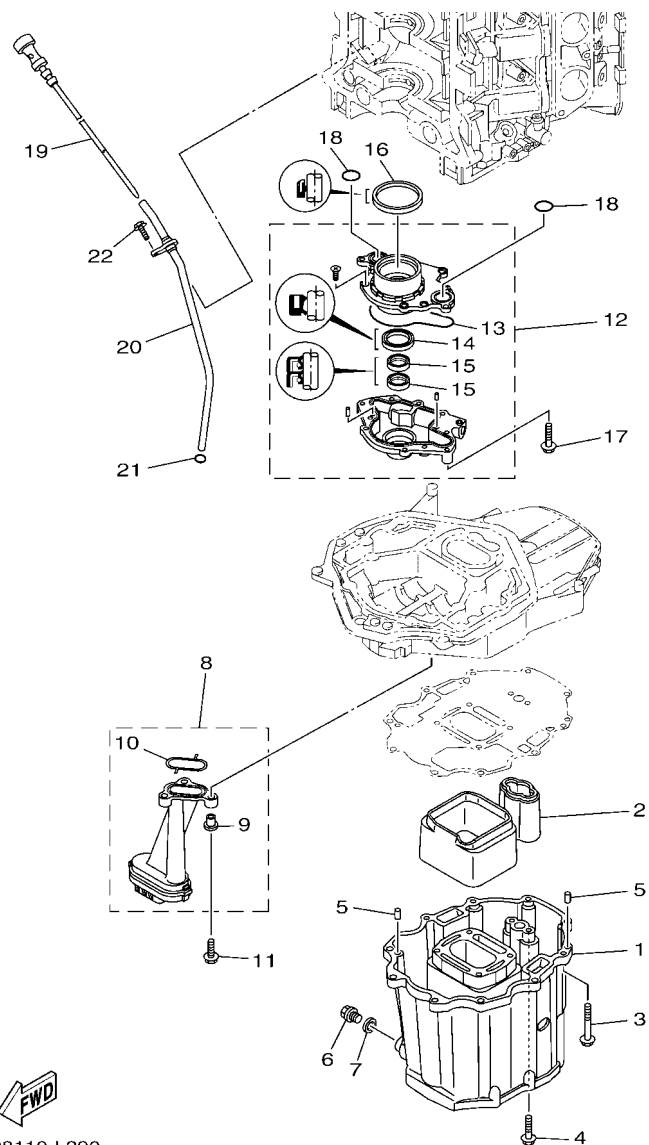


FIG. 30 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	69J-42769-01	SEAL, RUBBER SELLO DE GOMA	1	1	1	1	
29	69J-45113-21	GASKET, UPPER CASING EMPAQUE	1	1	1	1	
30	90119-10007	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	
31	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
32	69J-15316-01	DAMPER 1 AMORTIGUADOR 1	1	1	1	1	
33	69J-45152-10	COVER, UPPER CASING 2 CUBIERTA FUNDA SUPERIOR 2	1	1	1	1	
34	97D95-06012	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	2	2	2	2	
35	69J-45318-01	BUSHING, DRIVE SHAFT BUJE, EJE DE MANDO	1	1	1	1	
36	93420-36M01	CIRCLIP SEGURO	1	1	1	1	
37	61A-45155-01	CAP TAPA	1	1	1	1	
38	95D95-06010	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1	1	1	
39	6E5-83558-00	END, NIPPLE EXTREMO DE NIPLE	1	1	1	1	
40	90465-11M10	CLAMP BRIDA	2	2	2	2	
41	90445-07010	HOSE (L1330) TUBO (L1330)	1	1	1	1	X(25.3") X(25.3")
	90445-07012	HOSE (L1457) TUBO (L1457)	1		1	1	U(30.3") U(30.3")
42	61A-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	1	
43	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	1	1	1	1	
44	90119-06309	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
45	69J-14624-01	COVER, EXHAUST CUBIERTA ESCAPE	1	1	1	1	
46	97980-06216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2	2	2	
47	69J-15312-02	GASKET, OIL PAN EMPAQ BANDEJA DE ACEITE	1	1	1	1	
48	69J-45211-02-8D	EXTENSION EXTENSION	1		1	1	U(30.3") U(30.3")
49	6E5-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1		1	1	U(30.3") U(30.3")
50	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2		2	2	U(30.3") U(30.3")
51	69J-45159-00	DAMPER SELLO DE GOMA	1		1	1	U(30.3") U(30.3")
52	90116-10012	BOLT, STUD ESPARRAGO	6		6	6	U(30.3") U(30.3")
53	92995-10600	WASHER ARANDELA	6		6	6	U(30.3") U(30.3")



6P28110-L290

FIG. 31 OIL PAN

OIL PAN

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	69J-15311-10-CA	OIL PAN BANDEJA DE ACEITE	1	1	1	1	
2	69J-15761-00	SEAL, RUBBER 1 SELLO DE GOMA 1	1	1	1	1	
3	97E75-08560	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	10	10	10	10	
4	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
5	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
6	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	1	
7	90430-14M09	GASKET JUNTA	1	1	1	1	
8	69J-13411-01	STRAINER, OIL FILTRO DE ACEITE	1	1	1	1	
9	90387-06263	.COLLAR .ESPACIADOR	3	3	3	3	
10	69J-13415-00	.SEAL, OIL STRAINER .SELLO COLADOR ACEITE	1	1	1	1	
11	95812-06025	BOLT, FLANGE TORNILLO DE REBORDE	3	3	3	3	
12	6P2-13300-00	OIL PUMP ASSY BOMBA DE ACEITE COMPLETA	1	1	1	1	
13	69J-13329-01	.GASKET, PUMP COVER .EMPAQUE TAPA DE BOMBA	1	1	1	1	
14	6AW-13119-00	.OIL SEAL .SELLO ACEITE	1	1	1	1	
15	69J-13631-00	.OIL SEAL .SELLO ACEITE	2	2	2	2	
16	69J-11355-00	SEAL, CYLINDER 1 RETEN ACEITE CILINDRO 1	1	1	1	1	
17	97E75-06540	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
18	93210-25552	O-RING ANILLO O	2	2	2	2	
19	6P2-15362-10	PLUG, OIL LEVEL TAPON DEL NIVEL DE ACEITE	1	1	1	1	
20	6P2-15377-10	GUIDE, INLET GUIA DE ENTRADA	1	1	1	1	
21	93210-19MJ3	O-RING ANILLO O	1	1	1	1	
22	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1	1	1	

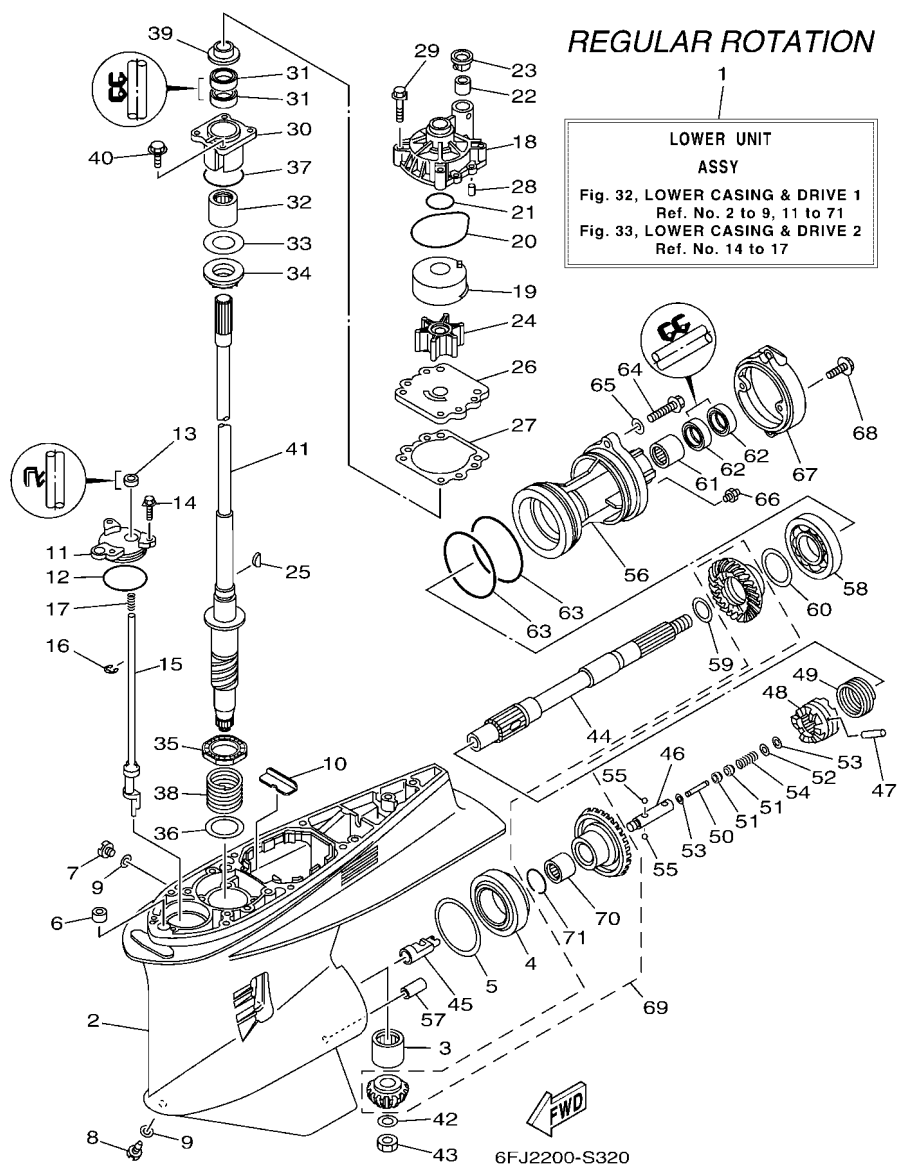


FIG. 32 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6FJ-45300-03-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1	1		X(25.3"),RH X(25.3"),RH
	6FJ-45300-12-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1		1		U(30.3"),RH U(30.3"),RH
2	6DX-45301-00-8D	CASING, LOWER FUNDA INFERIOR COMPLETA	1	1	1		
3	93311-83280	BEARING COJINETE DE RODILLOS	1	1	1		
4	93332-000W1	BEARING COJINETE	1	1	1		
5	61A-45567-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1		UR UR
	61A-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1		UR UR
	61A-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1		UR UR
	61A-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1		UR UR
	61A-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1		UR UR
	61A-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1		UR UR
	61A-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1		UR UR
6	663-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1	1		
7	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1		
8	688-45341-10	PLUG, DRAIN TAPON, DREN	1	1	1		
9	90430-08003	GASKET JUNTA	2	2	2		
10	61A-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1	1		
11	61A-45321-01	PLATE PLACA	1	1	1		
12	93210-64488	O-RING ANILLO O	1	1	1		
13	93106-09014	OIL SEAL SELLO ACEITE	1	1	1		
14	90119-06286	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3		
15	69J-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	1	1		
16	99001-08600	CIRCLIP PRESILLA REDONDA	1	1	1		
17	90501-11M10	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1		
18	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1		
19	6R3-44322-42	INSERT, CARTRIDGE CARTUCHO	1	1	1		FOR CHROMATE FOR CHROMATE
20	93210-86M38	O-RING ANILLO O	1	1	1		

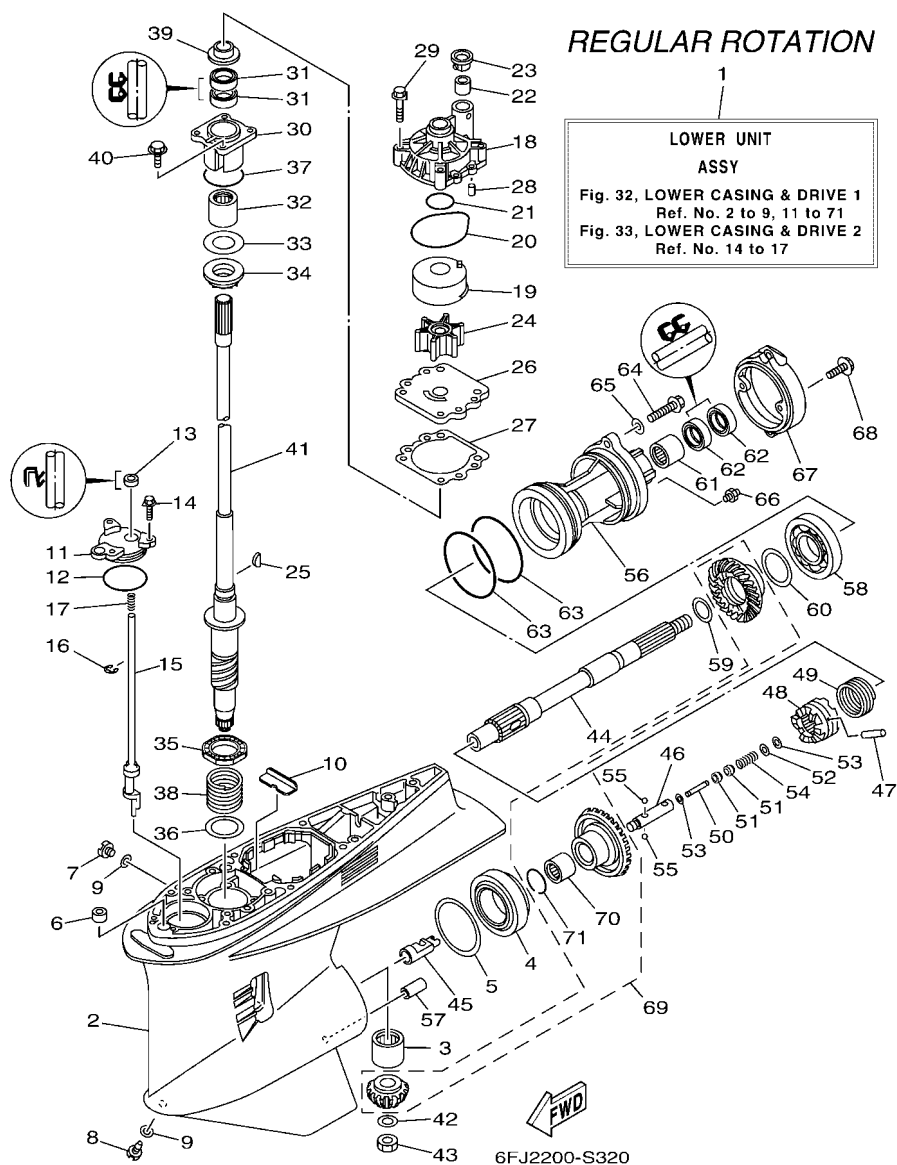


FIG. 32 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
21	93210-37160	O-RING ANILLO O	1	1	1		
22	6E5-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1	1	1		
23	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1	1	1		
24	6E5-44352-01	IMPELLER IMPULSOR	1	1	1		
25	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF	1	1	1		
26	6G5-44323-41	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1	1		FOR CHROMATE FOR CHROMATE
27	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE	1	1	1		
28	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2		
29	90119-08191	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4		
30	61A-45331-00-9S	HOUSING, BEARING CAJA DE COJINETE	1	1	1		
31	93101-28019	OIL SEAL SELLO ACEITE	2	2	2		
32	93317-330U2	BEARING COJINETE	1	1	1		
33	61A-45587-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1		UR
	61A-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1		UR
	61A-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1		UR
	61A-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1		UR
	61A-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1		UR
	61A-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1		UR
	61A-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1		UR
34	93341-93020	BEARING COJINETES CON RODAMIENTOS	1	1	1		
35	93341-34019	BEARING COJINETES CON RODAMIENTOS	1	1	1		
36	90201-42014	WASHER, PLATE ARANDELA PLANA	1	1	1		
37	93210-55M14	O-RING ANILLO O	1	1	1		
38	90501-450A2	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1		
39	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1	1	1		
40	97E95-08525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4		
41	6P2-45501-01	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1	1		X(25.3") X(25.3")

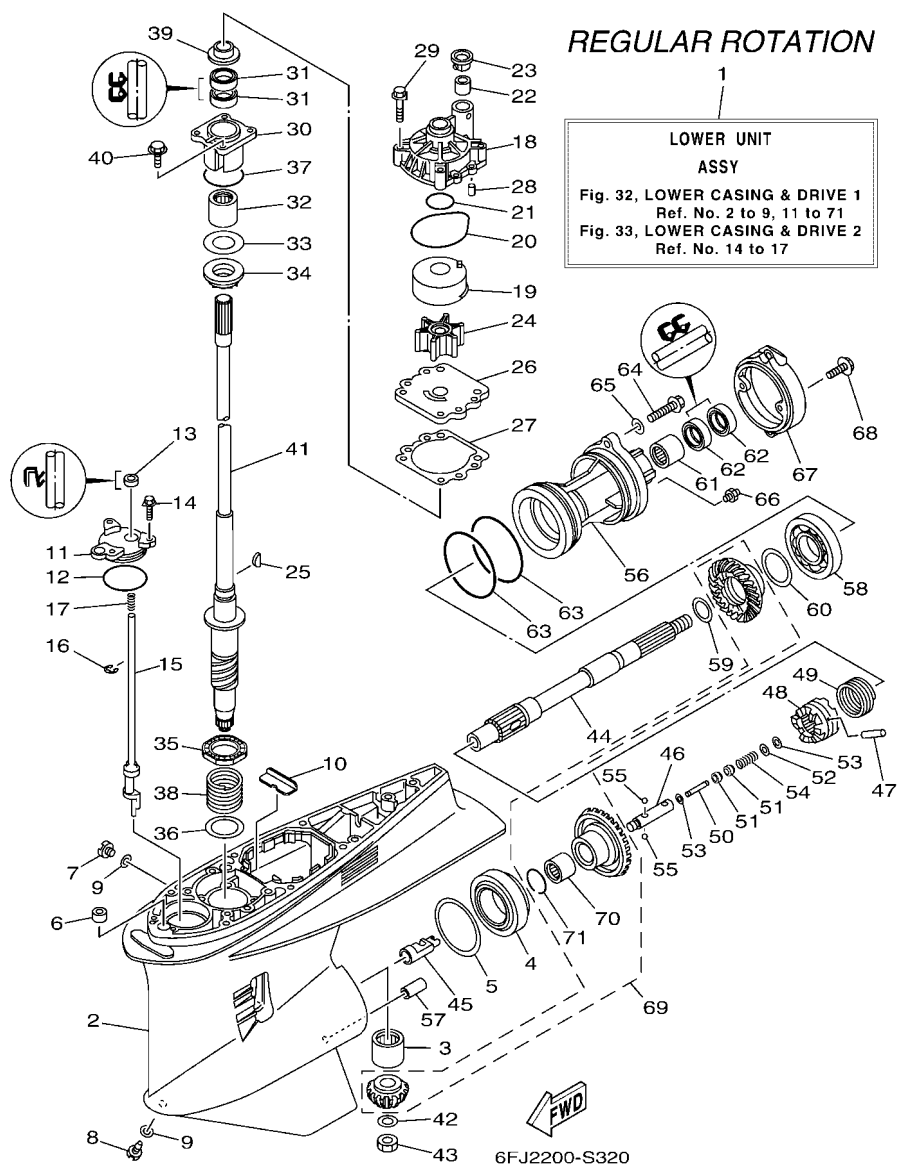


FIG. 32 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
41	6P2-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1		1		U(30.3") U(30.3")
42	90201-16M00	WASHER, PLATE ARANDELA PLANA	1	1	1		
43	90170-16M19	NUT TUERCA	1	1	1		
44	69J-45611-00	SHAFT, PROPELLER EJE PROPUSOR	1	1	1		
45	61A-45641-02	SHIFTER CAMBIO	1	1	1		
46	61A-45634-01	SLIDE, SHIFT DESILIZADOR, CAMBIO	1	1	1		
47	61A-45632-00	PIN, CROSS PASADOR TRANSVERSAL	1	1	1		
48	69J-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1	1	1		
49	61A-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1	1	1		
50	6H1-45668-00	SHAFT, FREE 1 EJE 1	1	1	1		
51	61A-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	2	2	2		
52	90201-02M00	WASHER, PLATE ARANDELA PLANA	1	1	1		
53	90183-02M03	NUT, SPRING TUERCA DE RESORTE	2	2	2		
54	90501-10M77	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1		
55	93501-04011	BALL BOLA	2	2	2		
56	6DX-45332-00	HOUSING, BEARING CAJA BALERO 2	1	1	1		
57	99590-10114	PIN, DOWEL PASADOR, DE ESPIGA	1	1	1		
58	93306-210U0	BEARING COJINETE	1	1	1		
59	6P2-45578-00	SHIM (T:1.80MM) LAINA (T:1.80MM)	1	1	1		UR UR
	6P2-45578-10	SHIM (T:1.90MM) LAINA (T:1.90MM)	1	1	1		UR UR
	6P2-45578-20	SHIM (T:2.00MM) LAINA (T:2.00MM)	1	1	1		UR UR
	6P2-45578-30	SHIM (T:2.10MM) LAINA (T:2.10MM)	1	1	1		UR UR
	6P2-45578-40	SHIM (T:2.20MM) LAINA (T:2.20MM)	1	1	1		UR UR
60	61A-45577-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1		UR UR
	61A-45577-10	SHIM (T:0.12MM) LAINA (:0.12MM)	1	1	1		UR UR
	61A-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1		UR UR
	61A-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1		UR UR

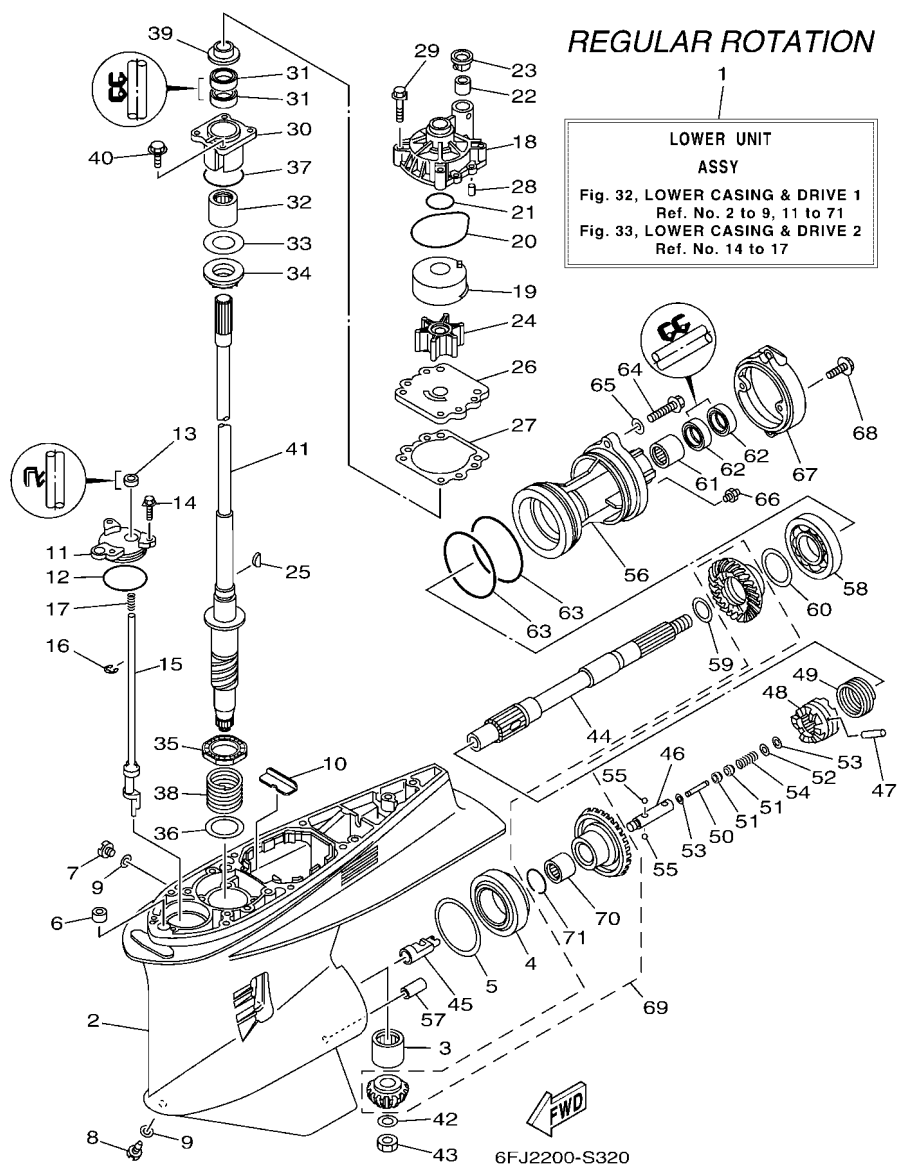


FIG. 32 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
60	61A-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1		UR
	61A-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1		UR
	61A-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1		UR
61	93315-43064	BEARING COJINETE DE RODILLOS	1	1	1		UR
62	93101-30030	OIL SEAL SELLO ACEITE	2	2	2		
63	93211-04384	O-RING ANILLO O	2	2	2		
64	90105-08049	BOLT, FLANGE TORNILLO	2	2	2		
65	90201-08023	WASHER, PLATE ARANDELA PLANA	2	2	2		
66	93700-09M00	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1	1		
67	6D0-45361-00-8D	CAP, LOWER CASING FUNDA INFERIOR	1	1	1		
68	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2		
69	6FJ-45550-00	GEAR SET JUEGO DE ENGRANAJE	1	1	1		
70	93317-62891	BEARING COJINETE	1	1	1		
71	93450-37097	CIRCLIP SEGURO	1	1	1		

REGULAR ROTATION

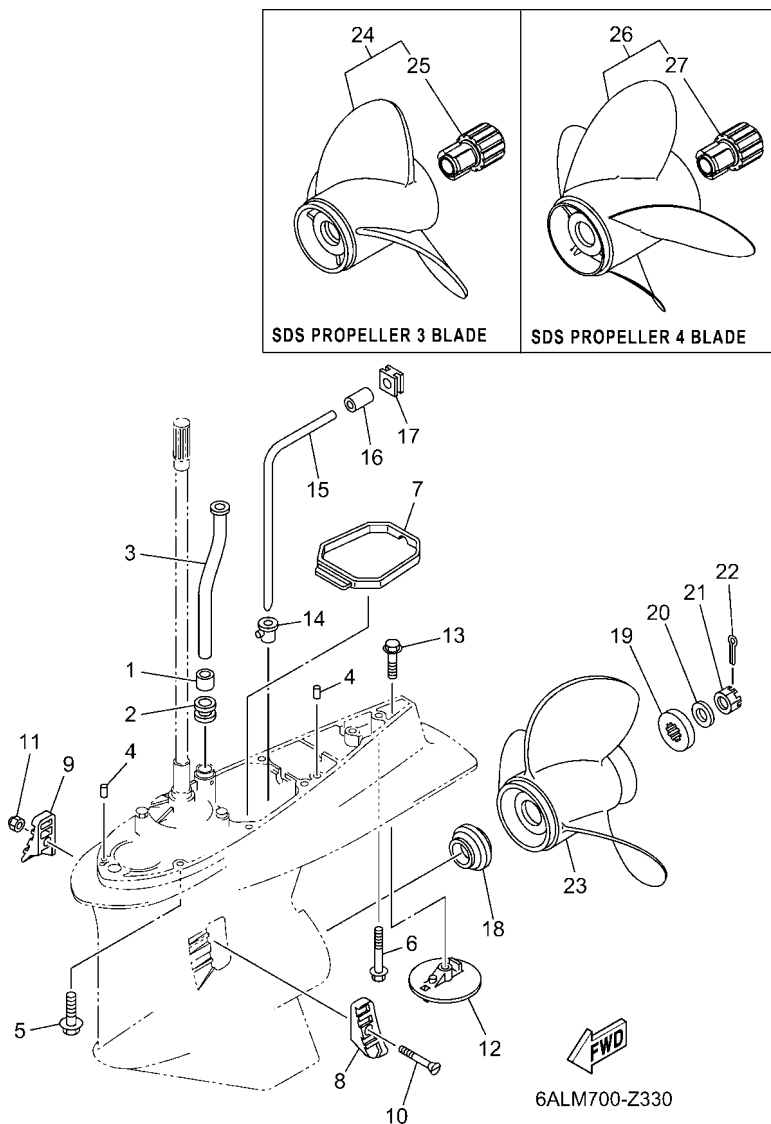


FIG. 33 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6E5-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1	1	1		
2	6E5-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1	1		
3	6S1-44361-02	TUBE, WATER 1 TUBO DE AGUA 1	1	1	1		X(25.3") X(25.3")
	6S1-44361-12	TUBE, WATER 1 TUBO DE AGUA 1	1		1		U(30.3") U(30.3")
4	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2		
5	97E95-10645	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	7	7	7		X(25.3") X(25.3")
6	90119-10072	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1		X(25.3") X(25.3")
	90119-10008	BOLT, WITH WASHER TORNILLO CON ARANDELA	1		1		U(30.3") U(30.3")
7	6D0-45375-01	DAMPER, SEAL GOMA DE SELLO	1	1	1		
8	61A-45214-11	COVER, WATER INLET 1 CUBIERTA, ENTRADA AGUA 1	1	1	1		
9	61A-45215-11	COVER, WATER INLET 2 CUBIERTA, ENTRADA AGUA 2	1	1	1		
10	90152-05003	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1	1		
11	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1	1	1		
12	6CE-45373-00	ANODE ANODO	1	1	1		
13	90105-10M00	BOLT, FLANGE TORNILLO	1	1	1		
14	6D0-44367-00	DAMPER, WATER SEAL 3 GOMA DEL SELLO DE AGUA 3	1	1	1		
15	6D0-44362-01	TUBE, WATER 2 TUBO DE AGUA 2	1	1	1		
16	6D0-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1	1	1		
17	6D0-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1	1		
18	69J-45987-00	SPACER 1 ESPACIADOR 1	1	1	1		
19	688-45997-01	SPACER 2 ESPACIADOR 2	1	1	1		
20	92990-18200	WASHER ARANDELA PLANA	1	1	1		
21	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1	1	1		
22	91490-40030	PIN, COTTER CHAVETA	1	1	1		
23	6G5-45932-00	PROPELLER (3X15-3/4"X13"-M) PROPELA (3X15-3/4"X13"-M)	1	1	1		UR UR
	6G5-45970-02	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1	1	1		UR UR
	6G5-45978-03	PROPELLER (3X13-3/4"X17"-M2) PROPELA (3X13-3/4"X17"-M2)	1	1	1		UR UR

REGULAR ROTATION

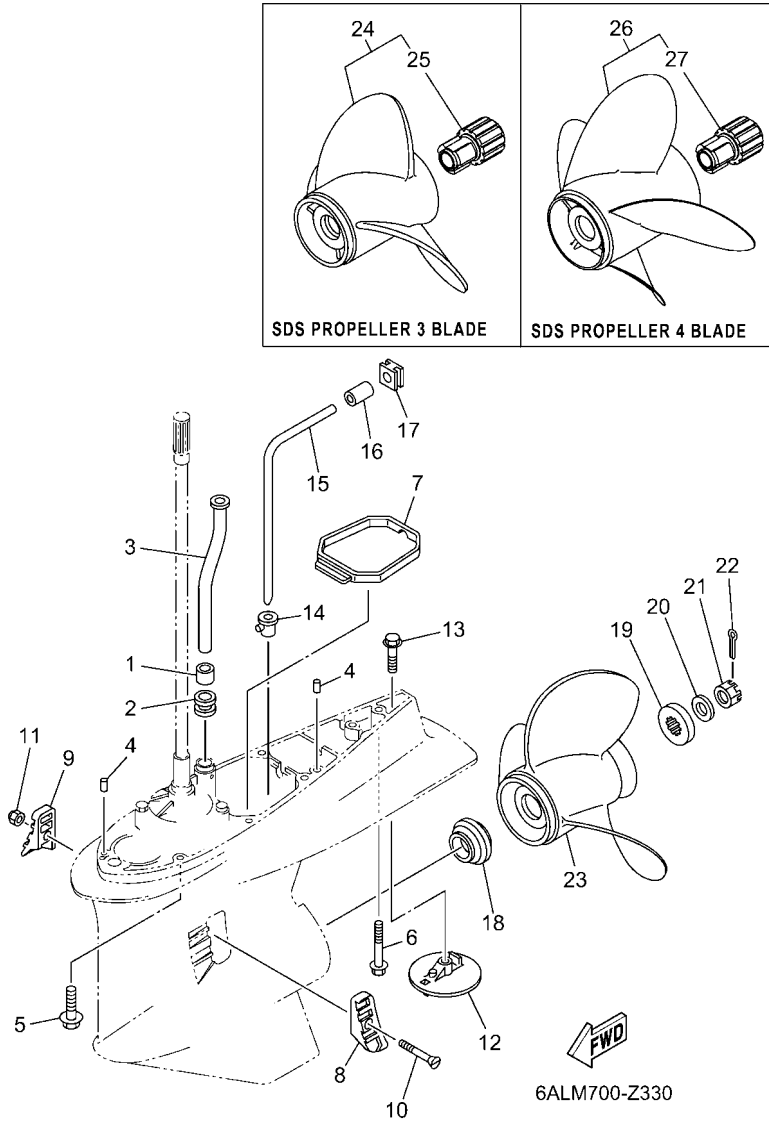


FIG. 33 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
23	6G5-45974-03	PROPELLER (3X13-3/4"X19"-M2) PROPELA (3X13-3/4"X19"-M2)	1	1	1		UR UR
	6G5-45972-02	PROPELLER (3X13-3/4"X21"-M) PROPELA (3X13-3/4"X21"-M)	1	1	1		UR UR
	6G5-45976-01	PROPELLER (3X13-3/8"X23"-M) PROPELA (3X13-3/8"X23"-M)	1	1	1		UR UR
	6G5-45930-00	PROPELLER (3X13-3/8"X25"-M) PROPELA (3X13-3/8"X25"-M)	1	1	1		UR UR
	61A-45978-00	PROPELLER (3X15"X17"-T) PROPELA (3X15"X17"-T)	1	1	1		UR UR
	61A-45974-00	PROPELLER (3X14-1/2"X19"-T) PROPELA (3X14-1/2"X19"-T)	1	1	1		UR UR
	61A-45972-00	PROPELLER (3X14-1/2"X21"-T) PROPELA (3X14-1/2"X21"-T)	1	1	1		UR UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M) PROPELA (3X14-1/2"X15"-M)	1	1	1		UR UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M) PROPELA (3X15-1/4"X17"-M)	1	1	1		UR UR
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M) PROPELA (3X15-1/4"X19"-M)	1	1	1		UR UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M) PROPELA (3X14-7/8"X21"-M)	1	1	1		UR UR
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M) PROPELA (3X14-1/2"X23"-M)	1	1	1		UR UR
24	60H-45970-00	PROPELLER (3X14-1/4"X14"-M) PROPELA (3X14-1/4"X14"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	60H-45972-00	PROPELLER (3X14-1/4"X16"-M) PROPELA (3X14-1/4"X16"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	60H-45974-00	PROPELLER (3X14-1/4"X18"-M) PROPELA (3X14-1/4"X18"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	60H-45976-00	PROPELLER (3X14-1/4"X20"-M) PROPELA (3X14-1/4"X20"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	60H-45978-00	PROPELLER (3X14-1/4"X22"-M) PROPELA (3X14-1/4"X22"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	68F-45932-20	PROPELLER (3X14-1/2"X13"-M) PROPELA (3X14-1/2"X13"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	68F-45930-20	PROPELLER (3X14-1/2"X14"-M) PROPELA (3X14-1/2"X14"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	68F-45970-20	PROPELLER (3X14-1/2"X15"-M) PROPELA (3X14-1/2"X15"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	68F-45972-20	PROPELLER (3X14-1/4"X17"-M) PROPELA (3X14-1/4"X17"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	68F-45978-20	PROPELLER (3X14-1/4"X18"-M) PROPELA (3X14-1/4"X18"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	68F-45974-20	PROPELLER (3X13-3/4"X19"-M) PROPELA (3X13-3/4"X19"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	68F-45976-20	PROPELLER (3X13-3/4"X21"-M) PROPELA (3X13-3/4"X21"-M)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45930-20	PROPELLER (3X15-3/4"X13"-T) PROPELA (3X15-3/4"X13"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45D70-20	PROPELLER (3X15-3/4"X14"-T) PROPELA (3X15-3/4"X14"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45976-20	PROPELLER (3X15-3/4"X15"-T) PROPELA (3X15-3/4"X15"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
24	6CE-45938-20	PROPELLER (3X15-1/2"X16"-T) PROPELA (3X15-1/2"X16"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45978-20	PROPELLER (3X15-1/2"X17"-T) PROPELA (3X15-1/2"X17"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45934-20	PROPELLER (3X15-1/4"X18"-T) PROPELA (3X15-1/4"X18"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45970-20	PROPELLER (3X15-1/4"X19"-T) PROPELA (3X15-1/4"X19"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45932-20	PROPELLER (3X15"X20"-T) PROPELA (3X15"X20"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45972-20	PROPELLER (3X15"X21"-T) PROPELA (3X15"X21"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45936-20	PROPELLER (3X14-3/4"X22"-T) PROPELA (3X14-3/4"X22"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45974-20	PROPELLER (3X14-3/4"X23"-T) PROPELA (3X14-3/4"X23"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45D72-20	PROPELLER (3X14-3/4"X24"-T) PROPELA (3X14-3/4"X24"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45D74-20	PROPELLER (3X14-3/4"X25"-T) PROPELA (3X14-3/4"X25"-T)	1	1	1		UR SDS 3 BLADE UR SDS 3 BLADE
25	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1	1	1	1		
26	6CE-45B70-20	PROPELLER (4X15"X21"-T) PROPELA (4X15"X21"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6CE-45B72-20	PROPELLER (4X15"X22"-T) PROPELA (4X15"X22"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6CE-45B74-20	PROPELLER (4X15"X23"-T) PROPELA (4X15"X23"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B70-00	PROPELLER (4X15-1/4"X18"-T) PROPELA (4X15-1/4"X18"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B72-00	PROPELLER (4X15-1/4"X19"-T) PROPELA (4X15-1/4"X19"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B74-00	PROPELLER (4X15-1/4"X20"-T) PROPELA (4X15-1/4"X20"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B76-00	PROPELLER (4X15"X21"-T) PROPELA (4X15"X21"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B78-00	PROPELLER (4X15"X22"-T) PROPELA (4X15"X22"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B80-00	PROPELLER (4X15"X23"-T) PROPELA (4X15"X23"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B82-00	PROPELLER (4X15"X24"-T) PROPELA (4X15"X24"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B84-00	PROPELLER (4X15"X25"-T) PROPELA (4X15"X25"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B86-00	PROPELLER (4X15"X26"-T) PROPELA (4X15"X26"-T)	1	1	1		UR SDS 4 BLADE UR SDS 4 BLADE
27	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1	1	1	1		

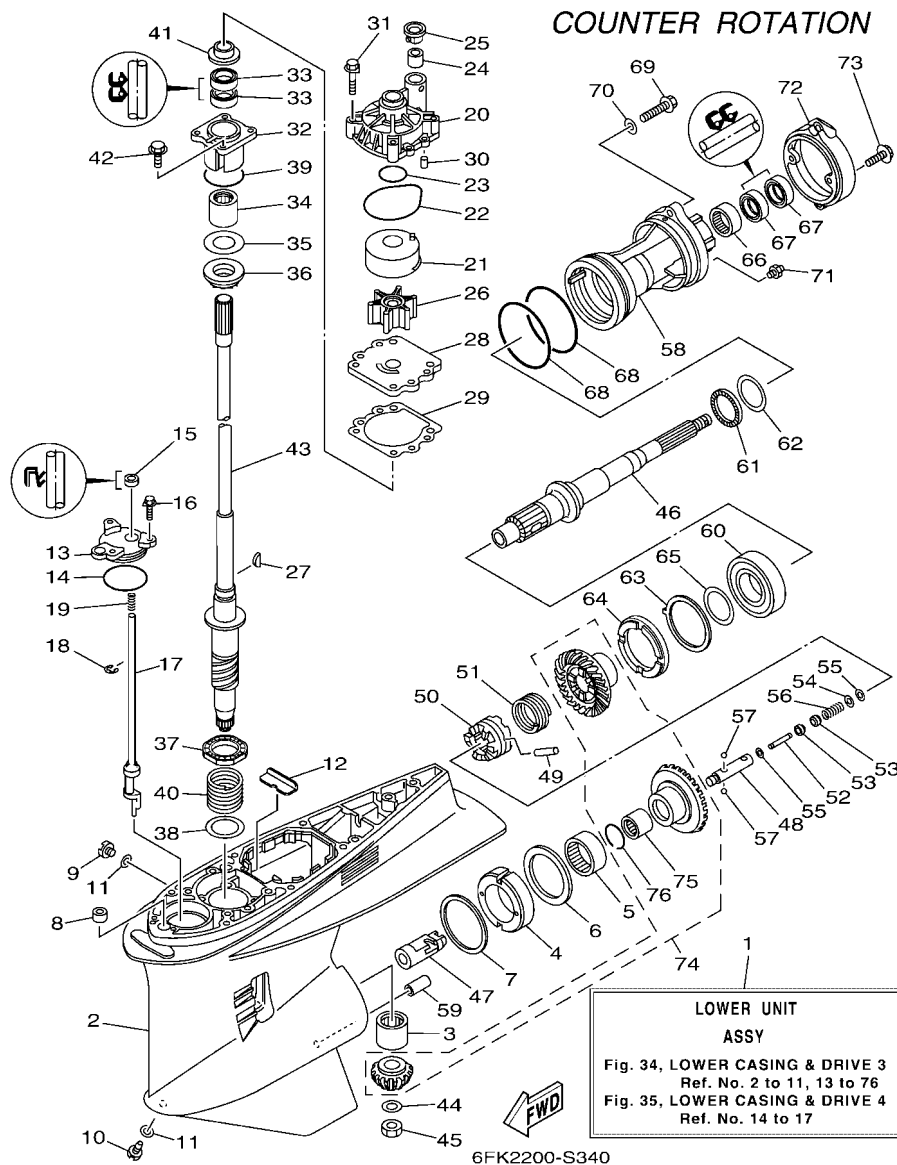


FIG. 34 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6FK-45300-03-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR				1	X(25.3"),LH
	6FK-45300-13-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR				1	X(25.3"),LH U(30.3"),LH U(30.3"),LH
2	6DX-45301-00-8D	CASING, LOWER FUNDA INFERIOR COMPLETA				1	
3	93311-83280	BEARING COJINETE DE RODILLOS				1	
4	61B-45538-01	SPACER 1 ESPACIADOR 1				1	
5	93315-660W3	BEARING COJINETE DE RODILLOS				1	
6	93341-670V0	BEARING COJINETES CON RODAMIENTOS				1	
7	61A-45567-00	SHIM (T:0.10MM) LAINA (T:0.10MM)				1	UR
	61A-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)				1	UR
	61A-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)				1	UR
	61A-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)				1	UR
	61A-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)				1	UR
	61A-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)				1	UR
	61A-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)				1	UR
8	663-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2				1	
9	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE				1	
10	688-45341-10	PLUG, DRAIN TAPON, DREN				1	
11	90430-08003	GASKET JUNTA				2	
12	61A-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA				1	
13	61A-45321-01	PLATE PLACA				1	
14	93210-64488	O-RING ANILLO O				1	
15	93106-09014	OIL SEAL SELLO ACEITE				1	
16	90119-06286	BOLT, WITH WASHER TORNILLO CON ARANDELA				3	
17	69K-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.				1	
18	99001-08600	CIRCLIP PRESILLA REDONDA				1	
19	90501-11M10	SPRING, COMPRESSION RESORTE DE COMPRESION				1	
20	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA				1	

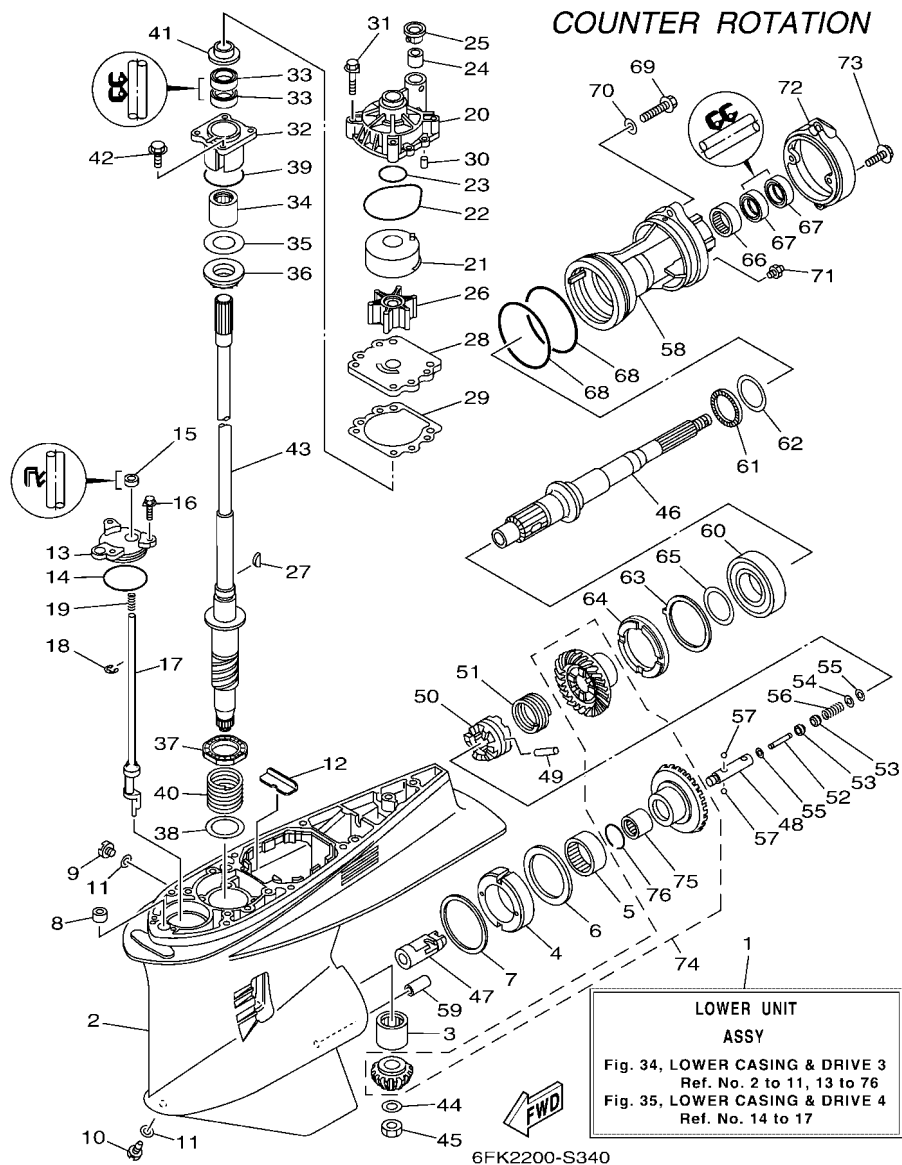


FIG. 34 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
21	6R3-44322-42	INSERT, CARTRIDGE CARTUCHO				1	FOR CHROMATE FOR CHROMATE
22	93210-86M38	O-RING ANILLO O				1	
23	93210-37160	O-RING ANILLO O				1	
24	6E5-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1				1	
25	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA				1	
26	6E5-44352-01	IMPELLER IMPULSOR				1	
27	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF				1	
28	6G5-44323-41	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO				1	FOR CHROMATE FOR CHROMATE
29	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE				1	
30	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA				2	
31	90119-08191	BOLT, WITH WASHER TORNILLO CON ARANDELA				4	
32	61A-45331-00-9S	HOUSING, BEARING CAJA DE COJINETE				1	
33	93101-28019	OIL SEAL SELLO ACEITE				2	
34	93317-330U2	BEARING COJINETE				1	
35	61A-45587-00	SHIM (T:0.10MM) LAINA (T:0.10MM)				1	UR UR
61A-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)					1	UR UR
61A-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)					1	UR UR
61A-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)					1	UR UR
61A-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)					1	UR UR
61A-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)					1	UR UR
61A-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)					1	UR UR
36	93341-93020	BEARING COJINETES CON RODAMIENTOS				1	
37	93341-34019	BEARING COJINETES CON RODAMIENTOS				1	
38	90201-42014	WASHER, PLATE ARANDELA PLANA				1	
39	93210-55M14	O-RING ANILLO O				1	
40	90501-450A2	SPRING, COMPRESSION RESORTE DE COMPRESION				1	
41	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE				1	

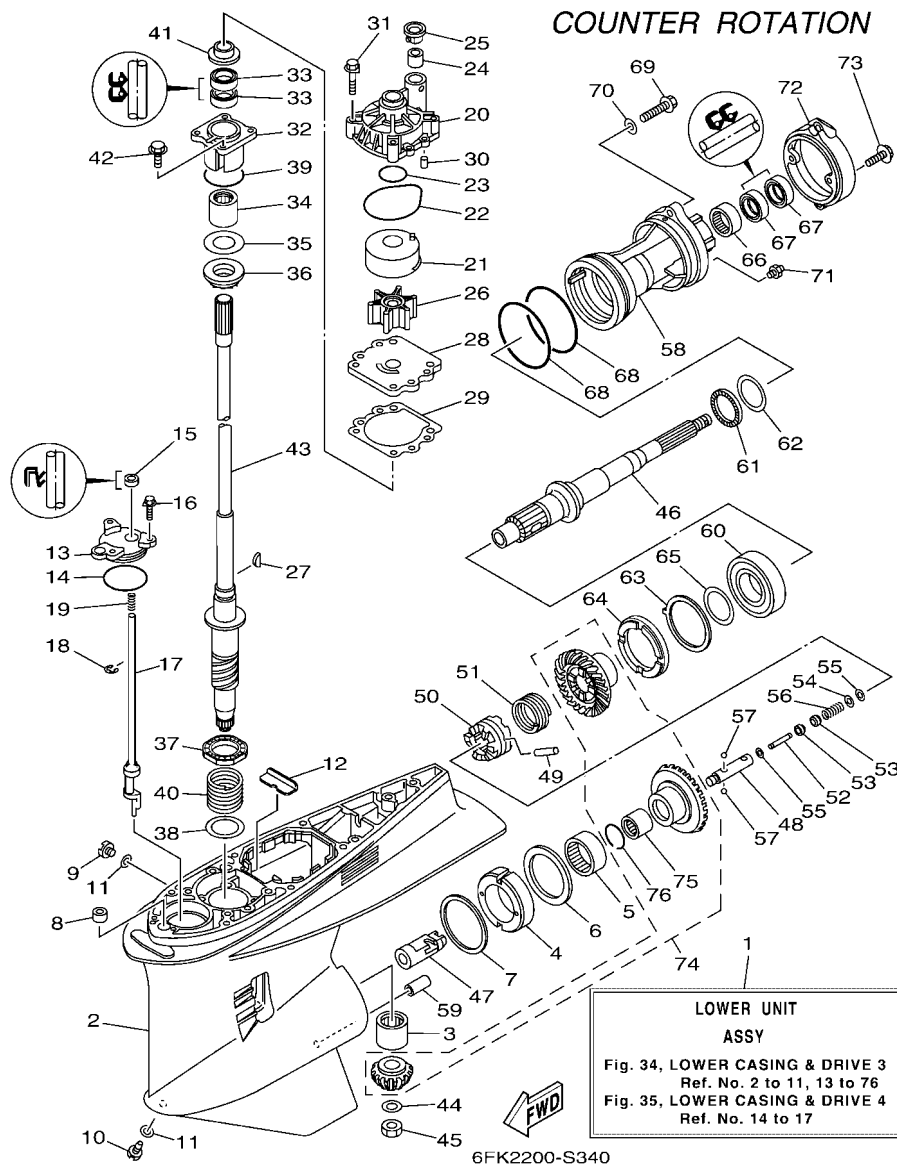


FIG. 34 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
42	97E95-08525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA				4	
43	6P2-45501-01	DRIVE SHAFT COMP. EJE DE MANDO COMPL.				1	X(25.3") X(25.3")
	6P2-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.				1	U(30.3") U(30.3")
44	90201-16M00	WASHER, PLATE ARANDELA PLANA				1	
45	90170-16M19	NUT TUERCA				1	
46	69K-45611-01	SHAFT, PROPELLER EJE PROPUSOR				1	
47	61B-45641-01	SHIFTER CAMBIO				1	
48	61A-45634-01	SLIDE, SHIFT DESILIZADOR, CAMBIO				1	
49	61A-45632-00	PIN, CROSS PASADOR TRANSVERSAL				1	
50	69J-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA				1	
51	61A-45633-00	RING, CROSS PIN ANILLO DE PASADOR				1	
52	6H1-45668-00	SHAFT, FREE 1 EJE 1				1	
53	61A-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO				2	
54	90201-02M00	WASHER, PLATE ARANDELA PLANA				1	
55	90183-02M03	NUT, SPRING TUERCA DE RESORTE				2	
56	90501-10M77	SPRING, COMPRESSION RESORTE DE COMPRESION				1	
57	93501-04011	BALL BOLA				2	
58	6DY-45332-00	HOUSING, BEARING CAJA BALERO 2				1	
59	99590-10114	PIN, DOWEL PASADOR, DE ESPIGA				1	
60	93332-00048	BEARING COJINETE				1	
61	93341-440U5	BEARING COJINETES CON RODAMIENTOS				1	
62	6K1-45578-01	SHIM (T:0.10MM) LAINA (T:0.10MM)				1	UR UR
	6K1-45578-10	SHIM (T:0.12MM) LAINA (:0.12MM)				1	UR UR UR
	6K1-45578-20	SHIM (T:0.15MM) LAINA (T:0.15MM)				1	UR UR UR
	6K1-45578-30	SHIM (T:0.18MM) LAINA (T:0.18MM)				1	UR UR UR
	6K1-45578-40	SHIM (T:0.30MM) LAINA (T:0.30MM)				1	UR UR UR
	6K1-45578-50	SHIM (T:0.40MM) LAINA (T:0.40MM)				1	UR UR UR

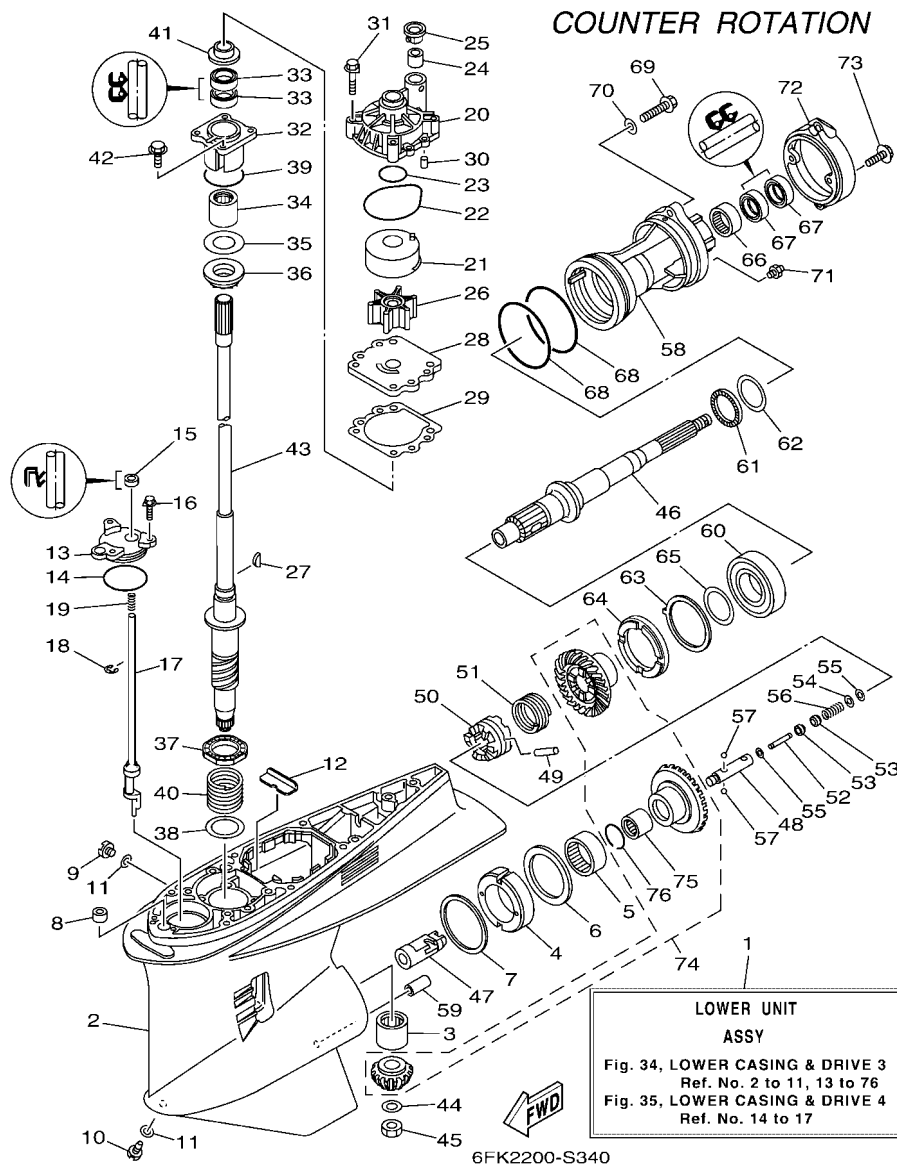


FIG. 34 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
62	6K1-45578-60	SHIM (T:0.50MM) LAINA (T:0.50MM)				1	UR UR
63	61B-45383-00	WASHER, CLAW ARANDELA DE UNA				1	
64	6DY-45384-00	NUT TUERCA				1	
65	69K-45577-00	SHIM (T:0.10MM) LAINA (:0.10MM)				1	UR UR
	69K-45577-10	SHIM (T:0.12MM) LAINA (:0.12MM)				1	UR UR
	69K-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)				1	UR UR
	69K-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)				1	UR UR
	69K-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)				1	UR UR
	69K-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)				1	UR UR
	69K-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)				1	UR UR
66	93315-43064	BEARING COJINETE DE RODILLOS				1	
67	93101-30030	OIL SEAL SELLO ACEITE				2	
68	93211-04384	O-RING ANILLO O				2	
69	90105-08049	BOLT, FLANGE TORNILLO				2	
70	90201-08023	WASHER, PLATE ARANDELA PLANA				2	
71	93700-09M00	NIPPLE, GREASE BOQUILLA DE ENGRASAR				1	
72	6D0-45361-00-8D	CAP, LOWER CASING FUNDA INFERIOR				1	
73	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA				2	
74	6FK-45550-00	GEAR SET JUEGO DE ENGRANAJE				1	
75	93317-62891	.BEARING .COJINETE				1	
76	93450-37097	.CIRCLIP .SEGURO				1	

COUNTER ROTATION

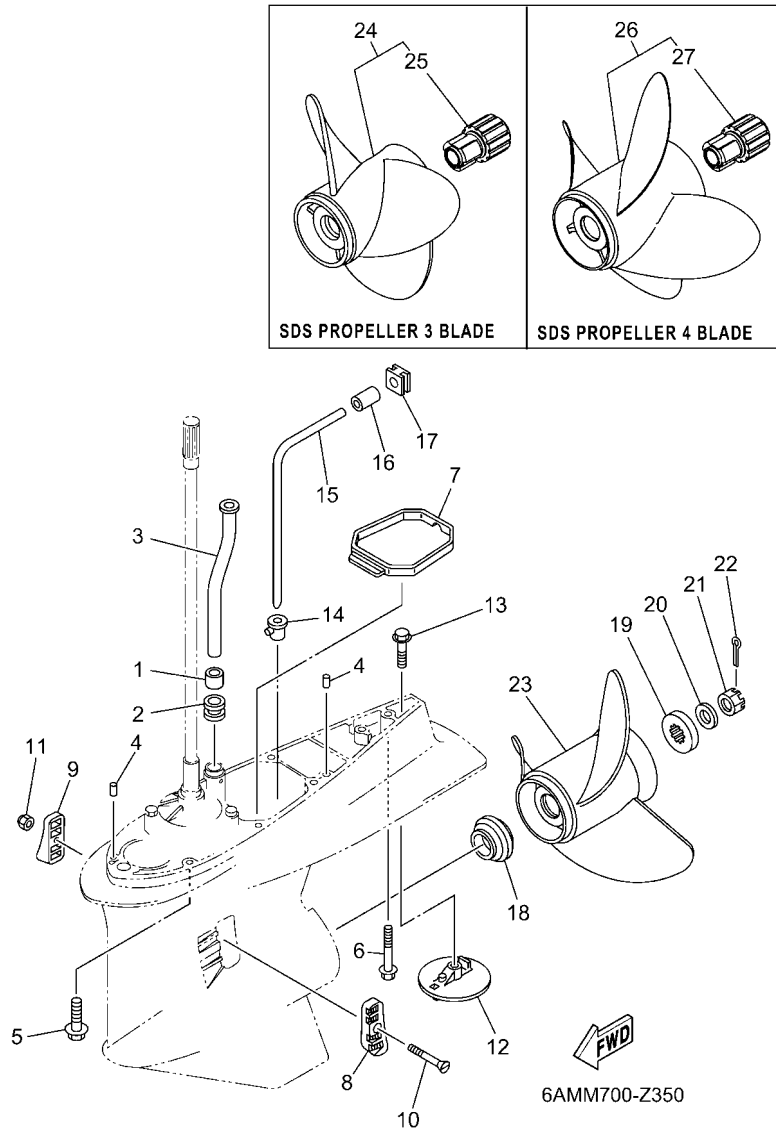


FIG. 35 LOWER CASING & DRIVE 4

IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6E5-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1				1	
2	6E5-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2				1	
3	6S1-44361-02	TUBE, WATER 1 TUBO DE AGUA 1				1	X(25.3") X(25.3")
	6S1-44361-12	TUBE, WATER 1 TUBO DE AGUA 1				1	U(30.3") U(30.3")
4	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA				2	
5	97E95-10645	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA				7	X(25.3") X(25.3")
6	90119-10072	BOLT, WITH WASHER TORNILLO CON ARANDELA				1	X(25.3") X(25.3")
	90119-10008	BOLT, WITH WASHER TORNILLO CON ARANDELA				1	U(30.3") U(30.3")
7	6D0-45375-01	DAMPER, SEAL GOMA DE SELLO				1	
8	61A-45214-11	COVER, WATER INLET 1 CUBIERTA, ENTRADA AGUA 1				1	
9	61A-45215-11	COVER, WATER INLET 2 CUBIERTA, ENTRADA AGUA 2				1	
10	90152-05003	SCREW, COUNTERSUNK TORNILLO EMBUTIDO				1	
11	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE				1	
12	6CE-45373-00	ANODE ANODO				1	
13	90105-10M00	BOLT, FLANGE TORNILLO				1	
14	6D0-44367-00	DAMPER, WATER SEAL 3 GOMA DEL SELLO DE AGUA 3				1	
15	6D0-44362-01	TUBE, WATER 2 TUBO DE AGUA 2				1	
16	6D0-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1				1	
17	6D0-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2				1	
18	69J-45987-00	SPACER 1 ESPACIADOR 1				1	
19	688-45997-01	SPACER 2 ESPACIADOR 2				1	
20	92990-18200	WASHER ARANDELA PLANA				1	
21	90171-18M04	NUT, CASTLE TUERCA ENTALLADA				1	
22	91490-40030	PIN, COTTER CHAVETA				1	
23	6K1-45970-01	PROPELLER (3X15-1/4"X15"-ML) PROPELA (3X15-1/4"X15"-ML)				1	UR UR
	6K1-45978-02	PROPELLER (3X13-3/4"X17"-ML1) PROPELA (3X13-3/4"X17"-ML1)				1	UR UR
	6K1-45974-02	PROPELLER (3X13-3/4"X19"-ML1) PROPELA (3X13-3/4"X19"-ML1)				1	UR UR

COUNTER ROTATION

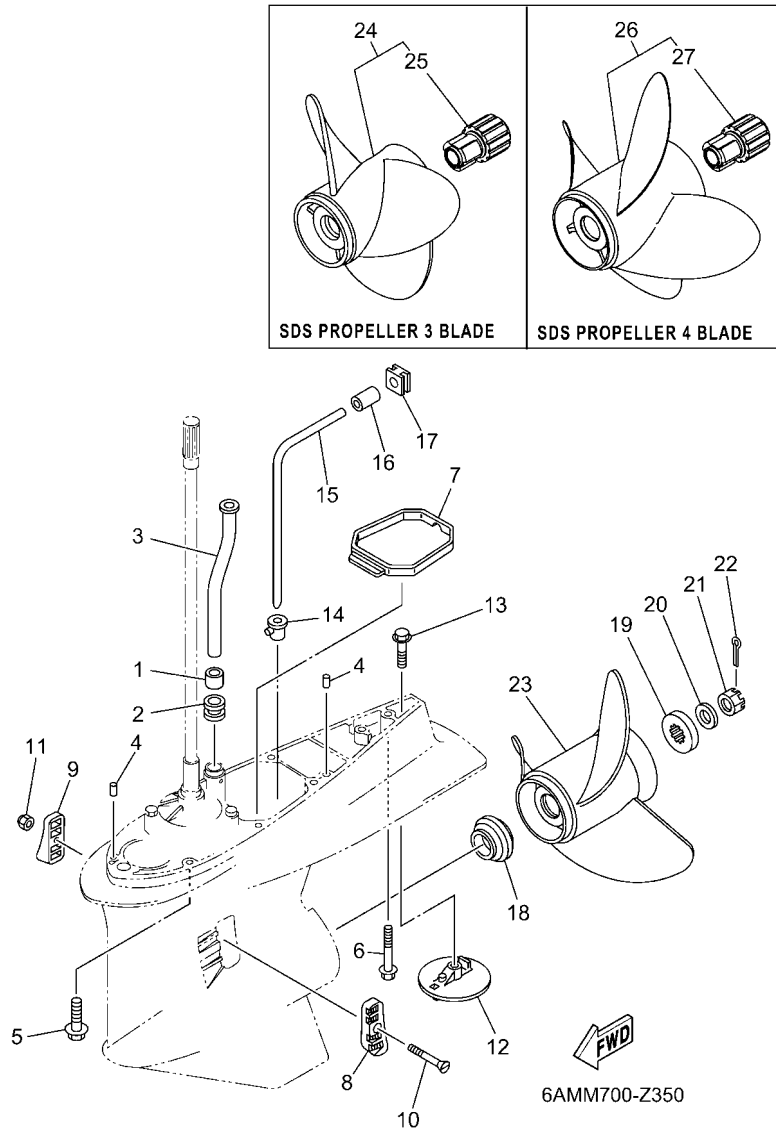


FIG. 35 LOWER CASING & DRIVE 4

IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
23	6K1-45972-01	PROPELLER (3X13-3/4"X21"-ML) PROPELA (3X13-3/4"X21"-ML)				1	UR UR
	6K1-45976-00	PROPELLER (3X13-3/8"X23"-ML) PROPELA (3X13-3/8"X23"-ML)				1	UR UR
	61B-45978-00	PROPELLER (3X15"X17"-TL) PROPELA (3X15"X17"-TL)				1	UR UR
	61B-45974-00	PROPELLER (3X14-1/2"X19"-TL) PROPELA (3X14-1/2"X19"-TL)				1	UR UR
	61B-45972-00	PROPELLER (3X14-1/2"X21"-TL) PROPELA (3X14-1/2"X21"-TL)				1	UR UR
	6R1-45976-A0	PROPELLER (3X15-1/4"X15"-ML) PROPELA (3X15-1/4"X15"-ML)				1	UR UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML) PROPELA (3X15-1/4"X17"-ML)				1	UR UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML) PROPELA (3X14-7/8"X21"-ML)				1	UR UR
	6R1-45974-A0	PROPELLER (3X14-1/2"X23"-ML) PROPELA (3X14-1/2"X23"-ML)				1	UR UR
24	60J-45970-00	PROPELLER (3X14-1/4"X14"-ML) PROPELA (3X14-1/4"X14"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	60J-45972-00	PROPELLER (3X14-1/4"X16"-ML) PROPELA (3X14-1/4"X16"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	60J-45974-00	PROPELLER (3X14-1/4"X18"-ML) PROPELA (3X14-1/4"X18"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	60J-45976-00	PROPELLER (3X14-1/4"X20"-ML) PROPELA (3X14-1/4"X20"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	60J-45978-00	PROPELLER (3X14-1/4"X22"-ML) PROPELA (3X14-1/4"X22"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	68G-45930-20	PROPELLER (3X14-1/2"X14"-ML) PROPELA (3X14-1/2"X14"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	68G-45970-20	PROPELLER (3X14-1/2"X15"-ML) PROPELA (3X14-1/2"X15"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	68G-45972-20	PROPELLER (3X14-1/4"X17"-ML) PROPELA (3X14-1/4"X17"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	68G-45978-20	PROPELLER (3X14-1/4"X18"-ML) PROPELA (3X14-1/4"X18"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	68G-45974-20	PROPELLER (3X13-3/4"X19"-ML) PROPELA (3X13-3/4"X19"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	68G-45976-20	PROPELLER (3X13-3/4"X21"-ML) PROPELA (3X13-3/4"X21"-ML)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45930-20	PROPELLER (3X15-3/4"X13"-TL) PROPELA (3X15-3/4"X13"-TL)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45D70-20	PROPELLER (3X15-3/4"X14"-TL) PROPELA (3X15-3/4"X14"-TL)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45976-20	PROPELLER (3X15-3/4"X15"-TL) PROPELA (3X15-3/4"X15"-TL)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45938-20	PROPELLER (3X15-1/2"X16"-TL) PROPELA (3X15-1/2"X16"-TL)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45978-20	PROPELLER (3X15-1/2"X17"-TL) PROPELA (3X15-1/2"X17"-TL)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45934-20	PROPELLER (3X15-1/4"X18"-TL) PROPELA (3X15-1/4"X18"-TL)				1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45970-20	PROPELLER (3X15-1/4"X19"-TL) PROPELA (3X15-1/4"X19"-TL)				1	UR SDS 3 BLADE UR SDS 3 BLADE

The diagram illustrates the assembly of the 6AMM700-Z350 outboard motor. It features a main exploded view of the motor housing and internal components, with two inset diagrams showing the installation of either a 3-blade or 4-blade propeller. The main assembly includes the upper motor case (1), lower motor case (2), and various internal shafts (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27). The propeller options are labeled 'SDS PROPELLER 3 BLADE' and 'SDS PROPELLER 4 BLADE'. A 'FWD' arrow indicates the forward direction of the propeller.

IMPULSOR E INFERIOR 4

[illegible]

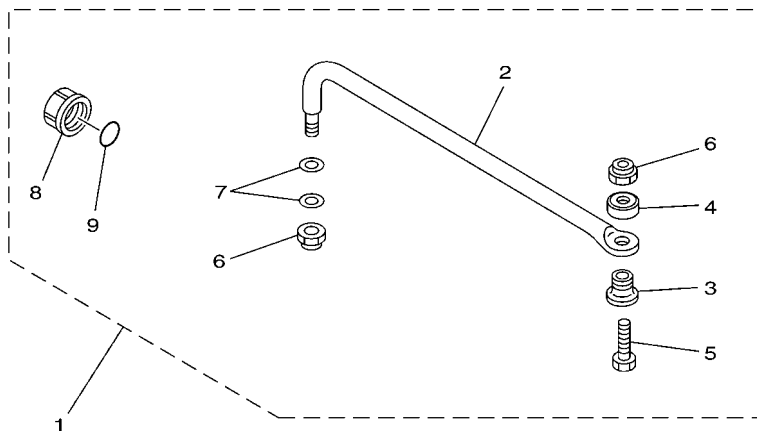


FIG. 36 STEERING GUIDE ATTACHMENT 1

ADITAMENTO GUIA DE GOBIERNO 1

[illegible]

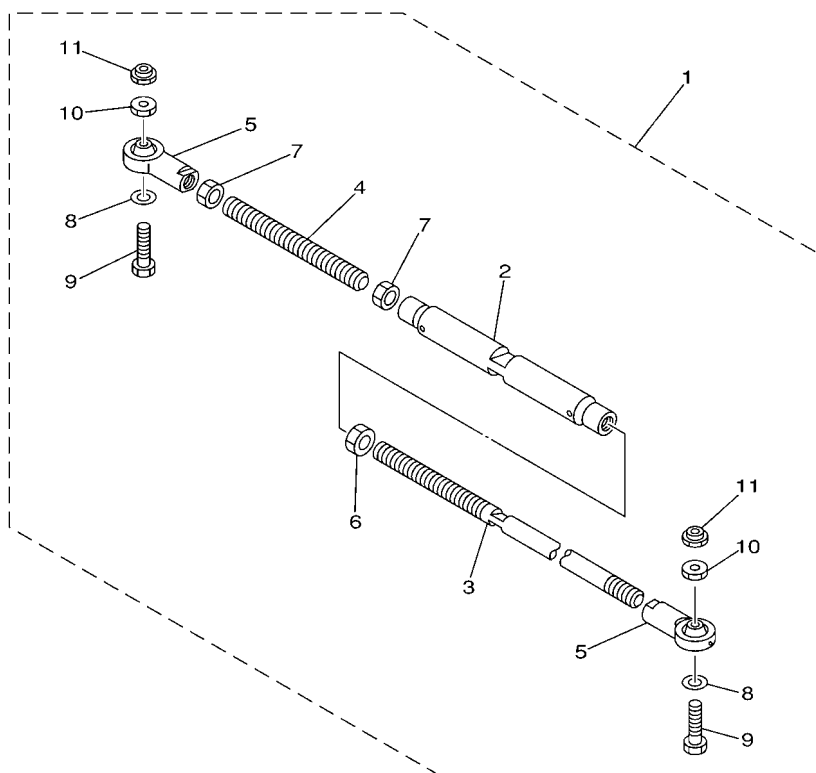


FIG. 37 STEERING GUIDE ATTACHMENT 2

ADITAMENTO GUIA DE GOBIERNO 2

[illegible]

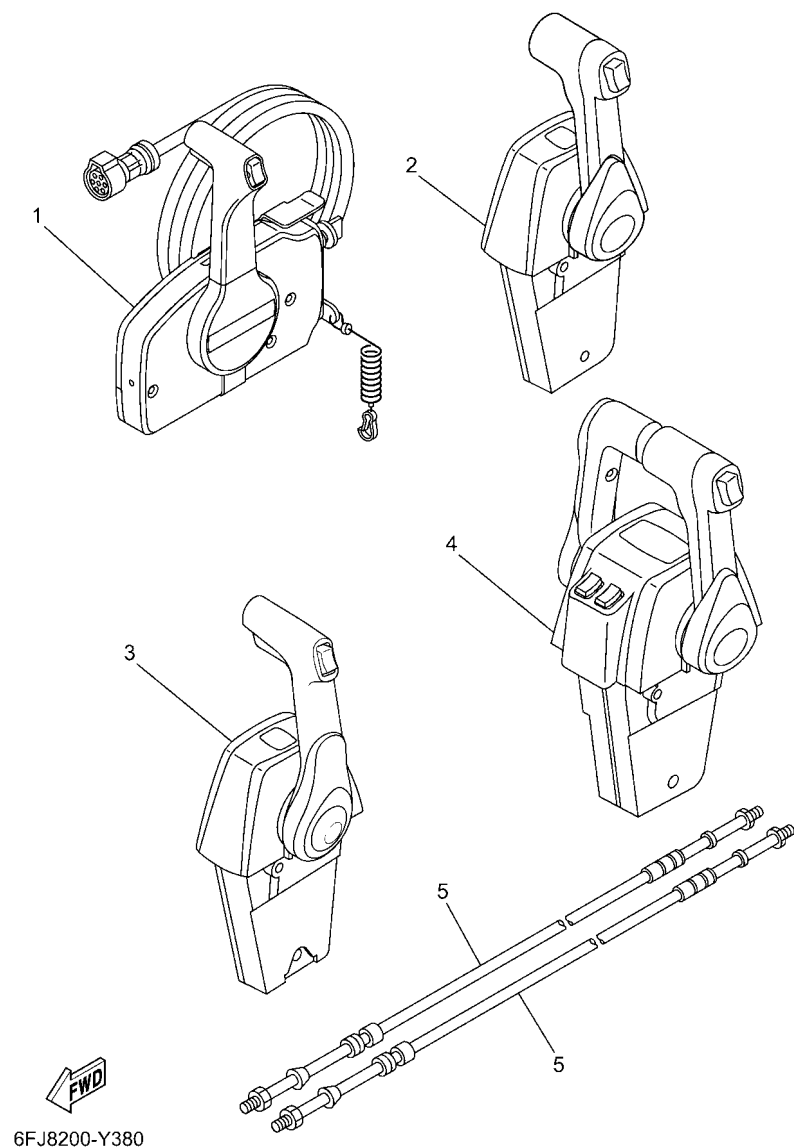


FIG. 38 REMOTE CONTROL BOX

CONTROL REMOTO COMPLETO

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	703-48207-25	REMOTE CONTROL ASSY (10P, PTT) REMOTO CONTROL COMPL. (10P)		1			AP FOR CHN WITH PT/T SW. AP FOR CHN WITH PT/T SW.
2	704-48205-R2	REMOTE CONTROL ASSY (R/H) REMOTO CONTROL COMPL. (R/H)	1				AP FOR CAR WITH PT/T SW. AP FOR CAR WITH PT/T SW.
3	704-48205-T0	REMOTE CONTROL ASSY (R/H) REMOTO CONTROL COMPL. (R/H)			1		AP FOR OTH WITH PT/T SW. AP FOR OTH WITH PT/T SW.
4	704-48207-R2	REMOTE CONTROL ASSY REMOTO CONTROL COMPL.				1	AP EXCEPT FOR NME WITH PT/T SW. AP EXCEPT FOR NME WITH PT/T SW.
5	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE CONTROL REMOTO L=15F	2	2	2	2	UR UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE CONTROL REMOTO L=16F	2	2	2	2	UR UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE CONTROL REMOTO L=17F	2	2	2	2	UR UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE CONTROL REMOTO L=21F	2	2	2	2	UR UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F CABLE CONTROL REMOTO L=23F	2	2	2	2	UR UR
	701-48350-80	CABLE, REMOTE CONTROL L=31F CABLE CONTROL REMOTO L=31F	2	2	2	2	UR UR

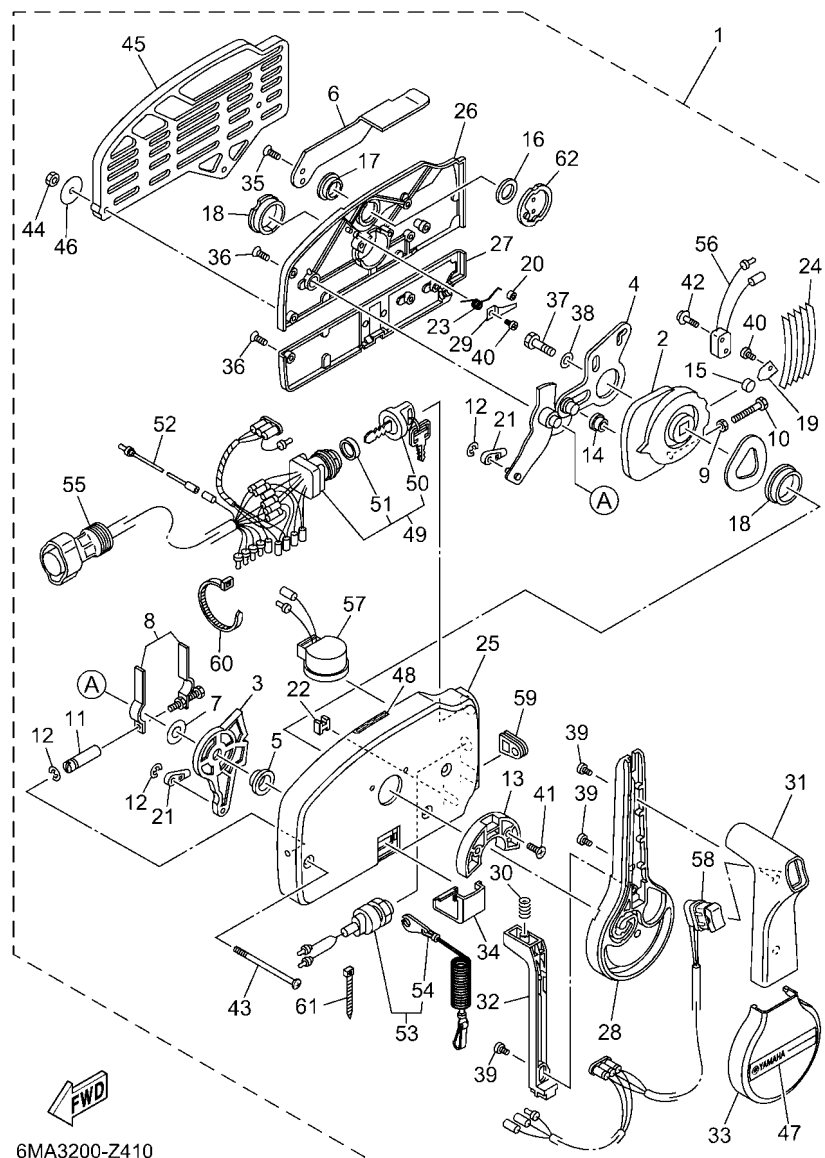
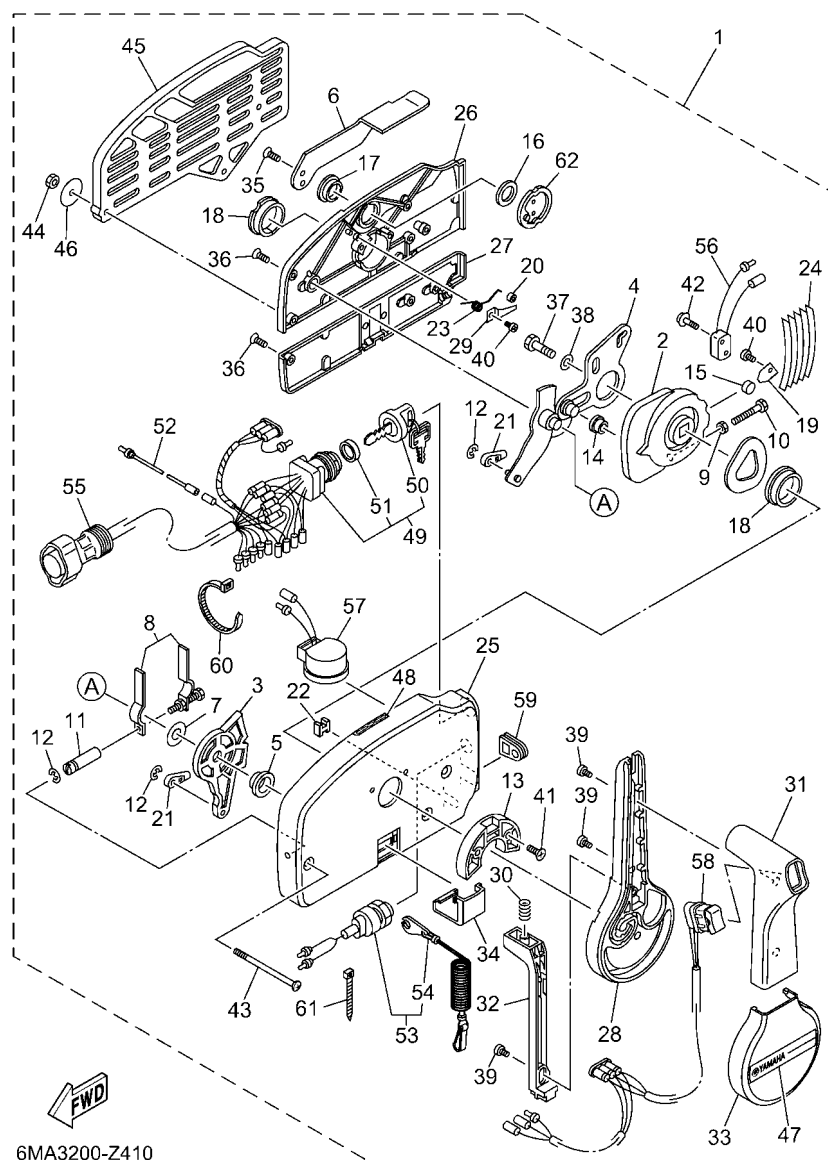


FIG. 39 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	703-48207-25	REMOTE CONTROL ASSY (10P, PTT) REMOTO CONTROL COMPL. (10P)		1			AP FOR CHN WITH PT/T SW. AP FOR CHN WITH PT/T SW.
2	703-48232-00	.GEAR .ENGRANAJE 1		1			
3	703-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR		1			
4	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR		1			
5	703-48235-00	.BUSHING .BUJE		1			
6	703-48152-10	.KNOB, FREE ACCEL. .PERILLA		1			
7	703-48268-00	.SPACER .ESPACIADOR 3		1			
8	703-48264-00	.FRICTION, THROTTLE .FRICCION DE ACELERADOR		1			
9	95380-05600	.NUT .TUERCA		1			
10	97380-05025	.BOLT .TORNILLO HEXAGONAL		1			
11	703-48265-10	.SHAFT, FRICTION .EJE FRICCION		1			
12	93430-06024	.CIRCLIP .SEGURO		3			
13	703-48245-00	.PLATE, LOCK .PLACA CERRADURA		1			
14	703-48252-00	.ROLLER, CAM .RODILLO LEVA		1			
15	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE		1			
16	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3		1			
17	703-48243-00	.BUSHING .BUJE 3		1			
18	703-48236-00	.BUSHING 1 .BUJE		2			
19	703-48189-00	.RETAINER .RETENEDOR		1			
20	703-48234-00	.ROLLER, DETENT .RODILLO		1			
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO		2			
22	703-48358-01	.ANCHOR, CABLE .ABRAZADERA CABLE		1			
23	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE		1			
24	703-48238-00	.SPRING, DETENT .RESORTE		5			
25	703-48211-10	.HOUSING, 1 .CAJA		1			
26	703-48212-10	.BACK PLATE 1 .PLACA TRASERA 1		1			
27	703-48213-10	.BACK PLATE 2 .PLACA TRASERA 2		1			

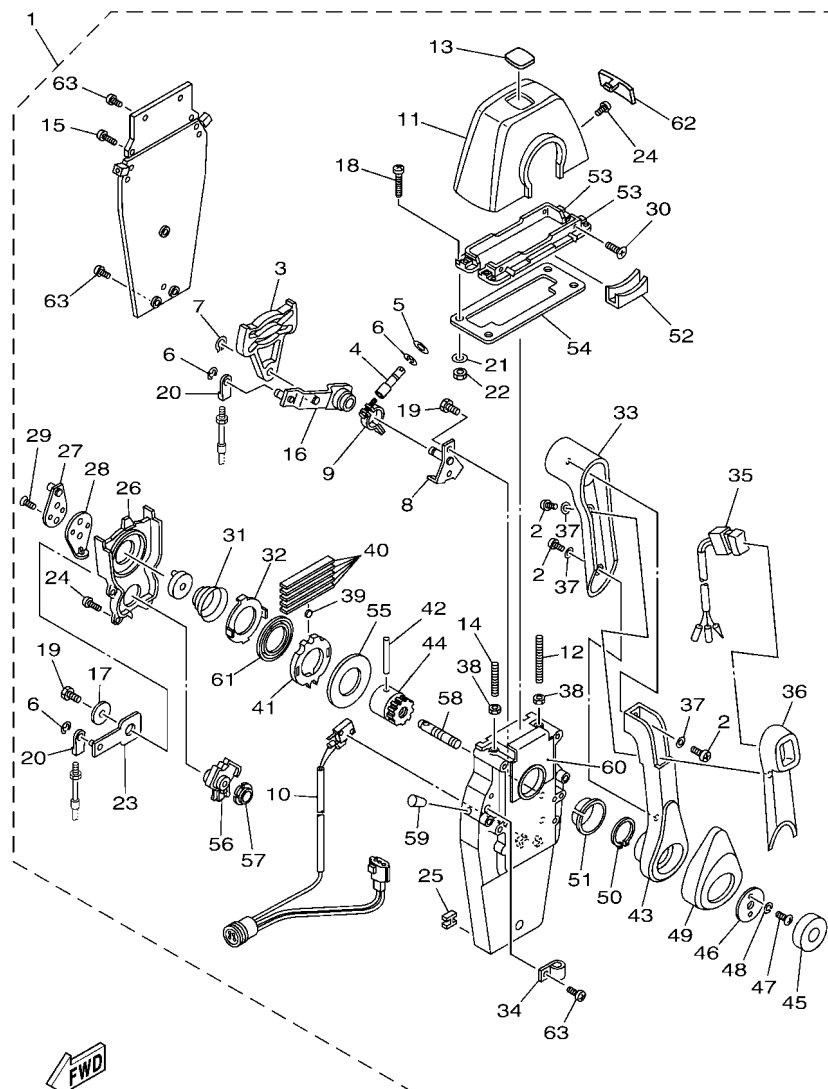


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FIG. 39 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	703-48221-10	.LEVER, CONTROL .PALANCA CONTROL		1			SINGLE SINGLE
29	703-48246-00	.SPACER .ESPACIADOR		1			
30	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO		1			
31	703-48222-20	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL		1			
32	703-48223-10	.LOCK, NEUTRAL .CERRADURA NEUTRO		1			
33	703-48225-10	.COVER .CUBIERTA		1			
34	703-48219-10	.COVER, LEAD .CUBIERTA		1			
35	703-48281-00	.SCREW .TORNILLO 1		2			
36	703-44189-20	.SCREW .TORNILLO		5			
37	97380-08030	.BOLT .TORNILLO HEXAGONAL		1			
38	92990-08600	.WASHER, PLATE .ARANDELA PLANA		1			
39	703-48128-10	.SCREW 2 .TORNILLO 2		3			
40	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA		2			
41	703-44189-40	.SCREW .TORNILLO		2			
42	703-48129-00	.SCREW 3 .TORNILLO 3		2			
43	703-44189-30	.SCREW .TORNILLO		3			SINGLE SINGLE
44	95380-06600	.NUT, HEXAGON .TUERCA		3			
45	703-48293-11	.SPACER, REMOTE CONTROL .ESPACIADOR		1			
46	701-48287-00	.WASHER .ARANDELA		3			
47	703-48215-11	.GRAPHIC .CALCOMANIA 1		1			
48	6X3-44191-00	.INDICATOR, SHIFT .INDICADOR DE CAMBIOS		1			
49	703-82510-45	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION		1			
50	703-82577-00	.CAP, KEY .TAPA		1			
51	6K1-82532-00	.CAP .TAPA		1			
52	703-82531-00	.WIRE, LEAD (L70) .CABLE CONDUCTOR (L70)		1			
53	688-82575-02	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL		1			
54	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA		1			

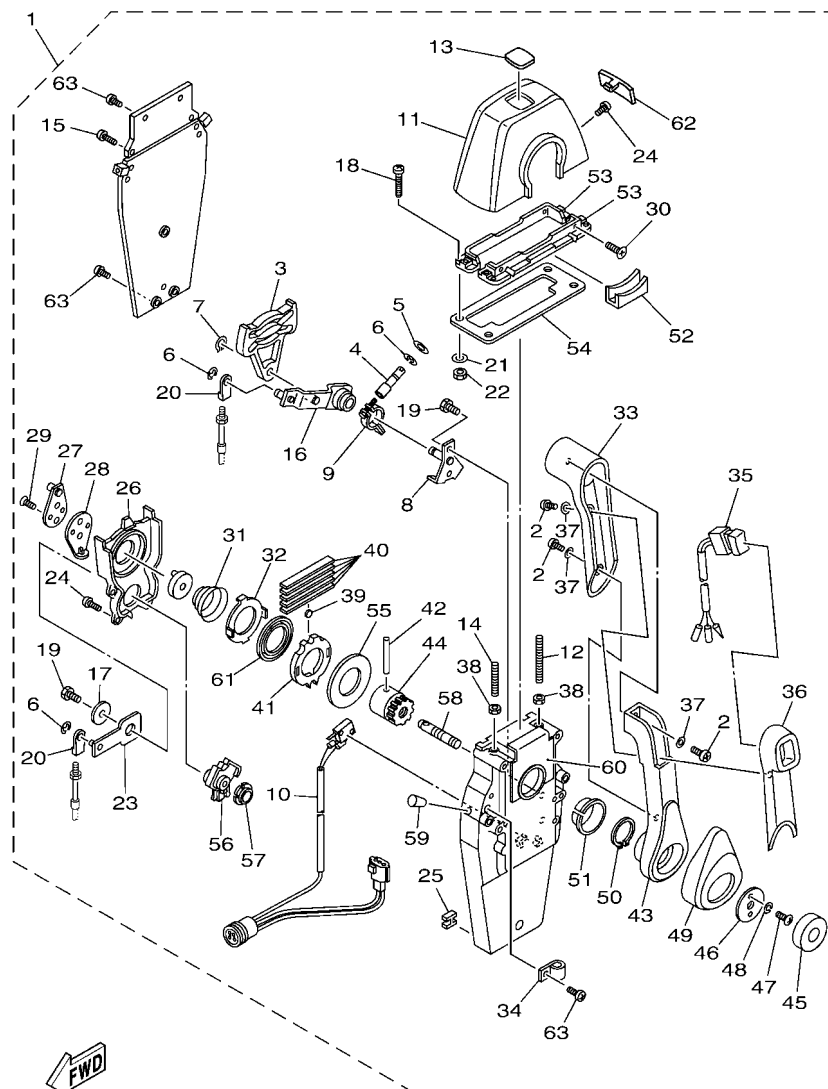


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FIG. 40 REMOTE CONTROL ASSY 2

CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	704-48205-R2	REMOTE CONTROL ASSY (R/H) REMOTO CONTROL COMPL. (R/H)	1				AP FOR CAR WITH PT/T SW. AP FOR CAR WITH PT/T SW.
2	704-48129-11	.SCREW 3 .TORNILLO 3	3				
3	EL8-48251-00	.PLATE, CAM .PLACA,LEVA	1				
4	704-48265-00	.SHAFT, FRICTION .EJE FRICCION	1				
5	701-48246-00	.SPACER .ESPACIADOR	1				
6	93430-06024	.CIRCLIP .SEGURO	4				
7	EL8-48259-00	.CIRCLIP 1 .SEGURO	1				
8	704-48262-00	.SHAFT, THROTTLE .EJE DE ACELERADOR	1				
9	704-48264-00	.THROTTLE, FRICTION .FRICCION DE ACELERADOR	1				
10	704-82540-40	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL	1				
11	704-48119-50	.COVER .CUBIERTA	1				
12	EL8-48281-00	.SCREW .TORNILLO 1	1				
13	704-48215-61	.GRAPHIC .CALCOMANIA 1	1				
14	704-48281-00	.SCREW .TORNILLO 1	1				
15	97890-05025	.SCREW, PAN HEAD .TORNILLO	2				
16	704-48261-00	.ARM, THROTTLE .BRAZO ACELERADOR	1				
17	EL8-48191-00	.WASHER 1 .ARANDELA	1				
18	704-48283-00	.SCREW .TORNILLO 3	4				
19	97380-06018	.BOLT .TORNILLO HEXAGONAL	3				
20	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO	2				
21	704-48287-00	.WASHER .ARANDELA	4				
22	95380-05600	.NUT .TUERCA	4				
23	704-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR	1				
24	EL8-48127-00	.SCREW 1 .TORNILLO 1	10				
25	703-48358-01	.ANCHOR, CABLE .ABRAZADERA CABLE	1				
26	704-48231-00	.HOUSING, GEAR .CAJA,ENGRANAJE	1				
27	EL8-48241-00	.ARM, DRIVE .BRAZO,MANDO	1				

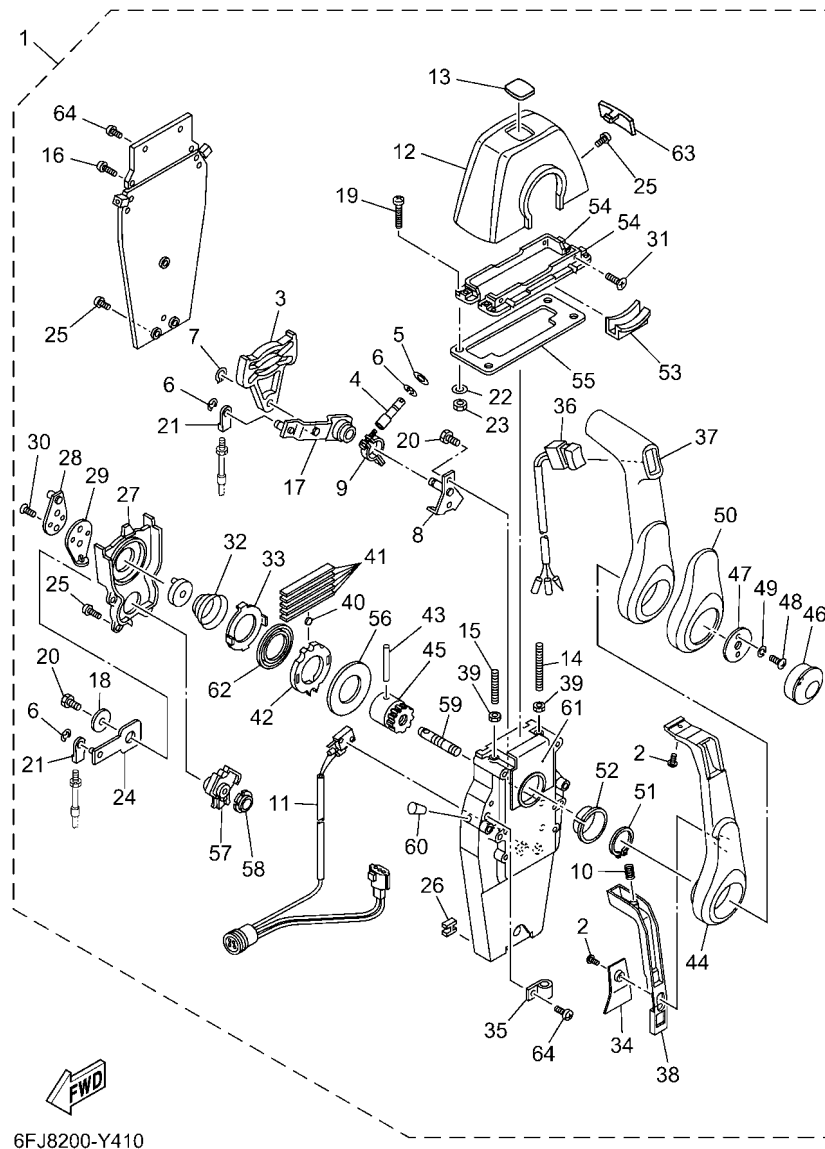


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FIG. 40 REMOTE CONTROL ASSY 2

CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .TAPON	1				
29	92780-06020	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA	2				
30	98780-05018	.SCREW, FLAT HEAD .TORNILLO, CABEZA PLANA	4				
31	EL8-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE	1				
32	EL8-48245-00	.PLATE, LOCK .PLACA CERRADURA	1				
33	704-48222-10	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL	1				
34	704-82594-00	.CLAMP .GRAMPA	1				
35	704-82563-60	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION	1				
36	704-48229-30	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2	1				
37	92990-05300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA	3				
38	95380-06600	.NUT, HEXAGON .TUERCA	2				
39	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE	1				
40	704-48238-00	.SPRING, DETENT .RESORTE	5				
41	704-48232-P1	.GEAR .ENGRANAJE 1	1				
42	EL8-48164-00	.PIN 2 .PASADOR 2	1				
43	704-48221-R0	.LEVER, CONTROL .PALANCA CONTROL	1				
44	704-48242-10	.SHAFT, DRIVE .EJE, PROPULSION	1				
45	704-48225-R0	.COVER .CUBIERTA	1				
46	704-48192-00	.WASHER 2 .RONDANA 2	1				
47	97890-06018	.SCREW, PAN HEAD .TORNILLO	2				
48	92990-06300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA	2				
49	704-48224-R0	.COVER, CONTROL LEVER .CUBIERTA DE PALANCA CONTROL	1				
50	EL8-48279-00	.CIRCLIP 2 .SEGURO2	1				
51	704-48234-00	.BUSHING 1 .BUJE	1				
52	704-48219-R0	.COVER, LEAD .CUBIERTA	1				
53	704-48144-10	.PLATE, STOPPER 2 .PLACA, RETEN 2	2				
54	704-48176-01	.GROMMET .TOPON	1				

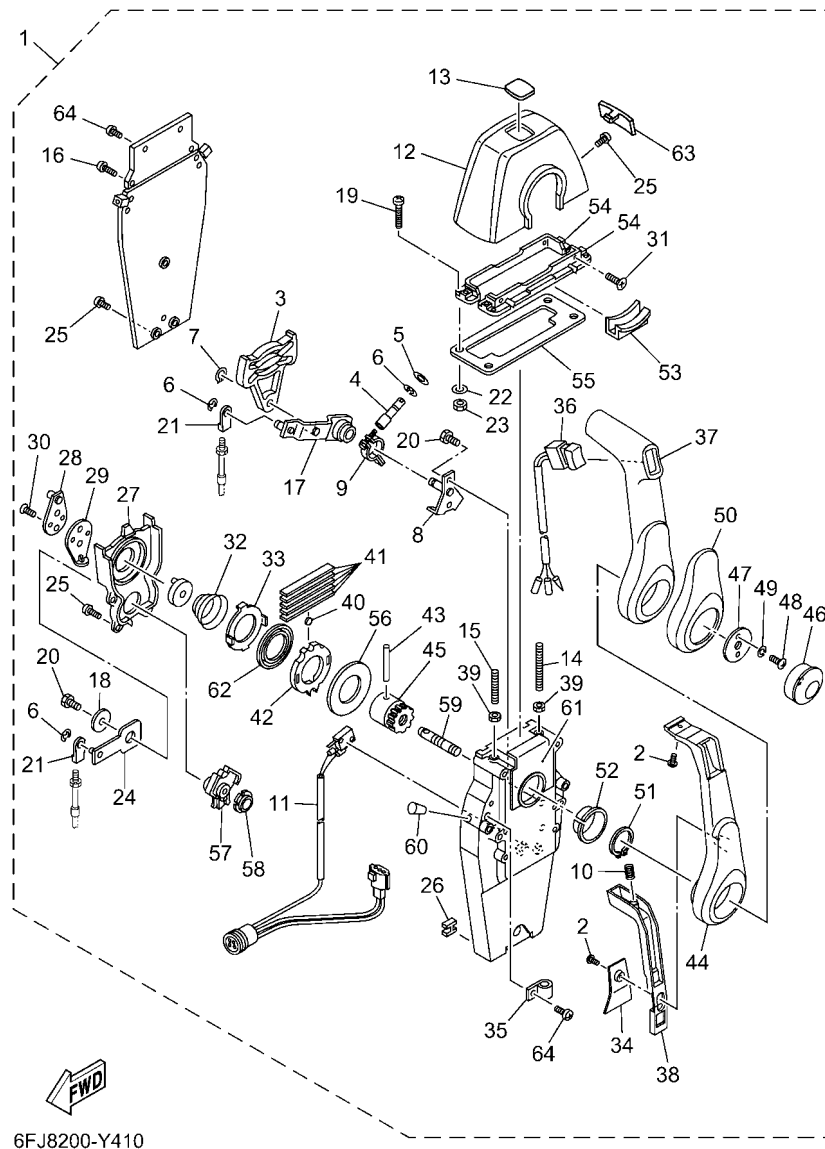


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FIG. 41 REMOTE CONTROL ASSY 3

CONTROL REMOTO COMPL 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	704-48205-T0	REMOTE CONTROL ASSY (R/H) REMOTO CONTROL COMPL. (R/H)			1		AP FOR OTH WITH PT/T SW. AP FOR OTH WITH PT/T SW.
2	704-48127-T0	.SCREW 1 .TORNILLO 1			2		
3	EL8-48251-00	.PLATE, CAM .PLACA, LEVA			1		
4	704-48265-00	.SHAFT, FRICTION .EJE FRICCION			1		
5	701-48246-00	.SPACER .ESPACIADOR			1		
6	93430-06024	.CIRCLIP .SEGURO			4		
7	EL8-48259-00	.CIRCLIP 1 .SEGURO			1		
8	704-48262-00	.SHAFT, THROTTLE .EJE DE ACELERADOR			1		
9	704-48264-00	.THROTTLE, FRICTION .FRICCION DE ACELERADOR			1		
10	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO			1		
11	704-82540-40	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL			1		
12	704-48119-T0	.COVER .CUBIERTA			1		
13	704-48215-61	.GRAPHIC .CALCOMANIA 1			1		
14	EL8-48281-00	.SCREW .TORNILLO 1			1		
15	704-48281-00	.SCREW .TORNILLO 1			1		
16	97890-05025	.SCREW, PAN HEAD .TORNILLO			2		
17	704-48261-00	.ARM, THROTTLE .BRAZO ACELERADOR			1		
18	EL8-48191-00	.WASHER 1 .ARANDELA			1		
19	704-48283-00	.SCREW .TORNILLO 3			4		
20	97380-06018	.BOLT .TORNILLO HEXAGONAL			3		
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO			2		
22	704-48287-00	.WASHER .ARANDELA			4		
23	95380-05600	.NUT .TUERCA			4		
24	704-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR			1		
25	EL8-48127-00	.SCREW 1 .TORNILLO 1			10		
26	703-48358-01	.ANCHOR, CABLE .ABRAZADERA CABLE			1		
27	704-48231-00	.HOUSING, GEAR .CAJA, ENGRANAJE			1		



6FJ8200-Y410

FIG. 41 REMOTE CONTROL ASSY 3

CONTROL REMOTO COMPL 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	EL8-48241-00	.ARM, DRIVE .BRAZO,MANDO			1		
29	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .TAPON			1		
30	92780-06020	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA			2		
31	98780-05018	.SCREW, FLAT HEAD .TORNILLO, CABEZA PLANA			4		
32	EL8-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE			1		
33	EL8-48245-00	.PLATE, LOCK .PLACA CERRADURA			1		
34	704-48229-T0	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2			1		
35	704-82594-00	.CLAMP .GRAMPA			1		
36	704-82563-60	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION			1		
37	704-48222-T0	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL			1		
38	704-48223-00	.LOCK, NEUTRAL .CERRADURA NEUTRO			1		
39	95380-06600	.NUT, HEXAGON .TUERCA			2		
40	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE			1		
41	704-48238-00	.SPRING, DETENT .RESORTE			5		
42	704-48232-P1	.GEAR .ENGRANAJE 1			1		
43	EL8-48164-00	.PIN 2 .PASADOR 2			1		
44	704-48221-T0	.LEVER, CONTROL .PALANCA CONTROL			1		
45	704-48242-10	.SHAFT, DRIVE .EJE, PROPULSION			1		
46	704-48225-R0	.COVER .CUBIERTA			1		
47	704-48192-00	.WASHER 2 .RONDANA 2			1		
48	97890-06018	.SCREW, PAN HEAD .TORNILLO			2		
49	92990-06300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA			2		
50	704-48224-T0	.COVER, CONTROL LEVER .CUBIERTA DE PALANCA CONTROL			1		
51	EL8-48279-00	.CIRCLIP 2 .SEGURO2			1		
52	704-48234-00	.BUSHING 1 .BUJE			1		
53	704-48219-T0	.COVER, LEAD .CUBIERTA			1		
54	704-48144-T0	.PLATE, STOPPER 2 .PLACA, RETEN 2			2		

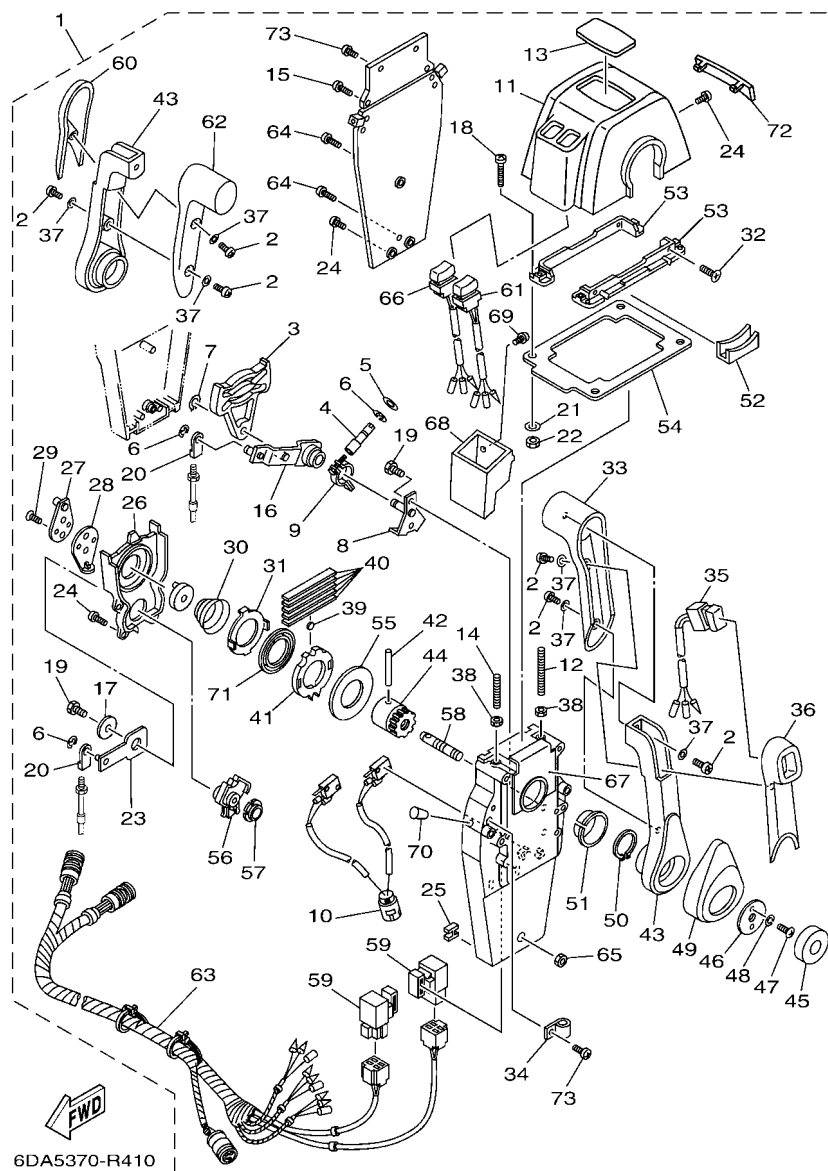


FIG. 42 REMOTE CONTROL ASSY 4

CONTROL REMOTO COMPL 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	704-48207-R2	REMOTE CONTROL ASSY REMOTO CONTROL COMPL.				1	AP EXCEPT FOR NME WITH PT/T SW. AP EXCEPT FOR NME WITH PT/T SW.
2	704-48129-11	.SCREW 3 .TORNILLO 3				6	
3	EL8-48251-00	.PLATE, CAM .PLACA, LEVA				2	
4	704-48265-00	.SHAFT, FRICTION .EJE FRICCION				2	
5	701-48246-00	.SPACER .ESPACIADOR				2	
6	93430-06024	.CIRCLIP .SEGURO				8	
7	EL8-48259-00	.CIRCLIP 1 .SEGURO				2	
8	704-48262-00	.SHAFT, THROTTLE .EJE DE ACELERADOR				2	
9	704-48264-00	.THROTTLE, FRICTION .FRICCION DE ACELERADOR				2	
10	704-82540-30	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL				1	
11	704-48119-60	.COVER .CUBIERTA				1	
12	EL8-48281-00	.SCREW .TORNILLO 1				2	
13	704-48215-70	.GRAPHIC .CALCOMANIA 1				1	
14	704-48281-00	.SCREW .TORNILLO 1				2	
15	97890-05025	.SCREW, PAN HEAD .TORNILLO				4	
16	704-48261-00	.ARM, THROTTLE .BRAZO ACELERADOR				2	
17	EL8-48191-00	.WASHER 1 .ARANDELA				2	
18	704-48283-00	.SCREW .TORNILLO 3				4	
19	97380-06018	.BOLT .TORNILLO HEXAGONAL				6	
20	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO				4	
21	704-48287-00	.WASHER .ARANDELA				4	
22	95380-05600	.NUT .TUERCA				4	
23	704-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR				2	
24	EL8-48127-00	.SCREW 1 .TORNILLO 1				18	
25	703-48358-01	.ANCHOR, CABLE .ABRAZADERA CABLE				2	
26	704-48231-00	.HOUSING, GEAR .CAJA, ENGRANAJE				2	
27	EL8-48241-00	.ARM, DRIVE .BRAZO, MANDO				2	

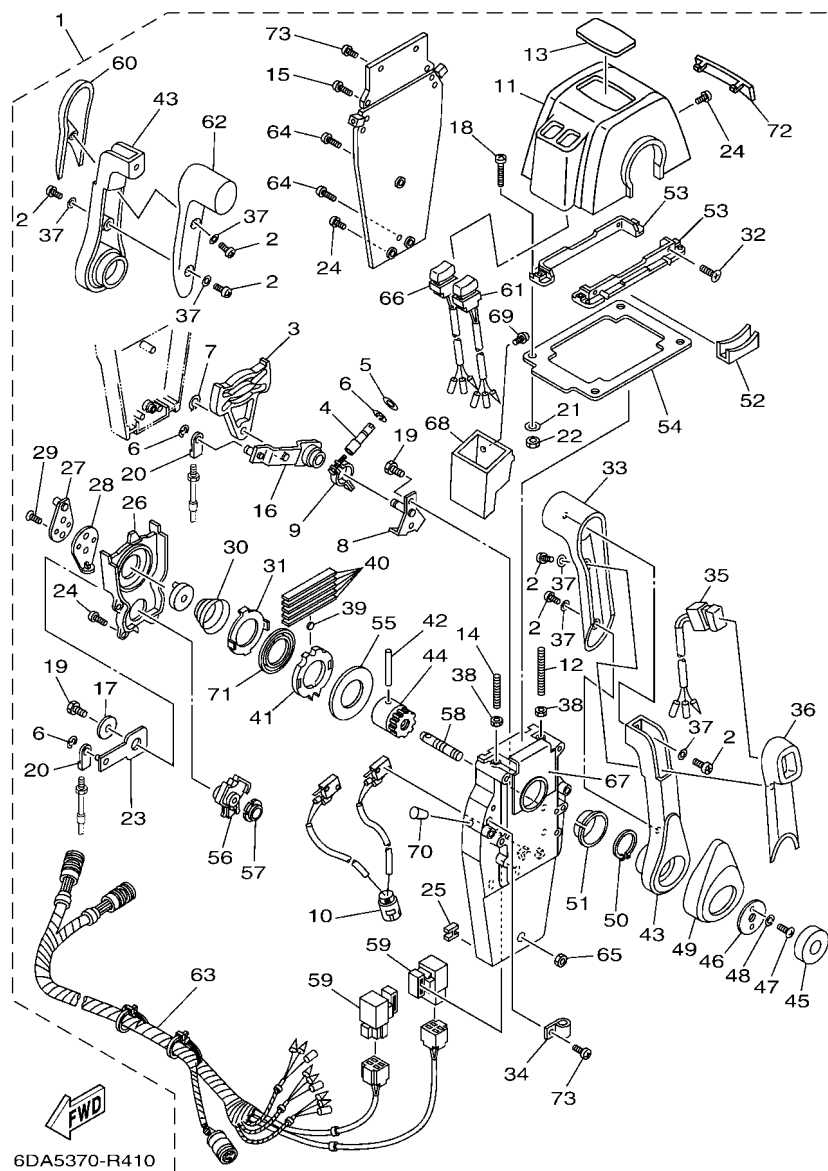


FIG. 42 REMOTE CONTROL ASSY 4

CONTROL REMOTO COMPL 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
28	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .TAPON				2	
29	92780-06020	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA				4	
30	EL8-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE				2	
31	EL8-48245-00	.PLATE, LOCK .PLACA CERRADURA				2	
32	98780-05018	.SCREW, FLAT HEAD .TORNILLO, CABEZA PLANA				4	
33	704-48222-30	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL				2	
34	704-82594-00	.CLAMP .GRAMPA				1	
35	704-82563-70	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION				1	
36	704-48229-30	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2				1	
37	92990-05300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA				6	
38	95380-06600	.NUT, HEXAGON .TUERCA				4	
39	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE				2	
40	704-48238-00	.SPRING, DETENT .RESORTE				10	
41	704-48232-P1	.GEAR .ENGRANAJE 1				2	
42	EL8-48164-00	.PIN 2 .PASADOR 2				2	
43	704-48221-R0	.LEVER, CONTROL .PALANCA CONTROL				2	
44	704-48242-10	.SHAFT, DRIVE .EJE, PROPULSION				2	
45	704-48225-R0	.COVER .CUBIERTA				2	
46	704-48192-00	.WASHER 2 .RONDANA 2				2	
47	97890-06018	.SCREW, PAN HEAD .TORNILLO				4	
48	92990-06300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA				4	
49	704-48224-R0	.COVER, CONTROL LEVER .CUBIERTA DE PALANCA CONTROL				2	
50	EL8-48279-00	.CIRCLIP 2 .SEGURO2				2	
51	704-48234-00	.BUSHING 1 .BUJE				2	
52	704-48219-R0	.COVER, LEAD .CUBIERTA				2	
53	704-48144-20	.PLATE, STOPPER 2 .PLACA, RETEN 2				2	
54	704-48176-10	.GROMMET .TOPON				1	

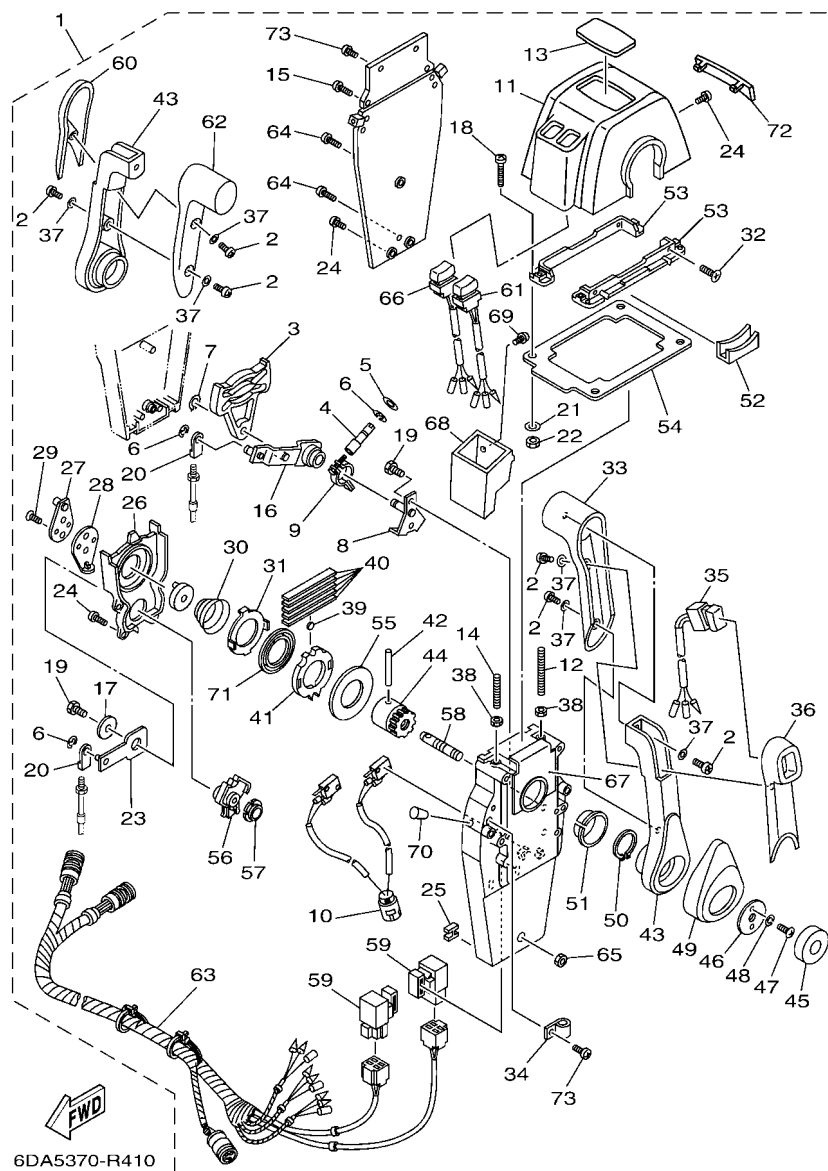


FIG. 42 REMOTE CONTROL ASSY 4

CONTROL REMOTO COMPL 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
55	704-48192-P0	.WASHER 2 .RONDANA 2				2	
56	704-48233-00	.GEAR 2 .ENGRANAJE 2				2	
57	704-48235-00	.BUSHING .BUJE				2	
58	704-48153-00	.SHAFT, FREE ACCEL. .EJE				2	
59	704-81950-11	.RELAY ASSY .RELE COMPLETO				2	
60	704-48229-20	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2				1	
61	704-82563-80	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION				1	
62	704-48222-20	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL				1	
63	704-82590-10	.WIRE HARNESS ASSY .CONJUNTO DE CABLES				1	
64	704-48128-00	.SCREW 2 .TORNILLO 2				3	
65	704-48156-00	.NUT 1 .TUERCA 1				1	
66	704-82563-90	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION				1	
67	704-48284-P0	.GROMMET .TAPON				2	
68	704-48285-20	.GROMMET 2 .TAPON 2				1	
69	704-48129-60	.SCREW 3 .TORNILLO 3				2	
70	704-48166-00	.PLUG .TAPON				2	
71	704-48178-00	.PLATE, SHIFT .PLACA				2	
72	704-48167-30	.PLUG .TAPON AGUJERO				1	
73	97890-05016	.SCREW, PAN HEAD .TORNILLO				5	

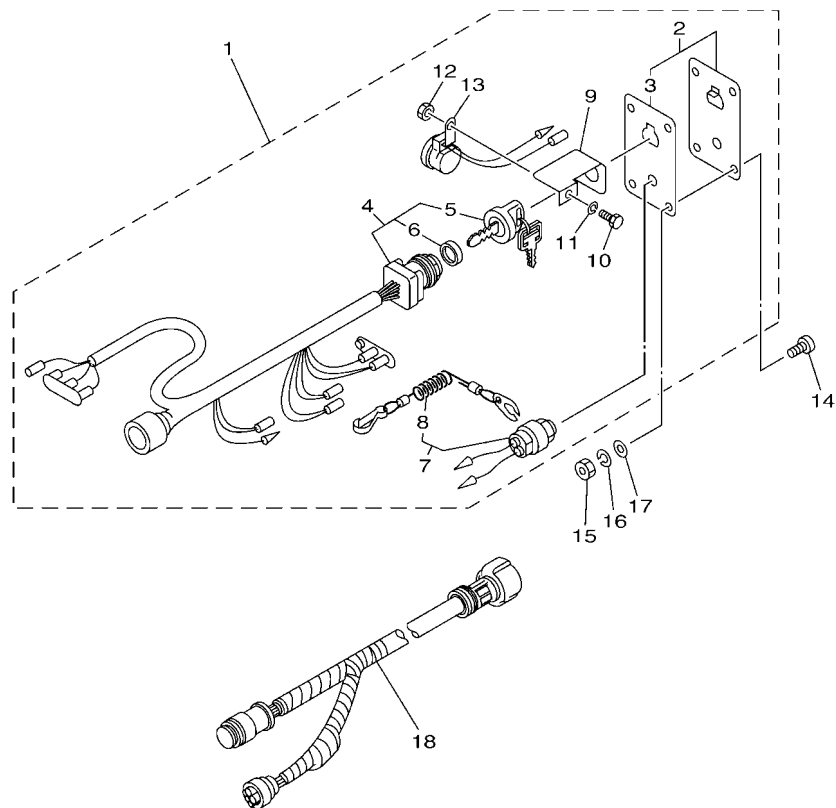


FIG. 43 SWITCH & PANEL

PANEL DE INTERRUPTOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6R5-82570-0A	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.	1		1		AP FOR CAR,OTH AP FOR CAR,OTH
2	704-82571-02	.PANEL, SWITCH .PANEL DE INTERRUPTOR	1		1		
3	6R5-82588-01	.PLATE .PLACA	1		1		
4	6R5-82510-04	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION	1		1		
5	676-82577-01	.CAP, KEY .TAPA	1		1		
6	703-82532-00	.CAP .TAPA	1		1		
7	688-82575-02	.ENGINE STOP SWITCH ASSY INTERRUPTOR DE PARADA COMPL	1		1		
8	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA	1		1		
9	64D-82581-00	.STAY, CORD CLAMP .SOPORTE DE GRAMPA DE CABLE	1		1		
10	97303-05012	.BOLT .TORNILLO	1		1		
11	92903-05100	.WASHER, SPRING .RONDANA SENCILLA	1		1		AP FOR CAR,OTH AP FOR CAR,OTH AP FOR CAR,OTH AP FOR CAR,OTH
12	95303-05700	.NUT .TUERCA	1		1		
13	6R5-83383-00	.BUZZER .ZUMBADOR	1		1		
14	90149-05M05	SCREW TORNILLO DE REGLAJE	4		4		
15	95303-05600	NUT TUERCA	4		4		
16	92903-05100	WASHER, SPRING RONDANA SENCILLA	4		4		AP FOR CAR,OTH AP FOR CAR,OTH AP FOR CAR,OTH AP FOR CAR,OTH (10P) AP FOR CAR,OTH (10P)
17	92903-05600	WASHER, PLATE RONDANA SENCILLA	4		4		
18	6K1-8258A-41	EXTENSION, WIRE HARNESS (8M) EXTENSION, ARNES DE CABLES (8M)	1		1		

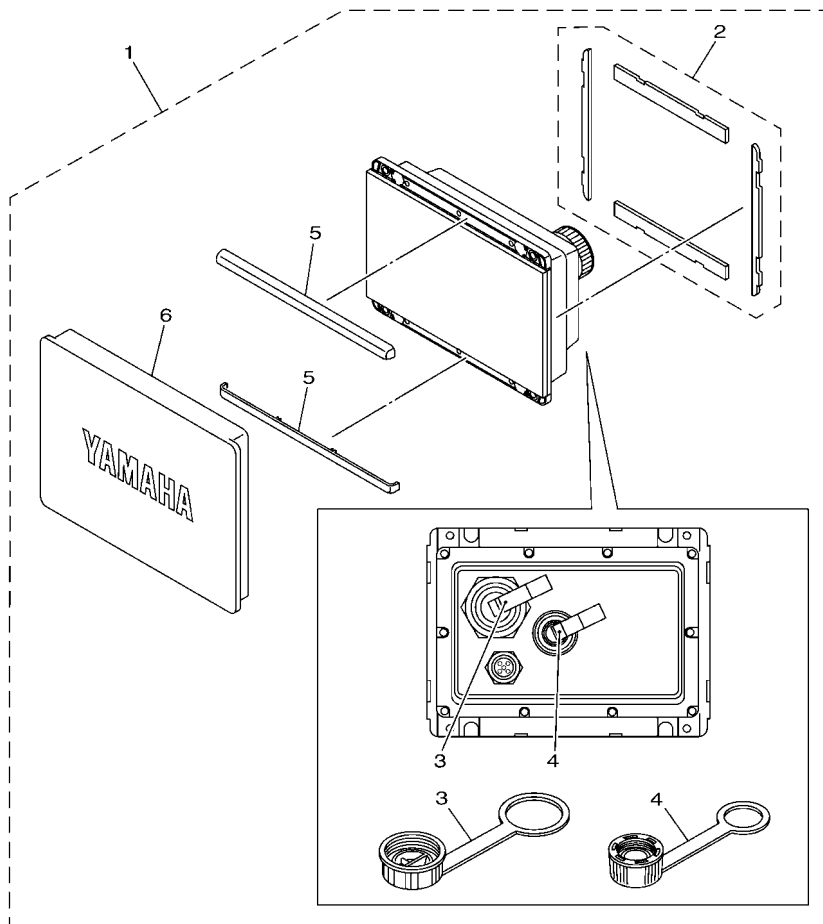
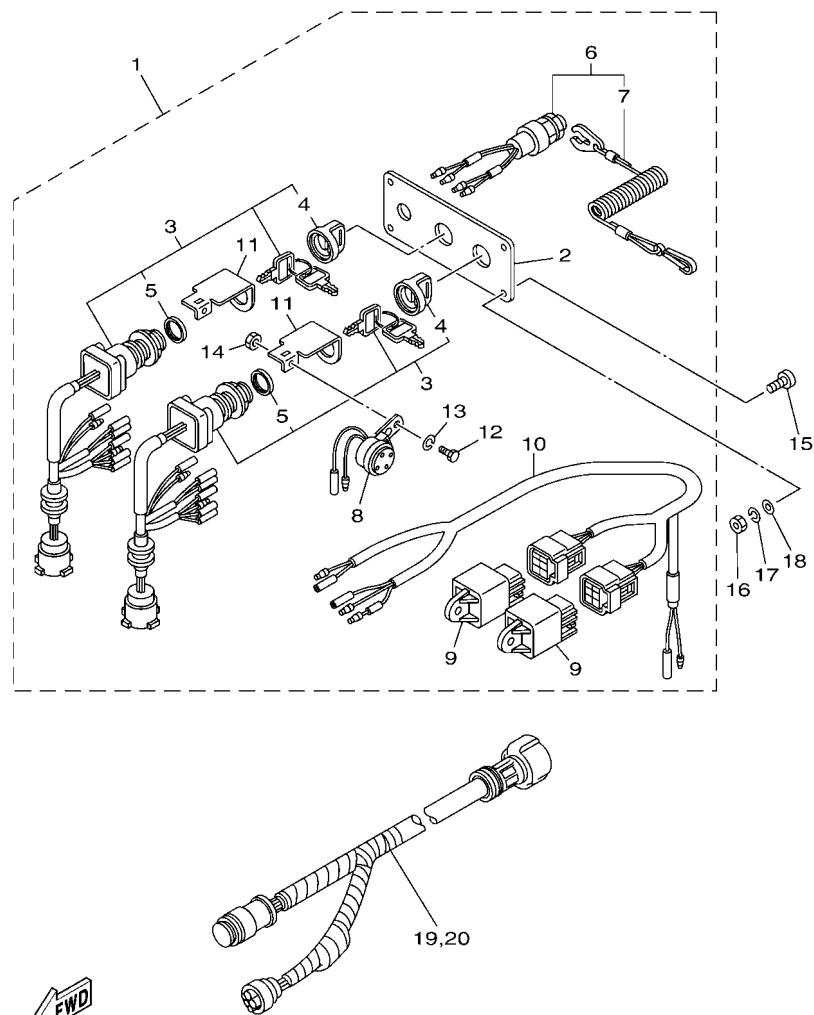


FIG. 44 OPTIONAL PARTS 1

PARTES OPCIONALES 1

[illegible]



6FJ4200-U450

FIG. 47 OPTIONAL PARTS 4

PARTES OPCIONALES 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6Y8-82570-05	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.				1	EXCEPT FOR NME EXCEPT FOR NME
2	6Y8-82571-01	.PLATE, PANEL SWITCH .PANEL DE INTERRUPTOR				1	
3	6Y8-82510-03	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION				2	
4	676-82577-01	..CAP, KEY ..TAPA				1	
5	703-82532-00	..CAP ..TAPA				1	
6	6K1-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL				1	
7	682-82556-00	..LANYARD, STOP SWITCH ..CORDON DE INTERRUPTOR PARADA				1	
8	6R5-83383-00	.BUZZER .ZUMBADOR				2	
9	68V-81950-00	.RELAY ASSY .RELE COMPLETO				2	
10	6Y8-82507-00	.LEAD, IGNITION SWITCH RELAY .CABLE CONDUCTOR				1	
11	64D-82581-00	.STAY, CORD CLAMP .SOPORTE DE GRAMPA DE CABLE				2	
12	97003-05012	.BOLT .PERNO				2	
13	92903-05100	.WASHER, SPRING .RONDANA SENCILLA				2	
14	95303-05700	.NUT .TUERCA				2	
15	90149-05M05	SCREW TORNILLO DE REGLAJE				4	EXCEPT FOR NME EXCEPT FOR NME
16	95380-05600	NUT TUERCA				4	EXCEPT FOR NME EXCEPT FOR NME
17	92990-05100	WASHER, SPRING ARANDELA PLANA				4	EXCEPT FOR NME EXCEPT FOR NME
18	92990-05600	WASHER, PLAIN ARANDELA PLANA				4	EXCEPT FOR NME EXCEPT FOR NME
19	61B-8258A-02	EXTENSION, WIRE HARNESS (9.5M) EXTENSION, ARNES DE CABLES(9.5				1	EXCEPT FOR NME (10P) EXCEPT FOR NME (10P)
20	6K1-8258A-41	EXTENSION, WIRE HARNESS (8M) EXTENSION, ARNES DE CABLES (8M)				1	FOR CHN (10P) FOR CHN (10P)

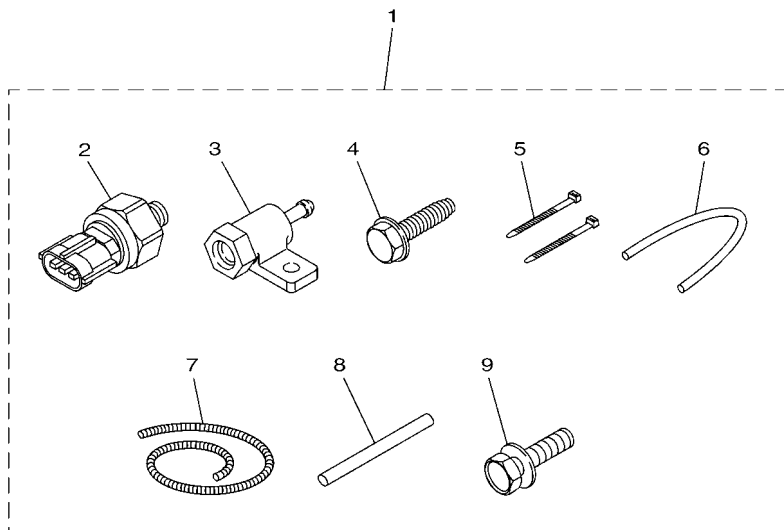


FIG. 48 OPTIONAL PARTS 5

PARTES OPCIONALES 5

[illegible]

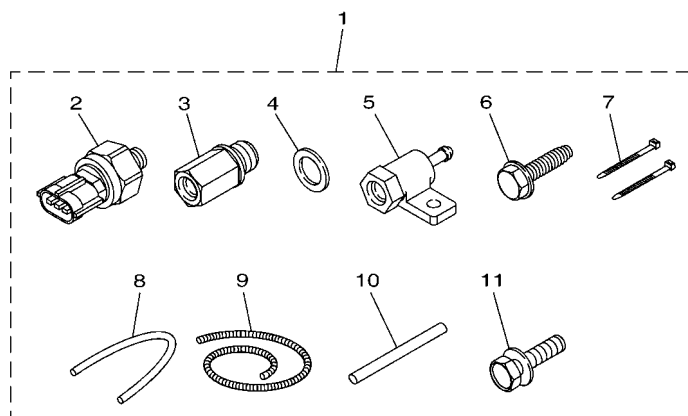


FIG. 49 OPTIONAL PARTS 6

PARTES OPCIONALES 6

[illegible]

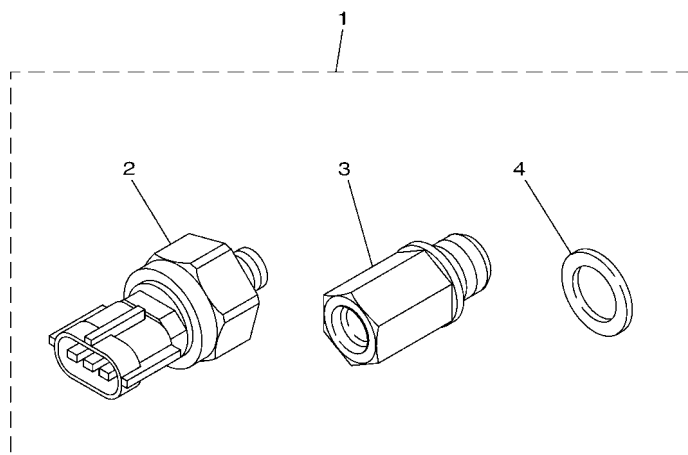


FIG. 50 OPTIONAL PARTS 7

PARTES OPCIONALES 7

[illegible]



PARTES OPCIONALES 8

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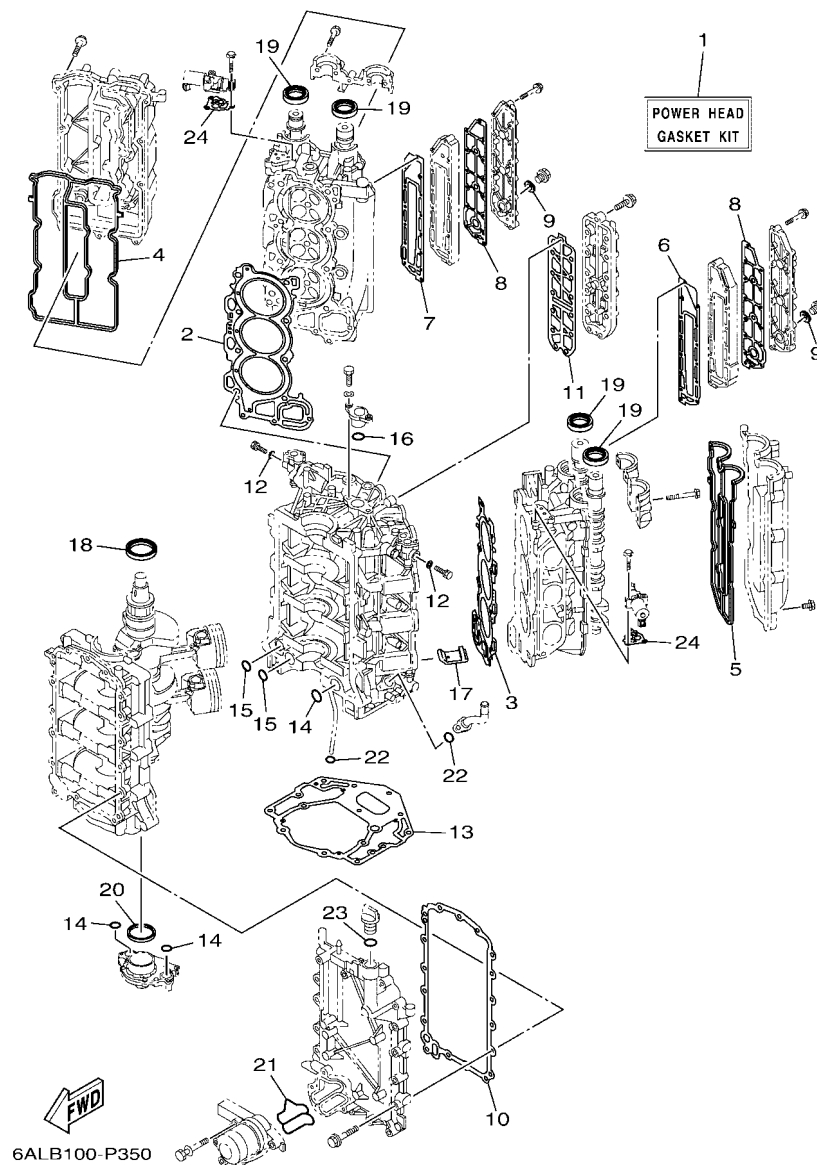


FIG. 52 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-W0001-04	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1	1	1	1	
2	6P2-11181-00	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1	1	1	1	
3	6P2-11182-00	.GASKET, CYLINDER HEAD 2 .EMPAQUE CULATA DE CILINDRO 2	1	1	1	1	
4	6P2-11193-00	.GASKET, HEAD COVER 1 .EMPAQUE	1	1	1	1	
5	6P2-11194-00	.GASKET, HEAD COVER 2 .EMPAQUE DE TAPA DE CULATA 2	1	1	1	1	
6	6P2-41112-00	.GASKET, EXHAUST INNER COVER .EMPAQUE	1	1	1	1	
7	6P2-41122-00	.GASKET, EXHAUST INNER COVER .EMPAQUE	1	1	1	1	
8	6P2-41114-00	.GASKET, EXHAUST OUTER COVER .EMPAQUE	2	2	2	2	
9	90201-186F1	.WASHER, PLATE .ARANDELA PLANA	2	2	2	2	
10	69J-15451-01	.GASKET, CRANKCASE COVER 1 .EMPAQ DE CUBIERTA DE CARTER	1	1	1	1	
11	6P2-1131B-00	.GASKET, COVER .EMPAQUE DE CUBIERTA	1	1	1	1	
12	90430-05002	.GASKET .JUNTA	2	2	2	2	
13	69J-11351-12	.GASKET, CYLINDER .JUNTA, DE CILINDRO	1	1	1	1	
14	93210-25552	.O-RING .ANILLO O	3	3	3	3	
15	93210-19MJ1	.O-RING .ANILLO O	2	2	2	2	
16	93210-25647	.O-RING .ANILLO O	1	1	1	1	
17	69J-14664-01	.GROMMET, WATER SHUT .TAPON	2	2	2	2	
18	93102-63004	.OIL SEAL .SELLO ACEITE	1	1	1	1	
19	93102-38008	.OIL SEAL .SELLO ACEITE	4	4	4	4	
20	69J-11355-00	.SEAL, CYLINDER 1 .RETEN ACEITE CILINDRO 1	1	1	1	1	
21	6P2-13477-00	.GASKET .EMPAQUE	1	1	1	1	
22	93210-19MJ3	.O-RING .ANILLO O	2	2	2	2	
23	93210-24M79	.O-RING .ANILLO O	1	1	1	1	
24	6CB-1242F-00	.GASKET, FILTER .EMPAQUE DE FILTRO	2	2	2	2	

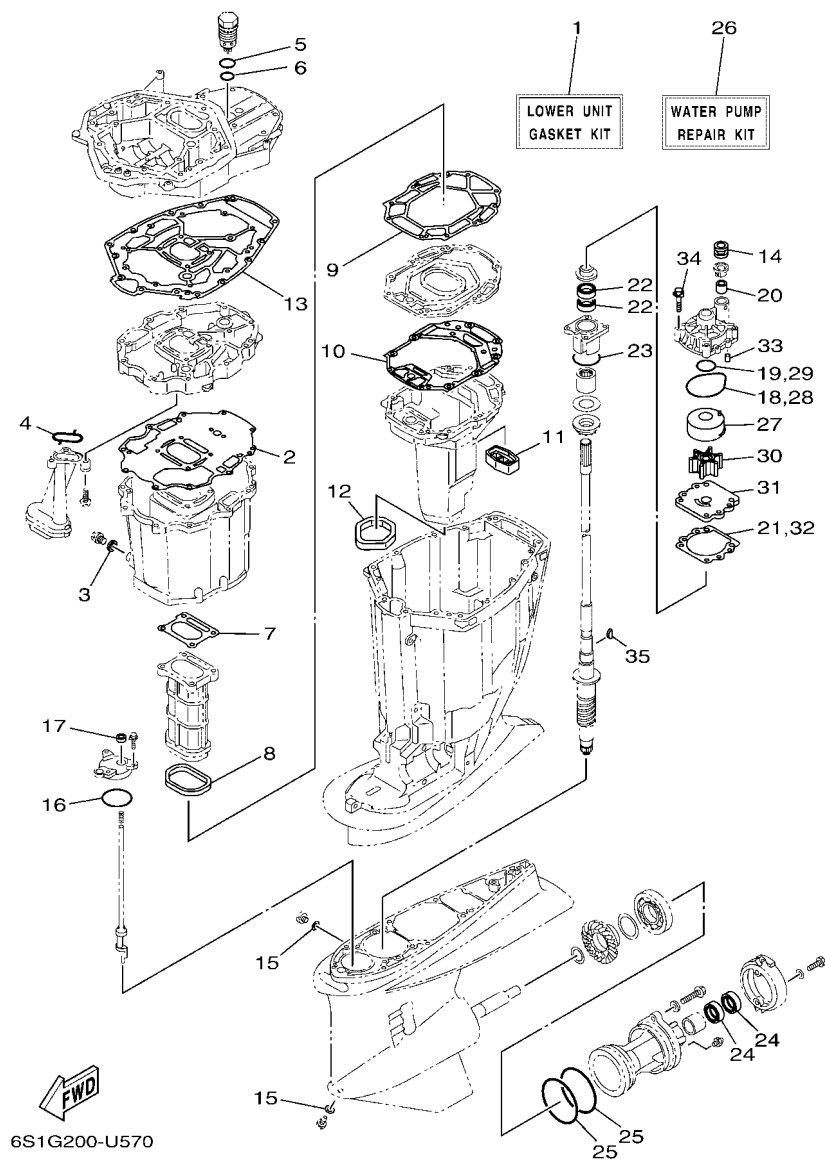


FIG. 53 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6FJ9	CHN	OTH	6FK9	REMARKS OBSERVACIONES
1	6P2-W0001-24	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1	1	1	
2	69J-15312-02	.GASKET, OIL PAN .EMPAQ BANDEJA DE ACEITE	1	1	1	1	
3	90430-14M09	.GASKET .JUNTA	1	1	1	1	
4	69J-13415-00	.SEAL, OIL STRAINER .SELLO COLADOR ACEITE	1	1	1	1	
5	93210-347A1	.O-RING .ANILLO O	1	1	1	1	
6	93210-28543	.O-RING .ANILLO O	1	1	1	1	
7	6P2-41134-00	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1	1	1	
8	69J-41138-00	.SEAL, EXT. 1 .SELLO, ESCAPE 1	1	1	1	1	
9	69J-41135-A0	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1	1	1	
10	6S1-41136-01	.GASKET, EXHAUST MANIFOLD 4 .EMPAQUE	1	1	1	1	
11	69J-45127-01	.SEAL .SELLO DE GOMA	1	1	1	1	
12	69J-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1	1	1	
13	69J-45113-21	.GASKET, UPPER CASING .EMPAQUE	1	1	1	1	
14	6E5-44366-01	.DAMPER, WATER SEAL 2 .GOMA DEL SELLO DE AGUA 2	1	1	1	1	
15	90430-08003	.GASKET .JUNTA	2	2	2	2	
16	93210-64488	.O-RING .ANILLO O	1	1	1	1	
17	93106-09014	.OIL SEAL .SELLO ACEITE	1	1	1	1	
18	93210-86M38	.O-RING .ANILLO O	1	1	1	1	
19	93210-37160	.O-RING .ANILLO O	1	1	1	1	
20	6E5-44365-01	.DAMPER, WATER SEAL 1 .HULE DE SELLO DE AGUA 1	1	1	1	1	
21	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	1	
22	93101-28019	.OIL SEAL .SELLO ACEITE	2	2	2	2	
23	93210-55M14	.O-RING .ANILLO O	1	1	1	1	
24	93101-30030	.OIL SEAL .SELLO ACEITE	2	2	2	2	
25	93211-04384	.O-RING .ANILLO O	2	2	2	2	
26	6S1-W0078-01	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	1	
27	6R3-44322-42	.INSERT, CARTRIDGE .CARTUCHO	1	1	1	1	

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6DX-11000-06	3 - 1	6P2-11416-10	4 - 4	6P2-12485-00	9 - 16	68V-13577-01	14 - 14	63P-14435-00	8 - 32	6P2-24170-00	10 - 19
6P2-11110-12-9S	5 - 2	6P2-11416-20	4 - 4	6P2-1248A-00	9 - 17	6P2-13578-00	10 - 8	6P2-14440-00	8 - 21	6P2-2419A-00	10 - 15
69J-11119-00	3 - 13	6P2-11417-00	4 - 5	6P2-1248E-00	9 - 18	6P2-13588-01	10 - 7	6LH-1447B-00	13 - 29	6CB-24217-00	13 - 7
6P2-11119-00	6 - 16	6P2-11417-10	4 - 5	6P2-12491-00	20 - 8	6CB-13593-00	13 - 23	6P2-14496-00	10 - 9	6P2-24300-01	14 - 13
6P2-1111E-00	6 - 17	6P2-11417-20	4 - 5	6DR-12572-00	24 - 13	6P2-13594-00	8 - 4	6CB-14546-00	13 - 28	6AW-24300-11	14 - 12
6P2-11120-12-9S	5 - 10	6AW-11426-01	4 - 6	6R3-12581-00	24 - 14	6P2-13595-00	11 - 4	6CB-14564-00	13 - 9	6Y2-24307-52	16 - 1
6S5-11133-10	5 - 3	6AW-11427-01	4 - 7	6R3-12582-00	24 - 15	69J-13631-00	31 - 15	63P-14567-00	13 - 21	6H4-24311-00	51 - 5
	5 - 11	6CB-11478-00	4 - 2	6R3-12583-00	24 - 16	6P2-13641-00	8 - 13	69J-14624-01	30 - 45	6P2-24313-50	15 - 17
6P2-11135-00	5 - 34	6FA-11567-00	7 - 17	6P2-12615-00	7 - 22	6P2-13642-00	8 - 16	69J-14664-01	3 - 43	6P2-24314-00	15 - 2
6P2-11181-00	5 - 22	6P2-11590-05	7 - 25	6P2-12623-00	7 - 19	6P2-13645-00	8 - 14		52 - 17	61A-24316-00	9 - 20
	52 - 2	6S1-11603-00	4 - 12	6P2-12645-22	7 - 18		8 - 17	69J-14711-00-9S	30 - 22	6AW-24317-20	14 - 5
6P2-11182-00	5 - 27		4 - 14	6P2-12663-00	7 - 20	6P2-13646-00	8 - 15	2D1-14737-01	20 - 3	6AW-24323-20	14 - 3
	52 - 3	6S1-11604-00	4 - 12	6S5-12858-00	3 - 45	6P2-13647-00	8 - 18	6P2-14752-00	9 - 19	6AW-24324-30	14 - 4
6P2-11191-00-9S	5 - 33		4 - 14	6CB-13016-00	1 - 10	6P2-13711-00	10 - 3	6P2-1475A-10	11 - 5	6E5-24351-51	16 - 3
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	52 - 4	63P-11634-00	4 - 16	6KA-13132-00	13 - 26	6P2-13751-05	10 - 2	6P2-1475G-00	11 - 9	6CE-24376-01	9 - 3
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	1 - 8	6P2-12111-10	7 - 1		53 - 4		13 - 25	6P2-15187-00	3 - 5	69J-24378-00	2 - 14
	1 - 15	6CB-12113-00	7 - 4	60L-13437-63	17 - 20	6P2-13973-30	14 - 10	69J-15311-10-CA	31 - 1	6E5-24378-00	14 - 8
	3 - 16	51Y-12119-00	7 - 7	69J-13440-05	1 - 4	6P2-13974-30	14 - 11	69J-15312-02	30 - 47	6S1-24378-00	3 - 31
	6 - 9	6DX-12121-00	7 - 2		3 - 44	6C5-1410B-00	12 - 4		53 - 2	6E5-24379-00	24 - 10
	20 - 10	6P2-12171-11	7 - 9	6P2-13446-00-9S	3 - 46		12 - 9	69J-15316-01	30 - 32	68V-24379-10	13 - 11
6ML-11325-00	1 - 5	6P2-12172-11	7 - 13	67F-13448-00	2 - 13	6CB-14146-00	13 - 10	6P2-15362-10	31 - 19	6GR-24410-02	13 - 31
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69J-11355-00	31 - 16		52 - 24	6P2-13556-00	10 - 4	6CB-14239-00	13 - 17	6P2-2134X-00	10 - 14	6CB-24501-01	1 - 9
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6P2-11372-00	8 - 25	6P2-12481-12	9 - 34	6P2-13574-00	10 - 21	6P2-14360-00	10 - 6	6P2-24135-00	11 - 12	6P3-24562-03	15 - 8
6P2-11377-00	8 - 28	6P2-12482-00	9 - 6	6P2-13577-00	12 - 5	6P2-14386-00	13 - 37	6P2-24136-00	11 - 13	6P3-24563-02	1 - 13
6P2-11410-10	4 - 1	6P2-12483-00	9 - 8		12 - 10	6P2-1441J-01	8 - 22	6P2-24137-00	11 - 15		15 - 7
6P2-11416-00	4 - 4	6P2-12484-01	9 - 2	68V-13577-01	14 - 7	6CB-14429-01	13 - 19	6P2-2416A-00	11 - 11	6P3-24564-00	1 - 14

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6P3-24564-00	15 - 11	6P2-42710-00-8D	23 - 1	69J-43800-14-8D	28 - 1	6D8-43863-00	28 - 27	6E5-44312-00	32 - 23	61A-44575-01	27 - 12
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6CB-24592-00	13 - 38	69J-42716-01	23 - 9	6KA-43804-01	29 - 3	61A-43864-00	28 - 80	6E5-44315-A0	32 - 27	69J-45113-21	30 - 29
68V-2481H-00	10 - 25	61A-42717-00	23 - 18	6ML-43805-00	29 - 2	60V-43864-00	28 - 44		34 - 29		53 - 13
69J-28100-03	15 - 25	6P2-42717-00	23 - 3	6KA-43806-00	29 - 5	6KA-4386K-00	29 - 6		53 - 21	69J-45123-00	30 - 26
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